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Authorised and notified  
according to Article 29 of the  
Regulation (EU)  
No 305/2011 of the European  
Parliament and of the Council  
of 9 March 2011



## European Technical Assessment ETA-21/1030 of 2021/11/25

### I General Part

**Technical Assessment Body issuing the ETA and designated according to Article 29 of the Regulation (EU) No 305/2011: ETA-Danmark A/S**

**Trade name of the construction product:**

SikaSeal-623 Fire+

**Product family to which the above construction product belongs:**

Fire Stopping and Sealing Product:  
• Penetration Seals

**Manufacturer:**

Sika Services AG  
Tüffenwies 16  
CH-8048 Zurich

**Manufacturing plant:**

A/003

**This European Technical Assessment contains:**

28 pages including 2 annexes which form an integral part of the document

**This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of:**

EAD 350454-00-1104

**This version replaces:**

-

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**I. SPECIFIC PARTS OF THE EUROPEAN TECHNICAL ASSESSMENT**

**1 Technical description of the product**

- 1) SikaSeal-623 Fire+ is a sealant and pipe closure device used to form penetration seals where insulated metallic pipes, combustible pipes, combustible cable conduits and cables penetrate walls and floors.
- 2) The SikaSeal-623 Fire+ is supplied in liquid form contained within 310 & 380 ml cartridges and 600 ml foil packs. The sealant is gunned into the aperture in the separating element and around the service or services, to a specified depth utilising mineral fibre insulation backing material.
- 3) The applicant has submitted a written declaration that the product and/or constituents of the product contains no substances which have been classified as dangerous according to Directive 67/548/EEC and Regulation (EC) No. 1272/2008 and listed in the 'indicative list on dangerous substances' of the EGDS – taking into account the installation conditions of the construction product and the release scenarios resulting from there.

In addition to the specific clauses relating to dangerous substances contained in this European Technical Assessment, there may be other requirements applicable to the products falling within its scope (e.g. transposed European legislation and national laws, regulations and administrative provisions). In order to meet the provisions of the Construction Products Regulation, these requirements need also to be complied with, when and where they apply.

- 4) The use category of SikaSeal-623 Fire+ in relation to BWR 3 (Hygiene, health and environment) is IA1, S/W2

**2 Specification of the intended uses of the product in accordance with the applicable European Assessment Document (Hereinafter EAD): EAD 350454-00-1104**

Detailed information and data is given in Annex A.

The intended use of system SikaSeal-623 Fire+ is to reinstate the fire resistance performance of flexible wall, rigid wall and floor constructions, and timber wall and floor constructions, where they are penetrated by services.

- 1) The specific elements of construction that the system SikaSeal-623 Fire+ may be used to provide a penetration seal in, are as follows:
  - Flexible walls: The wall must have a minimum thickness of 100 mm and comprise steel or timber studs\* lined on both faces with minimum 2 layers of 12.5 mm thick boards.
  - Timber walls: The wall must have a minimum thickness of 100 mm and comprise solid wood or cross-laminated timber
  - Rigid walls: The wall must have a minimum thickness of 100 mm and comprise concrete, aerated concrete or masonry, with a minimum density of 650 kg/m<sup>3</sup>.
  - Rigid floors: The floor must have a minimum thickness of 150 mm and comprise aerated concrete or concrete with a minimum density of 650 kg/m<sup>3</sup>.
  - Timber floors: The floor must have a minimum thickness of 150 mm and comprise solid wood or cross-laminated timber.

\* no part of the penetration seal may be closer than 100 mm to a stud, the cavity must be closed between the penetration seal and the stud, and minimum 100 mm of insulation of class A1 or A2 according to EN 13501-1 must be provided within the cavity between the penetration seal and the stud.

The supporting construction must be classified in accordance with EN 13501-2 for the required fire resistance period.

Sika Fire Protection Systems which involve services penetrating both sides of a flexible wall may also be used in the situation where the services penetrates one side of the wall only and the remaining side of the wall is not penetrated at the same point (i.e. the services continues on the inside of the wall). All fire integrity and thermal insulation ratings for such single-sided penetrations remain the same as for the equivalent double-sided penetration.

Where a backing material is described in Annex A, this can be replaced with SikaSeal-623 Fire+ if the total seal depth is the same or greater.

- 2) The system SikaSeal-623 Fire+ may be used to provide a penetration seal with specific supporting constructions and substrates (for details see Annex A).
- 3) The provisions made in this European Technical Assessment are based on an assumed working life of the SikaSeal-623 Fire+ of 30 years, provided that the conditions laid down in the manufacturers datasheet and instructions for the packaging/transport/storage/installation/ use/repair are met. The indications given on the working life cannot be interpreted as a guarantee given by the producer or the Technical Assessment Body but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.
- 4) Type Z<sub>2</sub>: intended for use at internal conditions with humidity classes other than Z<sub>1</sub>, excluding temperatures below 0°C.

**3 Performance of the product and references to the methods used for its assessment**

|  |  |
|--|--|
| Product-type: Sealant/Pipe closure                       | Intended use: Penetration Seal                           |
| Basic Requirement  | Performance  |
| <b>BWR 2 Safety in case of fire</b>                      |  |
| Reaction to fire   | B - s1, d0   |
| Resistance to fire                                       | Annex A  |
| <b>BWR 3 Hygiene, health and environment</b>             |  |
| Air permeability   | Annex B  |
| Water permeability                                       | No performance assessed                                  |
| Content, emission and/or release of dangerous substances | Use categories: IA1, S/W2<br>Declaration of manufacturer |
| <b>BWR 4 Safety in use</b>                               |  |
| Mechanical resistance and stability                      | No performance assessed                                  |
| Resistance to impact/movement                            | No performance assessed                                  |
| Adhesion   | No performance assessed                                  |
| Durability   | Z <sub>2</sub>   |
| <b>BWR 5 Protection against noise</b>                    |  |
| Airborne sound insulation*                               | 53 (0;-1) dB   |
| <b>BWR 6 Energy economy and heat retention</b>           |  |
| Thermal properties                                       | No performance assessed                                  |
| Water vapour permeability                                | No performance assessed                                  |

