

PRODUCT DATA SHEET

Sarnafil® S 327-15 EL

Polymeric PVC membrane for mechanically fastened roof waterproofing

DESCRIPTION

Sarnafil® S 327-15 EL (thickness 1,5 mm) is a polyester reinforced, multi-layer, synthetic roof waterproofing sheet based on polyvinyl chloride (PVC) containing ultraviolet light stabilizers and flame retardant according to EN 13956.

Sarnafil® S 327-15 EL is a hot air weldable roof membrane formulated for direct exposure and designed to use in all global climatic conditions.

USES

Waterproofing membrane for:

- Mechanically fastened roofing systems

CHARACTERISTICS / ADVANTAGES

- Proven performance over decades
- Lacquer coated surface
- Resistant to UV exposure
- Resistant to permanent wind exposure
- Resistant to all common environmental influences
- Hot air weldable
- No open flame equipment required
- High water vapour permeability

PRODUCT INFORMATION

Composition	Polyvinyl chloride (PVC)
Packaging	Sarnafil® S 327-15 EL standard rolls are wrapped individually in a blue PE-foil.
	Packing unit:
	Roll length: 20,00 m
	Roll width: 2,00 m
	Roll weight: 72,00 kg

SUSTAINABILITY

- Conformity with LEED V4 SSc 5 (Option 1): Heat Island Reduction - Roof (only traffic white)
- Conformity with LEED v4 MRc 2 (Option 1): Building Product Disclosure and Optimization – Environmental Product Declarations
- Conformity with LEED v4 MRc 3 (Option 2): Building Product Disclosure and Optimization - Sourcing of Raw Materials
- Conformity with LEED v4 MRc 4 (Option 2): Building Product Disclosure and Optimization - Material Ingredients
- Conformity with LEED v2009 MRc 4 (Option 2): Recycled Content
- BRE Environmental Product Declaration (EPD)

APPROVALS / CERTIFICATES

- CE Marking and Declaration of Performance to EN 13956 - Polymeric sheets for roof waterproofing
- Factory Mutual (FM) Certificate - Approval Class 4470

Appearance / Colour	Surface:	matt
	Colours:	
	Top surface:	light grey (nearest RAL 7047) lead grey (Sika colour no. 9500) copper brown (nearest RAL 8004) patina green (Sika colour no. 6525) traffic white (nearest RAL 9016)
	Bottom surface:	dark grey
	Please contact our customer service, for information of which colors are sold in Denmark.	
Shelf life	5 years from date of production.	
Storage conditions	Product must be stored in original unopened and undamaged sealed packaging in dry conditions and temperatures between + 5 °C and + 30 °C. Store in a horizontal position. Do not stack pallets of the rolls on top of each other, or under pallets of any other materials during transport or storage. Always refer to packaging.	
Product declaration	EN 13956 - Polymeric sheets for roof waterproofing	
Visible defects	Pass	(EN 1850-2)
Length	20 m (- 0 % / + 5 %)	(EN 1848-2)
Width	2 m (- 0,5 % / + 1 %)	(EN 1848-2)
Effective thickness	1,5 mm (- 5 % / + 10 %)	(EN 1849-2)
Straightness	≤ 30 mm	(EN 1848-2)
Flatness	≤ 10 mm	(EN 1848-2)
Mass per area	1,8 kg/m ² (- 5 % / + 10 %)	(EN 1849-2)

TECHNICAL INFORMATION

Resistance to impact	hard substrate	≥ 600 mm	(EN 12691)
	soft substrate	≥ 900 mm	
Hail resistance	rigid substrate	≥ 24 m/s	(EN 13583)
	flexible substrate	≥ 32 m/s	
Resistance to static loading	soft substrate	≥ 20 kg	(EN 12730)
	rigid substrate	≥ 20 kg	
Tensile strength	longitudinal (md) ¹⁾	≥ 1100 N/50 mm	(EN 12311-2)
	transversal (cmd) ²⁾	≥ 1100 N/50 mm	
	¹⁾ md = machine direction ²⁾ cmd = cross machine direction		
Elongation	longitudinal (md) ¹⁾	≥ 12 %	(EN 12311-2)
	transversal (cmd) ²⁾	≥ 12 %	
	¹⁾ md = machine direction ²⁾ cmd = cross machine direction		
Dimensional stability	longitudinal (md) ¹⁾	≤ 0,3 %	(EN 1107-2)
	transversal (cmd) ²⁾	≤ 0,2 %	
	¹⁾ md = machine direction ²⁾ cmd = cross machine direction		
Tear strength	longitudinal (md) ¹⁾	≥ 200 N	(EN 12310-2)
	transversal (cmd) ²⁾	≥ 200 N	
	¹⁾ md = machine direction ²⁾ cmd = cross machine direction		

