

PRODUCT DATA SHEET

Sikalastic® Primer FPO

Primer for Sarnafil® FPO roofing membranes

DESCRIPTION

Sikalastic® Primer FPO is an one-component, transparent, slightly yellowing, solvent-based synthetic polymer primer, specifically formulated to bond Sika® Liquid Applied Membrane (LAM) roofing systems onto FPO membranes.

USES

Sikalastic® Primer FPO may only be used by experienced professionals.

Primer for detailing works with Sika® Liquid Applied Membrane (LAM) roofing systems on Sarnafil® T membranes

Suitable substrates: New installations (less than 3 years old) of the following membranes:

- Sarnafil® TG -66
- Sarnafil® TS -77

FEATURES

- One-component - easy and ready to use
- Enhance adhesion to Sarnafil® FPO Membranes
- Fast curing-overcoating possible after max 1 hour

PRODUCT INFORMATION

Composition	Synthetic polymer
Packaging	1000 ml aluminium bottle, 4 aluminium bottles per box
Appearance and colour	Transparent with a slight yellow colour
Shelf life	9 months from date of production
Storage conditions	The product must be stored properly in original, unopened and undamaged sealed packaging in dry conditions at temperatures between +5 °C and +30 °C. Higher storage temperatures may reduce shelf life of product. Reference shall also be made to the storage recommendations within the safety data sheet.
Density	~0.87 kg/l (23 °C)
Viscosity	20–30 mPas (20 °C)

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APPLICATION INFORMATION

Consumption	Apply in one coat, at a coverage rate of 70–140 ml/m ²		
Ambient air temperature	+10 °C min. / +30 °C max.		
Relative air humidity	80 % r.h. max.		
Dew point	Beware of condensation. The substrate and uncured material must be ≥3 °C above dew point.		
Substrate temperature	+10 °C min. / +30 °C max.		
Substrate moisture content	Visibly free from moisture and condensation		
Waiting time to overcoating	Temperature	Minimum waiting time	Maximum waiting time
	10 °C	60 min	24 hours
	20 °C	30 min	24 hours
Note: Apply an additional coat if more than 24 hours pass before coating Times are approximate and will be affected by changing ambient conditions, particularly temperature and relative humidity.			

BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

IMPORTANT CONSIDERATIONS

- Do not apply in wet weather or to wet surfaces.
- When using Sikalastic® Primer FPO for detailing only – in conjunction with Sika® Liquid Applied Membrane (LAM) roofing systems certain environmental limitations apply.
- Do not use in inverted roof situations.
- When applying to details other materials may be encountered – Please consult PDS of relevant Sika® Liquid Applied Membrane (LAM) roofing systems.
- Do not use for areas likely to be exposed to prolonged ponding water.
- Surface temperatures likely to regularly exceed 80 °C may reduce life expectancy.
- Use light colors of selected Sika® Liquid Applied Membrane (LAM) roofing systems where possible to reduce surface temperature.
- Roofs must be correctly designed to falls according to local standards, these may be defined as typically 2 % or 1:40.
- Do not apply close to the air intake vent of a running air conditioning unit.

ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

APPLICATION INSTRUCTIONS

SUBSTRATE QUALITY

The surfaces must be clean, dry, free of stripping agents and free of oil, grease, silanes, salts, silicone, siloxanes and other chemicals which could cause poor adhesion.

SUBSTRATE PREPARATION

Heavily soiled old membranes to be coated should be thoroughly cleaned by conventional means. Prior to the application of the Sikalastic® Primer FPO clean with Sarnafil® T Clean and allow surface to dry for a minimum of 15 minutes at 23 °C and 50 % relative humidity. Depending on climate, curing can be faster or slower. If in doubt apply a test area first. For detailed information regarding substrate quality / preparation and primer chart please refer to Method Statement.

APPLICATION

Shake the can of Sikalastic® Primer FPO very thoroughly. Apply a thin but completely covering coat of Sikalastic® Primer FPO with a solvent resistant roller or brush. Sikalastic® Primer FPO should be applied once only. Care must be taken to ensure that this single application gives adequate and uniform coverage. Allow primer to dry sufficiently (see table waiting time / overcoating) before overcoating.

When applying to details, other materials may be encountered – Please consult the Method Statement. For detailed information about detailing on FPO membranes, please refer to Method Statement.

CLEANING OF EQUIPMENT

Clean all tools and application equipment with Thinner C immediately after use.

LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the declared data for this product may vary from country to country. Please consult the local Product Data Sheet for the exact product data.

LEGAL NOTES

Any information or suggestions for use concerning Sika's products, which we either in writing or orally have given buyers or end-users of the product, have been given in good faith based on our own experiences and based on approved praxis and the technological and scientific knowledge on the time of giving such suggestions and information, which are given without any type of guarantees, and which do not lead to any further responsibility from Sika Danmark A/S, besides what is stated in the sales agreement in question. The buyer or end-user should themselves investigate or otherwise make sure, that our products are suitable for the use in question and further make sure that the products are kept and used correct and in agreement with the published rules and considering the actual conditions in order to avoid damages or less satisfactory results. Any order is accepted and any deliverance is affected according to the general terms of sales and delivery from Sika Danmark A/S, which are considered known and accepted, and which could be handed out when asked for. Our catalogues are not up-dated automatically. The present product data sheet is only for use in Denmark. Values stated in the present product data sheet should be seen as recommended, unless stated otherwise.

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