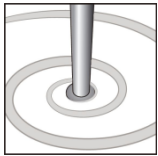


ADDITIONAL PRODUCT INFORMATION

SikaForce®-7800 Red

Mixing instruction for 2-component coaxial cartridge

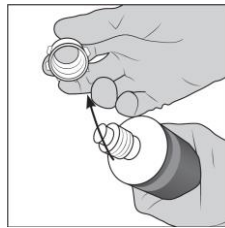


METHOD 1: APPLICATION THROUGH STATIC MIXER

- ⚠ SikaForce®-7800 Red can be directly applied from coaxial cartridges through a static mixer (type Sulzer MixPac® Quadro MGQ 08-20T)
- ⚠ Due to the fast curing speed the mixer open time is limited to approx. 1 min at 23°C
- ⚠ The tooling time at 23°C is approx. 3 min

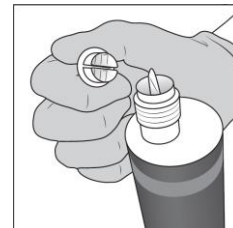


Equipment required



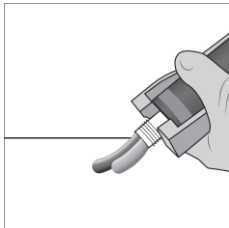
1

Unscrew and remove plastic retaining nut



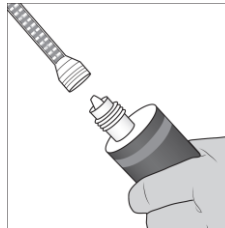
2

Pull out blanking plug



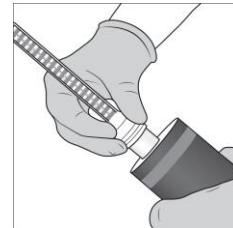
3

Squeeze out approx. 10-20 mm of filler



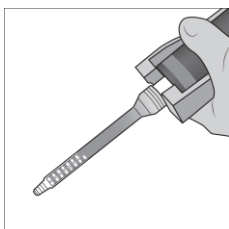
4

Place static mixer over end and...



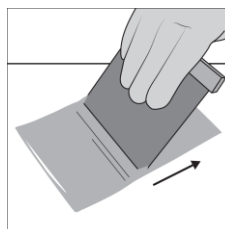
5

...tighten by hand only



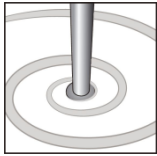
6

Start application,...



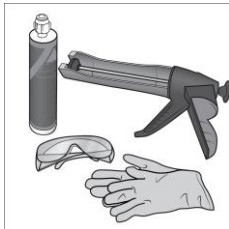
7

...use spatula to tool filler and let material cure

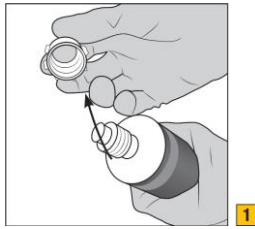


METHOD 2: HAND MIXING BY SPATULA

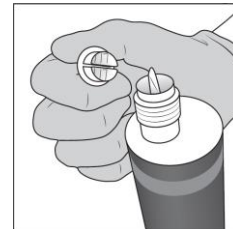
- SikaForce®-7800 Red can be mixed by hand using a spatula
- ⚠ Mixing by hand increases the risk of inhomogeneous mixture and may affect the material performance
- ⚠ The tooling time at 23°C is approx. 3 minutes (includes time required for mixing)



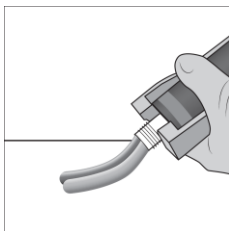
Equipment required



1
Unscrew and remove plastic retaining nut



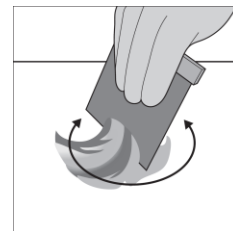
2
Pull out blanking plug



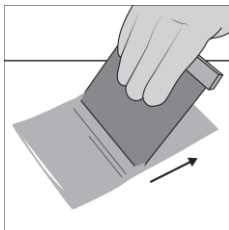
3
Squeeze out...



4
...the required amount of filler



5
Homogeneously mix both components until streaks fully disappear (approx. 30 s)



6
Tool filler by spatula and let material cure

FURTHER INFORMATION

Copies of the following publications are available on request:

- Product Data Sheet
- Safety Data Sheet
- Additional Product Information: SikaForce®-7800 Red - Application and curing properties

HEALTH AND SAFETY INFORMATION

For information and advice regarding transportation, handling, storage and disposal of chemical products, users shall refer to the actual Safety Data Sheets containing physical, ecological, toxicological and other safety-related data

LEGAL NOTE

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sikas recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the products suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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Additional Product Information

SikaForce®-7800 Red
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