Joint peel resistance	no failure of the joint	(EN 12316-2)
Joint shear resistance	≥ 800 N/50 mm	(EN 12317-2)
Foldability at low temperature	≤ - 25 °C	(EN 495-5)
External fire performance	B _{ROOF} (t1) < 20° / > 20°	(EN 1187)
	B _{ROOF} (t2)	(EN 13501-5)
	B _{ROOF} (t3) < 70°	
Reaction to fire	Class E	(EN ISO 11925-2, classification to EN 13501-1)
Effect of liquid chemicals, including water	On request	(EN 1847)
Resistance to UV exposure	Pass (> 5000 h / grade 0)	(EN 1297)
Water-vapour transmission rate	μ= 15 000	(EN 1931)
Watertightness	Pass	(EN 1928)

SYSTEM INFORMATION

System structure	<p>The following products must be considered for use depending on roof design:</p> <ul style="list-style-type: none"> ▪ Sarnafil® G 410-15 EL Sheet for detailing ▪ Sarnafil® Metal Sheet PVC ▪ Sarnabar® / Sarnafast® ▪ S-Welding Cord PVC ▪ Sarnacol® 2170 (contact adhesive) ▪ Sarna Seam Cleaner ▪ Sarna Cleaner <p>Wide range of accessories is available e.g. prefabricated parts, roof drains, scuppers, walkway pads and decor profiles. Please contact Sales regarding availability.</p>
Compatibility	<p>Not compatible with direct contact to other plastics, e.g. EPS, XPS, PUR, PIR or PF. Not resistant to tar, bitumen, oil and solvent containing materials. These materials could adversely affect the product properties.</p>

APPLICATION INFORMATION

Ambient air temperature	- 20 °C min. / + 60 °C max.
Substrate temperature	- 30 °C min. / + 60 °C max.

BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

FURTHER INFORMATION

Installation

- Application Manual

IMPORTANT CONSIDERATIONS

Installation work must only be carried out by Sika® trained and approved contractors, experienced in this type of application.

- Ensure Sarnafil® S 327-15 EL is prevented from direct contact with incompatible materials (refer to com-

patibility section).

- Sarnafil® S 327-15 EL must be installed by loose laying and without stretching or installing under tension.
- The use of Sarnafil® S 327-15 EL membrane is limited to geographical locations with average monthly minimum temperatures of - 50 °C. Permanent ambient temperature during use is limited to + 50°C.
- The use of some ancillary products such as adhesives, cleaners and solvents is limited to temperatures above + 5 °C. Observe temperature limitations in the appropriate Product Data Sheets.
- Special measures may be compulsory for installation below + 5°C ambient temperature due to safety requirements in accordance with national regulations.

ECOLOGY, HEALTH AND SAFETY

Fresh air ventilation must be ensured, when working (welding) in closed rooms.

REGULATION (EC) NO 1907/2006 - REACH

This product is an article as defined in article 3 of regulation (EC) No 1907/2006 (REACH). It contains no substances which are intended to be released from the article under normal or reasonably foreseeable conditions of use. A safety data sheet following article 31 of the same regulation is not needed to bring the product to the market, to transport or to use it. For safe use follow the instructions given in this product data sheet. Based on our current knowledge, this product does not contain SVHC (substances of very high concern) as listed in Annex XIV of the REACH regulation or on the candidate list published by the European Chemicals Agency in concentrations above 0.1 % (w/w).

APPLICATION INSTRUCTIONS

EQUIPMENT

Hot welding overlap seams

Electric hot air welding equipment, such as hand held manual hot air welding equipment and pressure rollers or automatic hot air welding machines with controlled hot air temperature capability of a minimum 600 °C.