\* At 25 mm depth

**4 ASSESSMENT AND VERIFICATION OF CONSTANCY OF PERFORMANCE (HEREINAFTER AVCP) SYSTEM APPLIED, WITH REFERENCE TO ITS LEGAL BASE**

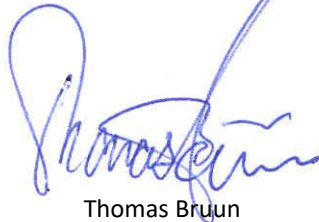
According to the decision 1999/454/EC – Commission Decision of date 22nd June 1999 on the procedure for attesting the conformity of construction products pursuant to Article 20(2) of Council Directive 89/106/EEC as regards fire stopping, fire sealing and fire protective products, published in the Official Journal of the European Union (OJEU) L178/52 of 14/07/1999, (see <https://eur-lex.europa.eu/oj/direct-access.html>) of the European Commission<sup>1</sup>, as amended, the system(s) of assessment and verification of constancy of performance (see Annex V to Regulation (EU) No 305/2011) given in the following table(s) applies (apply).

| Product(s)                              | Intended use(s)  | Level(s) or class(es) | System(s) |
|---|--|-----------------------|-----------|
| Fire stopping and Fire Sealing Products | For fire compartmentation and/or fire protection or fire performance | Any                   | 1         |

**5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD**

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at ETA-Danmark A/S prior to CE marking

Issued in Copenhagen on 2021-11-25 by



Thomas Bruun

Managing Director, ETA-Danmark

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<sup>1</sup> Official Journal of the European Communities L178/52 of 14/7/1999

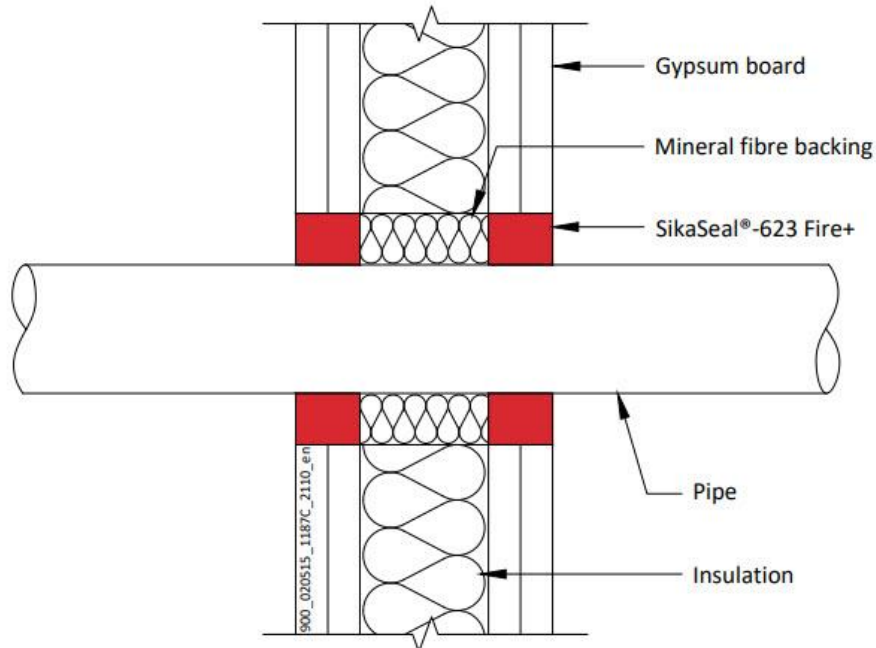
## ANNEX A – Resistance to Fire Classification – SikaSeal-623 Fire+

### A.1 Flexible or Rigid wall constructions with wall thickness of minimum 100 mm

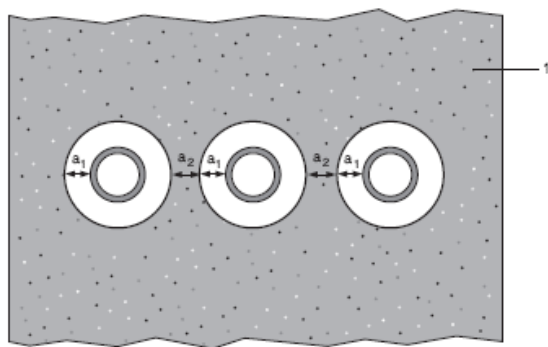
#### A.1.1 Penetration seals, in drywalls\* and concrete/masonry walls

**Penetration Seal:** Combustible pipes sealed with SikaSeal-623 Fire+, minimum 25 mm deep to both sides of the wall backed with Stonewool (minimum 35kg/m<sup>3</sup> density), minimum 25 mm deep. Minimum separation between penetration seals of 30 mm (a<sub>2</sub>).

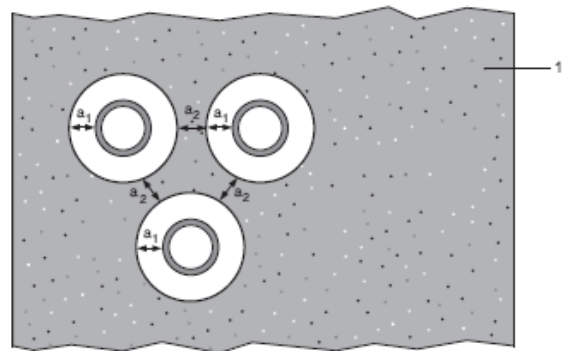
Construction details:



#### Configuration 1



#### Configuration 2



#### Key

1 Supporting construction

a<sub>1</sub> Pipe / edge of seal separation (annular space)

a<sub>2</sub> Separation between penetration seals

\* Partition wall must incorporate a core insulation as support for the backing material.



