

## PRODUCT DATA SHEET

# Sika® Igoflex® P-10

1-part solvent-based bituminous primer

## DESCRIPTION

Sika® Igoflex® P-10 is a 1-part solvent-based ready to use bituminous primer.

## USES

Primer for bitumen thick coatings and bituminous sheet membranes to improve the adhesion and substrate consolidation of:

- Concrete
- Mortar
- Masonry

Improves the adhesion to:

- Wood
- Metal

## CHARACTERISTICS / ADVANTAGES

- Quick drying time
- Good adhesion
- Good penetrating ability into porous substrates
- Applied by brush, roller or airless spray
- Can be applied on slightly damp surfaces
- Ready to use

## PRODUCT INFORMATION

<b>Composition</b>	Bitumen and solvent
<b>Packaging</b>	5, 10, 20 and 200 L containers Please contact our customer service, for information of what packaging sizes are sold in Denmark.
<b>Shelf life</b>	12 months from date of production, if stored properly in unopened and undamaged original sealed packaging.
<b>Storage conditions</b>	The product must be stored in original, unopened and undamaged sealed packaging in dry conditions at temperatures between +5 °C and +30 °C. Always refer to packaging.
<b>Colour</b>	Black
<b>Density</b>	0,95 ± 0,05 kg/l
<b>Flash point</b>	+23 °C (Method: closed cup)
<b>Solid content by mass</b>	54 % ± 2 %

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# APPLICATION INFORMATION

<b>Consumption</b>	Concrete, mortar masonry and wood substrates	0,35–0,50 kg/m <sup>2</sup>
	Metal substrates	0,20–0,30 kg/m <sup>2</sup>
These figures are theoretical and does not allow for any additional material due to surface porosity, surface profile, variations in level or wastage etc.		
<b>Ambient air temperature</b>	+5 °C min. / +35 °C max.	
<b>Substrate temperature</b>	+5 °C min. / +35 °C max.	
<b>Drying time</b>	~2 hours (+23 °C) Time is approximate and will be affected by changing ambient conditions particularly temperature and relative humidity.	

## BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## IMPORTANT CONSIDERATIONS

- Do not use inside residential properties or in non-ventilated environments.
- Do not apply on wet or very damp surfaces.
- Do not mix with cement or water.
- Do not use to waterproof tanks, cellars or drains subject to water pressure
- Do not use to waterproof surfaces or containers in contact with liquids for human consumption i.e. drinking water.
- Do not use in contact with solvent or mineral oils.

## ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

## APPLICATION INSTRUCTIONS

### SUBSTRATE QUALITY

Substrate must be uniform, dry or slightly damp, free from dust, loose material, surface contamination, existing coatings, oil, grease, rust and other materials, which could reduce adhesion of the coating. Surface defects (>5 mm) such as blowholes, voids, honey-combing, etc. must be filled / repaired with suitable Sika® repair products.

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## SUBSTRATE PREPARATION

Surfaces must be cleaned and prepared using suitable preparation techniques to provide a clean slightly textured surface. Defects must be repaired with an appropriate Sika® repair product.

## CLEANING OF EQUIPMENT

Clean all tools and application equipment with Sika® Colma Cleaner immediately after use. Hardened material can only be removed mechanically.

## LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the declared data for this product may vary from country to country. Please consult the local Product Data Sheet for the exact product data.

## LEGAL NOTES

Any information or suggestions for use concerning Sika's products, which we either in writing or orally have given buyers or end-users of the product, have been given in good faith based on our own experiences and based on approved praxis and the technological and scientific knowledge on the time of giving such suggestions and information, which are given without any type of guarantees, and which do not lead to any further responsibility from Sika Danmark A/S, besides what is stated in the sales agreement in question. The buyer or end-user should themselves investigate or otherwise make sure, that our products are suitable for the use in question and further make sure that the products are kept and used correct and in agreement with the published rules and considering the actual conditions in order to avoid damages or less satisfactory results. Any order is accepted and any deliverance is affected according to the general terms of sales and delivery from Sika Danmark A/S, which are considered known and accepted, and which could be handed out when asked for. Our catalogues are not up-dated automatically. The present product data sheet is only for use in Denmark. Values stated in the present product data sheet should be seen as recommended, unless stated otherwise.

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