Recommended type of equipment:

Manual: Leister Triac

Automatic : Sarnamatic 681

Semi-automatic: Leister Triac Drive

SUBSTRATE QUALITY

The substrate surface must be uniform, smooth and free of any sharp protrusions or burrs, etc.

Sarnafil® S 327-15 EL must be separated from any incompatible substrates / materials by an effective separation layer to prevent accelerated ageing.

The supporting layer must be compatible to the membrane, solvent resistant, clean, dry and free of grease and dust. Metal sheets must be degreased with Sarna Cleaner before adhesive is applied.

APPLICATION

Installation procedure

Reference must be made to further documentation where applicable, such as relevant method statement, application manual and installation or working instructions.

Fixing method- General

The waterproofing membrane is installed by loose laying (without stretching membrane or installing under tension) with mechanical fastening in seam overlaps or independent from overlaps. Overlap seams are hot welded using specialised hot air equipment.

Fixing method-Linear fastening (Sarnabar®)

Unroll the Sarnafil® S 327-15 EL membrane, overlap by 80 mm, weld immediately and fix to the substructure by means of the Sarnabar® fasteners. The preferred type of fastening will be advised by Sika. The spacing of the fasteners is in accordance with the project specific Sika calculations. The perimeter piece ends must be secured with the Sarnabar® Load Distribution Plate. For protection fasten a piece of Sarnafil® S 327-15 EL under bar end and plate. Leave a 10 mm clearance between bar ends. Do not fasten in hole nearest bar end. Cover the bar ends with a piece of Sarnafil® S 327-15 EL and weld. After installation the Sarnabar® must immediately be made watertight with a Sarnafil® S 327-15 EL cover strip. At upstands and at all penetrations, the Sarnafil® S 327-15 EL membrane must be secured with a Sarnabar®. The 4 mm diameter S-Welding Cord protects the Sarnafil® S 327-15 EL roof covering against tearing and peeling off by wind uplift.

Fixing method-Spot fastening (Sarnafast®)

Sarnafil® S 327-15 EL must always be installed at right angles to the deck direction. Sarnafil® S 327-15 EL is fixed by means of the Sarnafast® fasteners and barbed washers/tubes along the marked line, 35 mm from the edge of the membrane. Sarnafil® S 327-15 EL is overlapped by 120 mm. The spacing of the fasteners is in accordance with the project specific Sika calculations. At upstands and at all penetrations, the Sarnafil® S 327-15 EL membrane must be secured with a Sarnabar®. The 4 mm diameter S-Welding Cord protects the Sarnafil® S 327-15 EL roof covering against tearing and peeling off by wind uplift.

Hot welding method

Overlap seams must be welded by electric hot welding equipment. Welding parameters including temperature, machine speed, air flow, pressure and machine settings must be evaluated, adapted and checked on site according to the type of equipment and the climatic conditions prior to welding.

Testing overlap seams

The seams must be mechanically tested with screw driver or steel needle to ensure the integrity/completion of the weld. Any imperfections must be rectified by hot air welding.

LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the declared data for this product may vary from country to country. Please consult the local Product Data Sheet for the exact product data.

PRODUCT DATA SHEET

Sarnafil® S 327-15 EL

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LEGAL NOTES

Any information or suggestions for use concerning Sika's products, which we either in writing or orally have given buyers or end-users of the product, have been given in good faith based on our own experiences and based on approved praxis and the technological and scientific knowledge on the time of giving such suggestions and information, which are given without any type of guarantees, and which do not lead to any further responsibility from Sika Danmark A/S, besides what is stated in the sales agreement in question. The buyer or end-user should themselves investigate or otherwise make sure, that our products are suitable for the use in question and further make sure that the products are kept and used correct and in agreement with the published rules and considering the actual conditions in order to avoid damages or less satisfactory results. Any order is accepted and any deliverance is affected according to the general terms of sales and delivery from Sika Danmark A/S, which are considered known and accepted, and which could be handed out when asked for. Our catalogues are not up-dated automatically. The present product data sheet is only for use in Denmark. Values stated in the present product data sheet should be seen as recommended, unless stated otherwise.

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