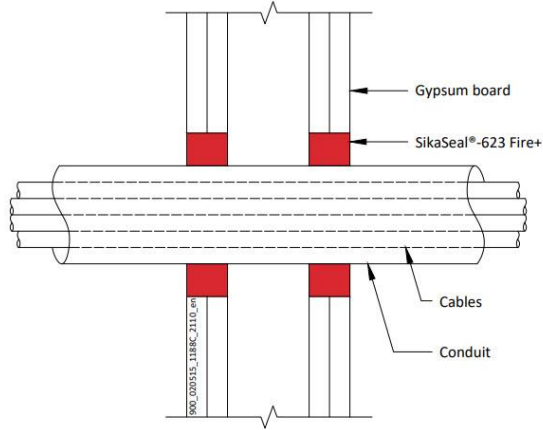
**A.1.1.1**

| <b>Services</b>  | <b>Seal &amp; Backing width (a1)</b> | <b>Permitted configuration for seal separation</b> | <b>Classification</b>                        |
|--|--------------------------------------|--|--|
| PVC-U pipe according to EN 1329-1, EN 1452-2 and EN 1453-1, PVC-C according to EN 1566-1   |                                      |  |  |
| Diameter 40 mm, wall thickness 1.9 – 3.7 mm to diameter 110 mm, wall thickness 2.7-6.6 mm  | 10-30 mm                             | 1 & 2  | EI 120 U/C, EI 120 C/C                       |
| Diameter 40, wall thickness 1.9 – 3.7 mm   |                                      | 1 & 2  |  |
| Diameter 40 mm, wall thickness 1.9 – 3.7 mm to diameter 110 mm, wall thickness 2.7-6.6 mm  |                                      | 1 & 2  | EI 60 U/C, EI 60 C/C                         |
| Diameter 40 mm, wall thickness 1.9 – 3.7 mm to diameter 110 mm, wall thickness 2.7-6.6 mm  |                                      | 1 & 2  | EI 120 U/C, EI 120 C/C                       |
| PE pipe according to EN 1519-1, EN 12201-2 and EN 12006-1, ABS according to EN 1455-1 and pipes made from SAN+PVC according to EN 1565-1 |                                      |  |  |
| Diameter 40 mm, wall thickness 2.4-3.7 mm  | 10-30 mm                             | 1 & 2  | EI 120 U/C, EI 120 C/C                       |
| Diameter 40, wall thickness 2.4-3.7 mm to diameter 110 mm, wall thickness 4.3-10 mm  |                                      | 1 & 2  | EI 60 U/C, EI 60 C/C                         |
| Diameter 110 mm, wall thickness 4.3-10 mm  |                                      | 1  | E 120 U/C, E 120 C/C<br>EI 90 U/C, EI 90 C/C |
| PP pipe according to EN 1852-1: 2009 or DIN8077/8078   |                                      |  |  |
| Diameter 110 mm, wall thickness 6.6 mm   | 30 mm                                | 1 & 2  | EI 120 U/C, EI 120 C/C                       |
| Diameter 40 mm, wall thickness 1.8 - 5.5 mm  | 10 mm                                | 1 & 2  | EI 90 U/C                                    |

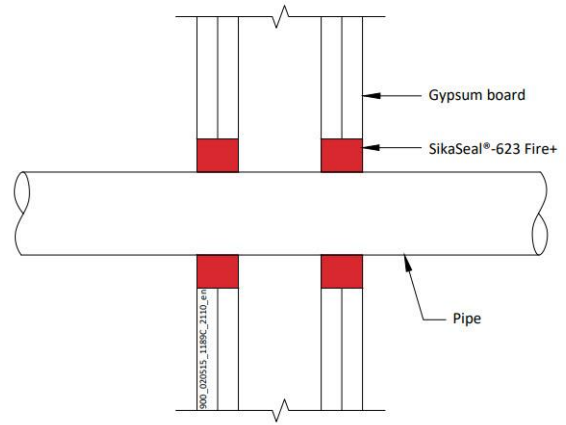
**A.1.2 Penetration seals with no backing material, in drywalls and concrete/masonry walls**

**Penetration Seal:** Combustible cable conduit or combustible pipes sealed with SikaSeal-623 Fire+, minimum 25 mm deep to both sides of the wall without backing material. Minimum separation between penetration seals of 30 mm (a2).

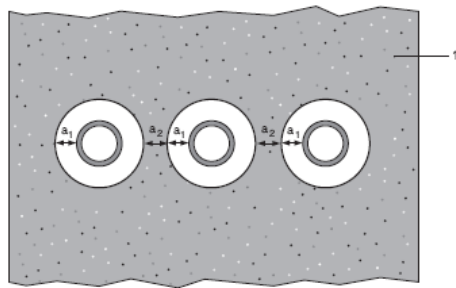
Construction details:



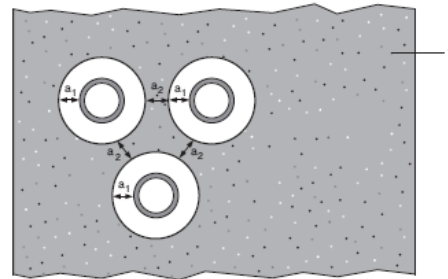
Construction details:



