

# PRODUCT DATA SHEET

# Sika® Colma Cleaner

#### EFFECTIVE SOLVENT BASED CLEANING AGENT

# **DESCRIPTION**

Sika® Colma Cleaner is a grease-free, solvent-based cleaning agent.

# **USES**

Sika® Colma Cleaner is designed for cleaning surfaces prior to bonding and for cleaning of tools and equipment such as light metals and alloys, steel and stainless steel.

# **CHARACTERISTICS / ADVANTAGES**

- Easy to use
- Very powerfeul, fast cleaning

# PRODUCT INFORMATION

Composition	1-Component, solvent-based cleaner	
Packaging	1 l bottle*, 4 bottles per box	
	5 I can	
	* Not available in DK	
Colour	Transparent	
Shelf life	Sika® Colma Cleaner has a shelf life of 24 months from the date of production, if it is stored in undamaged, original, sealed packaging, and if the storage conditions are met.	
Storage conditions	Sika® Colma Cleaner shall be stored in dry conditions, where it is protected from direct sunlight and at temperatures between +5 °C and +25 °C.	
Density	0.85 kg/l approx.	(ISO 1128-1)
Flash Point	14 °C approx.	(ISO 13736)
Viscosity	1 mPa*s approx.	(ISO 3219)

**Sika® Colma Cleaner** May 2020, Version 01.01 020516020000000001

#### APPLICATION INFORMATION

Consumption	50 ml/m² approx.	
Ambient Air Temperature	+5 °C to +40 °C, min. 3 °C above dew point temperature	
Substrate Temperature	+5 °C to +40 °C	
Flash-off time	Minimum 15 minutes Maximum 8 hours	

#### APPLICATION INSTRUCTIONS

#### **APPLICATION METHOD / TOOLS**

Soak a clean rag or lint-free paper towel in Sika® Colma Cleaner and clean the bonding areas to remove surface contamination. Tightly reseal the container immediately after each use.

After a flash-off time of 15 minutes apply the appropriate Primer or Aktivator and respect relevant flashoff times again.

### **FURTHER INFORMATION**

- Safety Data Sheet
- Pre-treatment Chart Sealing and Bonding

#### **IMPORTANT CONSIDERATIONS**

Sika® Colma Cleaner shall not be used on porous substrates.

#### **BASIS OF PRODUCT DATA**

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

# LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the declared data for this product may vary from country to country. Please consult the local Product Data Sheet for the exact product data.

# **ECOLOGY, HEALTH AND SAFETY**

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

#### **LEGAL NOTES**

Any information or suggestions for use concerning Sika's products, which we either in writing or orally have given buyers or end-users of the product, have been given in good faith based on our own experiences and based on approved praxis and the technological and scientific knowledge on the time of giving such suggestions and information, which are given without any type of guarantees, and which do not lead to any further responsibility from Sika Danmark A/S, besides what is stated in the sales agreement in question. The buyer or end-user should themselves investigate or otherwise make sure, that our products are suitable for the use in question and further make sure that the products are kept and used correct and in agreement with the published rules and considering the actual conditions in order to avoid damages or less satisfactory results. Any order is accepted and any deliverance is affected according to the general terms of sales and delivery from Sika Danmark A/S, which are considered known and accepted, and which could be handed out when asked for. Our catalogues are not up-dated automatically. The present product data sheet is only for use in Denmark. Values stated in the present product data sheet should be seen as recommended, unless stated otherwise.

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