**Configuration 1**



**Configuration 2**



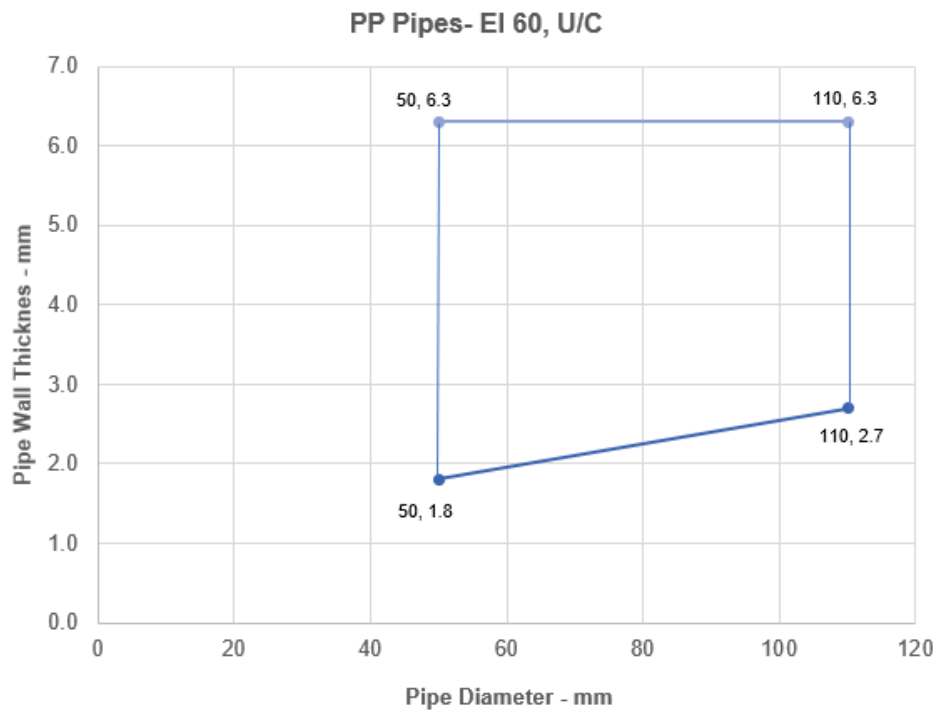
**Key**

- 1 Supporting construction
- a1 Pipe / edge of seal separation (annular space)
- a2 Separation between penetration seals

**A.1.2.1**

| Services   | Seal width (a1) | Permitted configuration for seal separation | Classification   |
|--|-----------------|---|------------------|
| PVC-U pipe according to EN 1329-1, EN 1452-2 and EN 1453-1, PVC-C according to EN 1566-1 or PP pipe according to EN 1852-1: 2009 or DIN8077/8078 |                 |   |                  |
| Maximum diameter 110 mm, wall thickness 1.9-6.6 mm for PVC pipes, fully or partially filled conduits with cables up to 20mm diameter             | 10-30 mm        | 1 & 2                                       | <b>EI 90 U/C</b> |
| Maximum diameter 110 mm, wall thickness 2.7-6.6 mm for PP pipes, fully or partially filled conduits with cables up to 20mm diameter              | 10-30 mm        | 1 & 2                                       | <b>EI 90 U/C</b> |
| PE pipe according to EN 1519-1, EN 12201-2 and EN 12006-1, ABS according to EN 1455-1 and pipes made from SAN+PVC according to EN 1565-1         |                 |   |                  |
| Maximum diameter 110 mm, wall thickness 2.4-10 mm, fully or partially filled conduits with cables up to 20 mm conduit                            | 10-30 mm        | 1 & 2                                       | <b>EI 60 U/C</b> |
| PVC-U pipe according to EN 1329-1, EN 1452-2 and EN 1453-1, PVC-C according to EN 1566-1   |                 |   |                  |
| Maximum 160 mm diameter, wall thickness 3.2-9.5 mm   | 10-30 mm        | 1 & 2                                       | <b>EI 30 U/C</b> |
| Maximum 160 mm diameter, wall thickness 9.5 mm   | 10-30 mm        | 1 & 2                                       | <b>EI 90 U/C</b> |
| PP pipe according to EN 1852-1: 2009 or DIN8077/8078   |                 |   |                  |
| Maximum 110 mm, wall thickness 2.7 mm  | 10-30 mm        | 1 & 2                                       | <b>EI 60 C/C</b> |
| Maximum 110 mm*  | 10-30 mm        | 1 & 2                                       | <b>EI 60 U/C</b> |

\*See below graph for interpolation pipe sizes

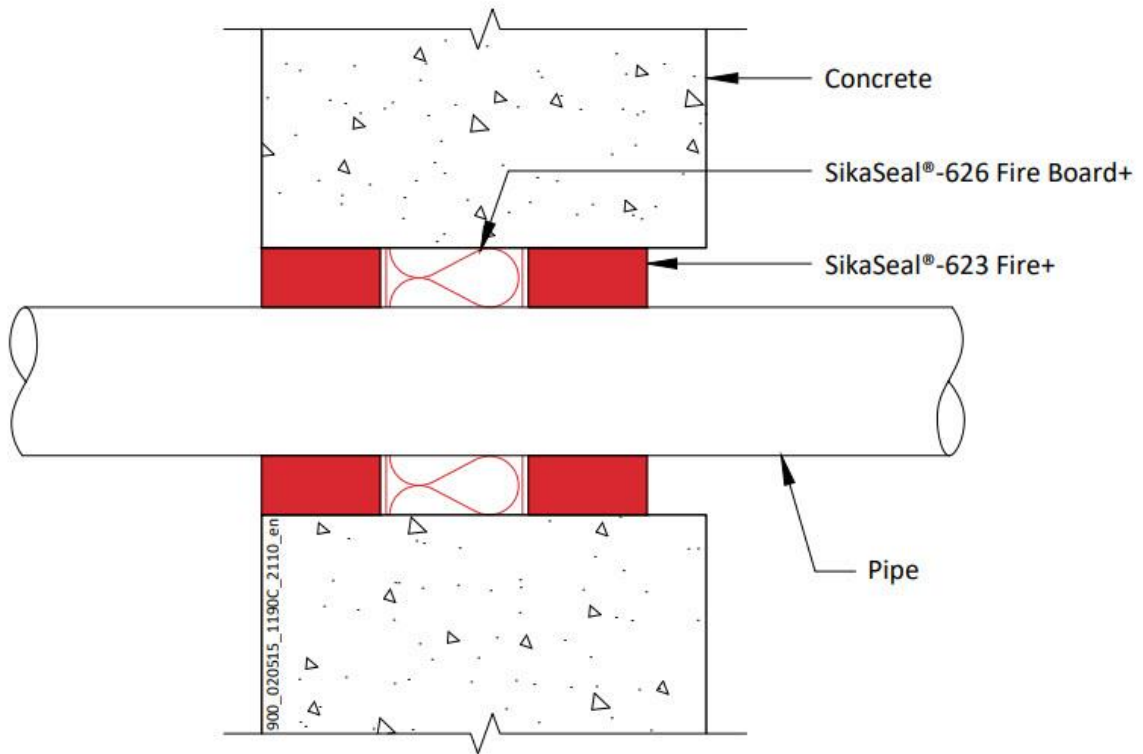


## A.2 Rigid walls constructions with wall thickness of minimum 150 mm

### A.2.1 Penetration seals for pipes, in concrete/masonry walls

**Penetration Seal:** Combustible pipes sealed with minimum 40 mm deep SikaSeal-623 Fire+, to both sides of the wall backed with SikaSeal-626 Fire Board+ 2S, 50 mm thick. Minimum separation between penetration seals of 30 mm.

Construction details:



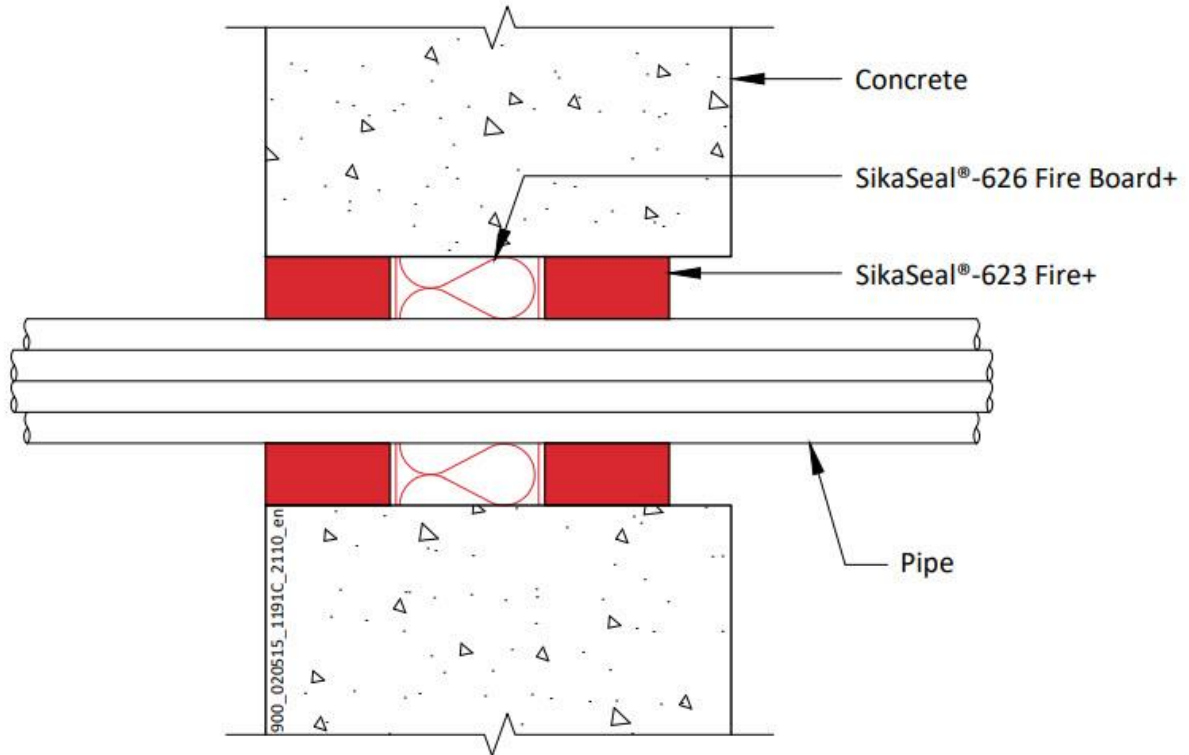
#### A.2.1.1

| Services   | Seal & Backing width | Classification                |
|--|----------------------|-------------------------------|
| PVC-U pipe according to EN 1329-1, EN 1452-2 and EN 1453-1, PVC-C according to EN 1566-1   |                      |                               |
| Diameter 48 mm, wall thickness 3.2 mm  | 17 mm                | <b>EI 240 U/C, EI 240 C/C</b> |
| Diameter 68 mm, wall thickness 2 mm  | 41 mm                |                               |
| Diameter 110 mm, wall thickness 3.5 mm   | 22 mm                |                               |
| PE pipe according to EN 1519-1, EN 12201-2 and EN 12006-1, ABS according to EN 1455-1 and pipes made from SAN+PVC according to EN 1565-1 |                      |                               |
| Diameter 32 mm, wall thickness 3.2 mm  | 25 mm                | <b>EI 240 U/C, EI 240 C/C</b> |
| ABS pipe according to EN 1455-1  |                      |                               |
| Diameter 36 mm, wall thickness 2.3 mm  | 23 mm                | <b>EI 240 U/C, EI 240 C/C</b> |
| Diameter 110 mm, wall thickness 3.5 mm   | 26 mm                |                               |

### A.2.2 Penetration seals for cables, in concrete/masonry walls

**Penetration Seal:** Cables sealed with minimum 40 mm deep SikaSeal-623 Fire+, to both sides of the wall backed with SikaSeal-626 Fire Board+ 2S, 50 mm thick. Minimum separation between penetration seals of 30 mm.

Construction details:



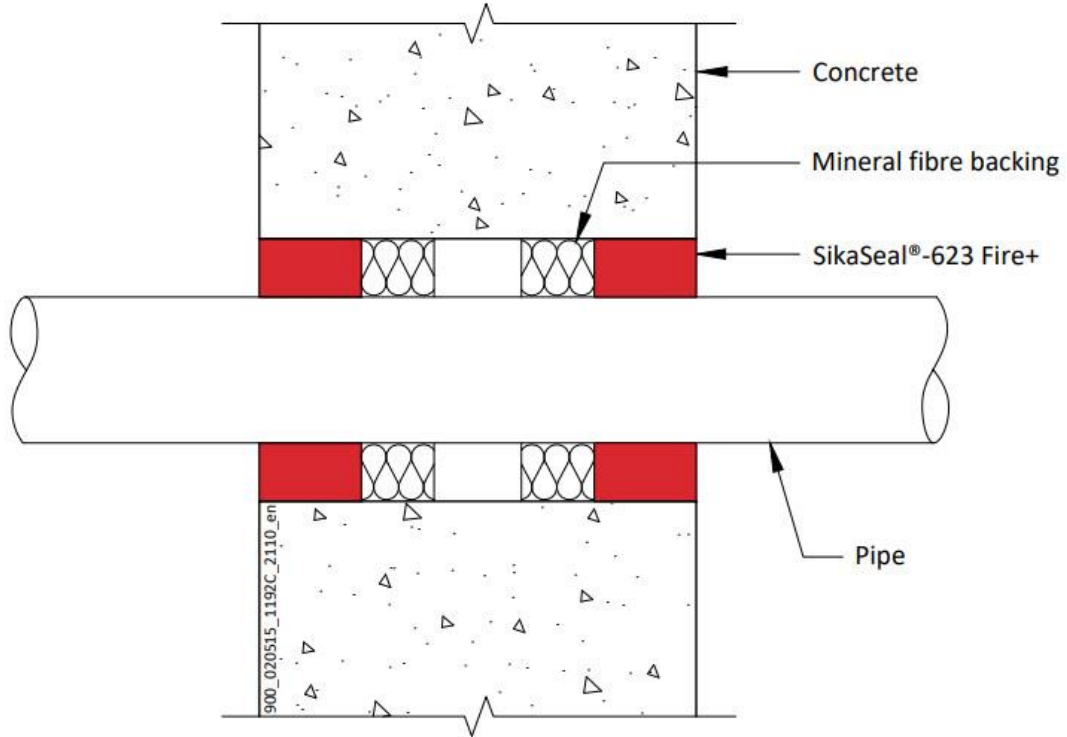
#### A.2.2.1

| Services   | Seal size (WxH or diameter) | Classification |
|--|-----------------------------|----------------|
| 150 x 25 mm perforated steel cable tray  | Maximum 200 x 100 mm        | E 240, EI 180  |
| 20 mm diameter, single copper core armoured cable  |                             |                |
| Twin/earth cable   |                             |                |
| Ø 100 mm bundle of up to 4 no. 20mm diameter, single copper core armoured cable and 12 no. twin/earth cables | Maximum 150 mm Ø            | E240, EI 60    |

### A.2.3 Penetration seals for pipes, in concrete/masonry walls

**Penetration Seal:** Combustible pipes sealed with minimum 35 mm deep SikaSeal-623 Fire+, to both sides of the wall backed with Mineral Bio backing material, minimum 25 mm thick. Minimum separation between penetration seals of 30 mm.

Construction details:



#### A.2.3.1

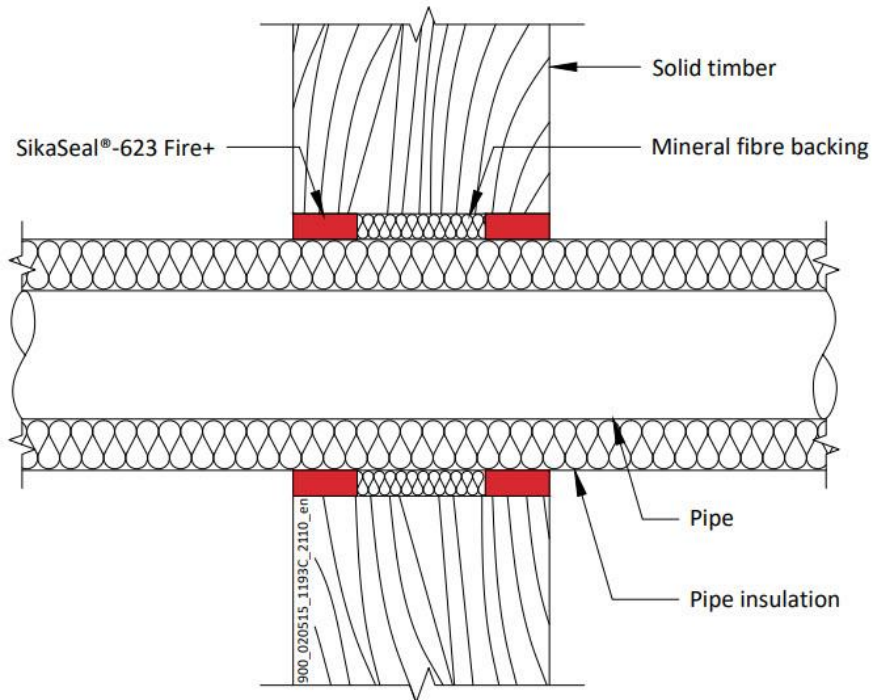
| Services   | Seal & Backing width (a1) | Classification    |
|--|---------------------------|-------------------|
| PVC-U pipe according to EN 1329-1, EN 1452-2 and EN 1453-1, PVC-C according to EN 1566-1   |                           |                   |
| Maximum 160 mm diameter, wall thickness 4.0-9.5 mm   | 10-30 mm                  | EI 90 U/C         |
| Maximum 160 mm diameter, wall thickness 9.5 mm   | 10-30 mm                  | E 240, EI 180 U/C |
| PE pipe according to EN 1519-1, EN 12201-2 and EN 12006-1, ABS according to EN 1455-1 and pipes made from SAN+PVC according to EN 1565-1 |                           |                   |
| Maximum 160 mm diameter, wall thickness 4.9-9.5mm  | 10-30 mm                  | EI 30 U/C         |
| PP pipe according to EN 1852-1: 2009 or DIN8077/8078   |                           |                   |
| Maximum 160 mm diameter, wall thickness 6.2-9.1 mm   | 10 mm                     | EI 30 U/C         |

### A.3 Timber wall constructions with wall thickness of minimum 100 mm

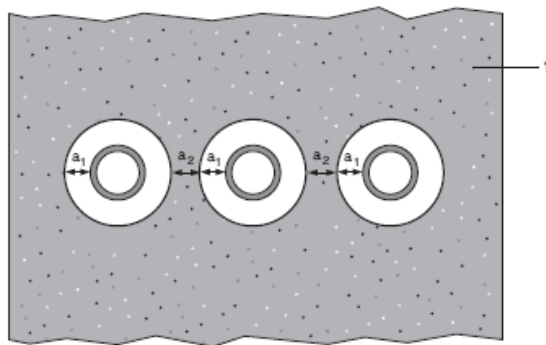
#### A.3.1 Pipe penetration seals, in timber walls

**Penetration Seal:** Metallic pipes insulated with Elastomeric insulation minimum class D-s3,d0, Continuous Sustained (CS), sealed with SikaSeal-623 Fire+, minimum 25 mm deep to both sides of the wall and backed with Stonewool (minimum 33kg/m<sup>3</sup> density), minimum 25 mm deep. Minimum separation between penetration seals of 30 mm (a2).

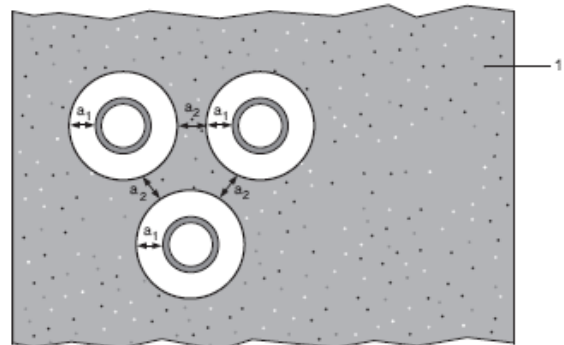
Construction details:



#### Configuration 1



#### Configuration 2



#### Key

1 Supporting construction

a<sub>1</sub> Pipe / edge of seal separation (annular space)

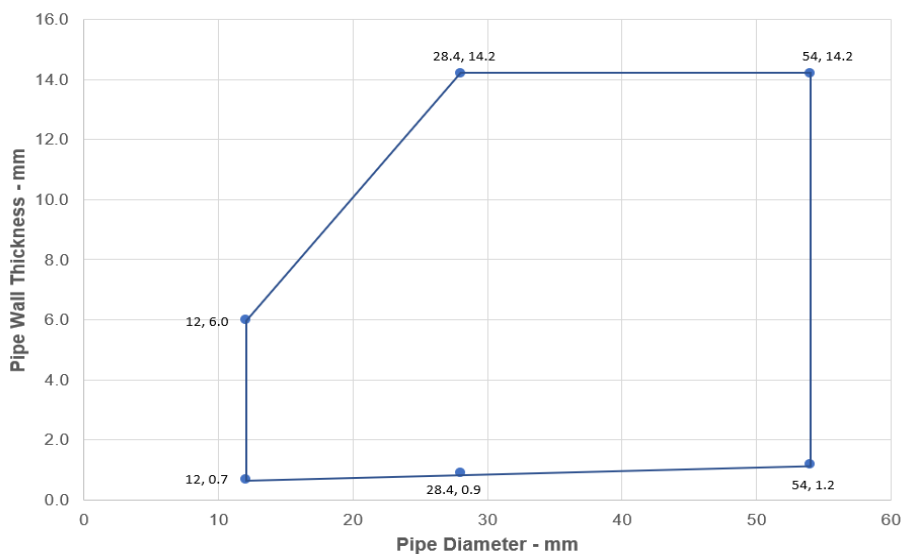
a<sub>2</sub> Separation between penetration seals

**A.3.1.1**

| Services  | Seal & backing material width (a1) | Permitted configuration for seal separation | Insulation CS  | Classification          |
|---|------------------------------------|---|--|-------------------------|
| <b>Copper, mild or stainless steel pipe</b>   |                                    |   |  |                         |
| Diameter 12 mm, wall thickness 0.7  | 10 mm                              | 1   | 13 mm Elastomeric insulation minimum class D-s3, d0    | EI 120 C/C              |
| Diameter 12-54 mm, wall thickness*  |                                    |   |  | E 120 C/C,<br>EI 90 C/C |
| Diameter 12-54 mm, wall thickness*  |                                    |   | 14-25 mm Elastomeric insulation minimum class D-s3, d0 | E 120 C/C,<br>EI 30 C/C |
| <b>Mild or stainless steel pipe, with Elastomeric insulation minimum class D-s3, d0</b> |                                    |   |  |                         |
| Diameter 12-114 mm, wall thickness*   | 10 mm                              | 1   | 13 mm Elastomeric insulation minimum class D-s3, d0    | EI 90 C/C               |
| Diameter 12-114 mm, wall thickness*   |                                    |   | 14-25 mm Elastomeric insulation minimum class D-s3, d0 | E 90 C/C,<br>EI 45 C/C  |
| Diameter 114 mm, wall thickness 1.5-14.2  |                                    |   | 13 mm Elastomeric insulation minimum class D-s3, d0    | EI 90 C/U               |
| Diameter 114 mm, wall thickness 1.5-14.2  |                                    |   | 13-25 mm Elastomeric insulation minimum class D-s3, d0 | E 90 C/U,<br>EI 45 C/U  |
| <b>Alupex pipe, with Elastomeric insulation minimum class D-s3, d0</b>                  |                                    |   |  |                         |
| Diameter 16 mm, wall thickness 2.25   | 10 mm                              | 1   | 13 mm Elastomeric insulation minimum class D-s3, d0    | EI 120 C/C              |
| Diameter 16-75 mm, wall thickness*  |                                    |   |  | E 120 C/C,<br>EI 45 C/C |
| Diameter 16-75 mm, wall thickness*  |                                    |   | 14-24 mm Elastomeric insulation minimum class D-s3, d0 | E 90 C/C,<br>EI 45 C/C  |
| Diameter 16-75 mm, wall thickness*  |                                    |   | 25 mm Elastomeric insulation minimum class D-s3, d0    | EI 90 C/C               |

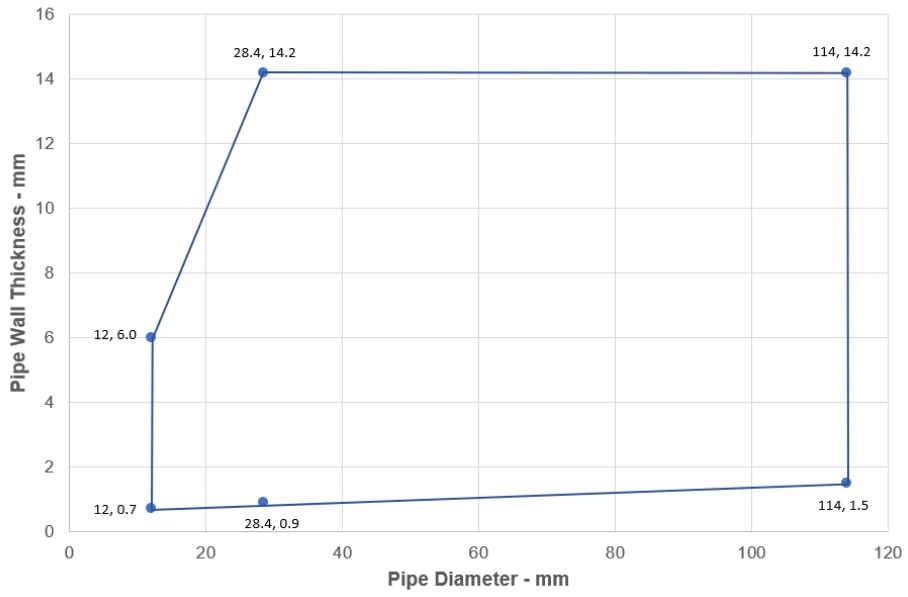
See below graph for interpolation pipe sizes

**Copper or Steel Pipes with Elastomeric Insulation - C/C**

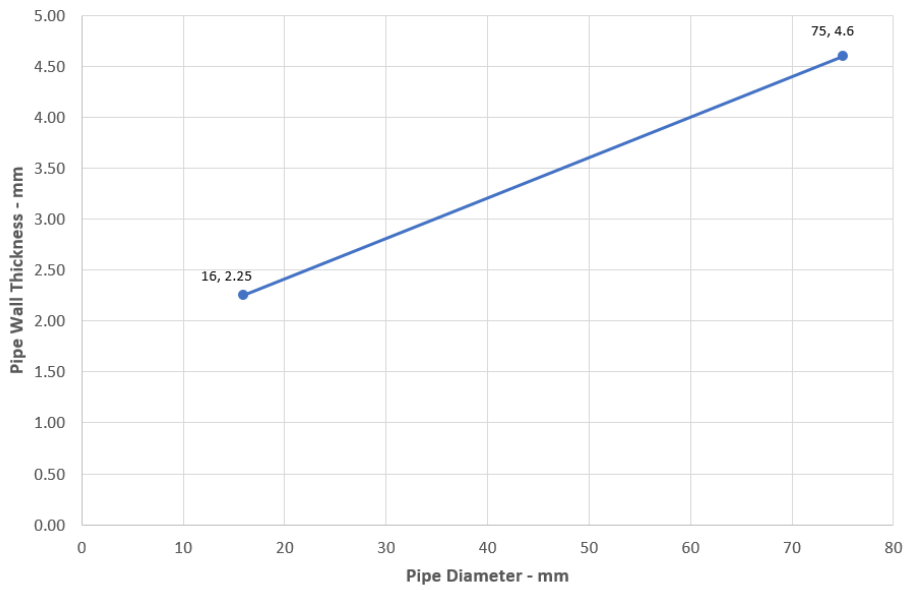




### Steel Pipes with Elastomeric Insulation - C/C



### Alupex Pipes with Elastomeric Insulation - C/C

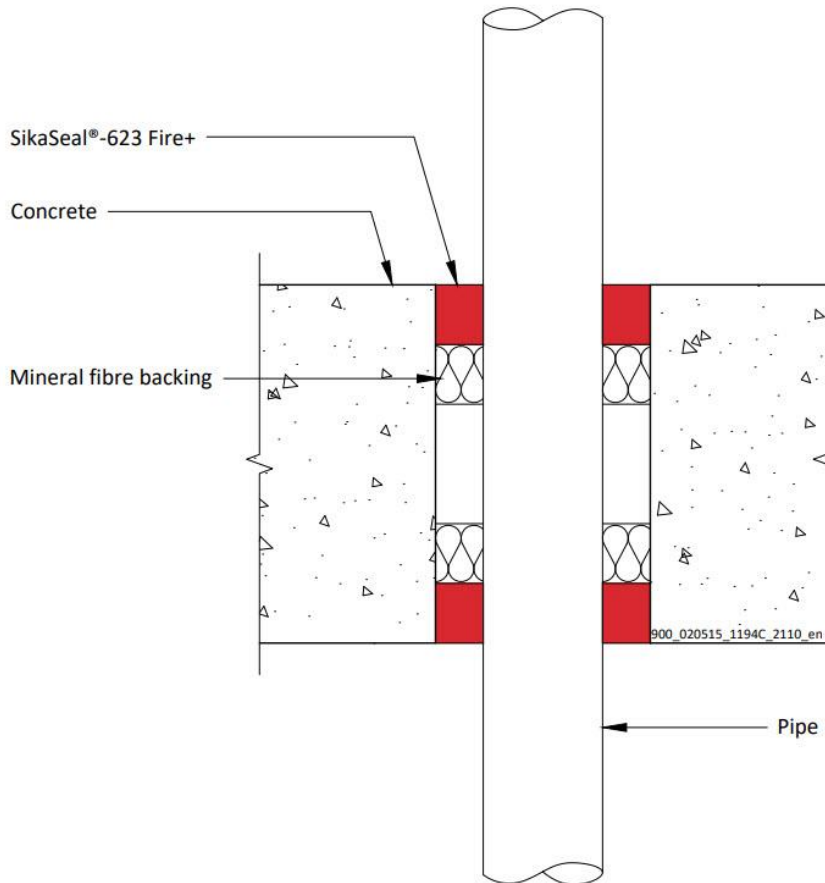


#### A.4 Rigid floor constructions with floor thickness of minimum 150 mm

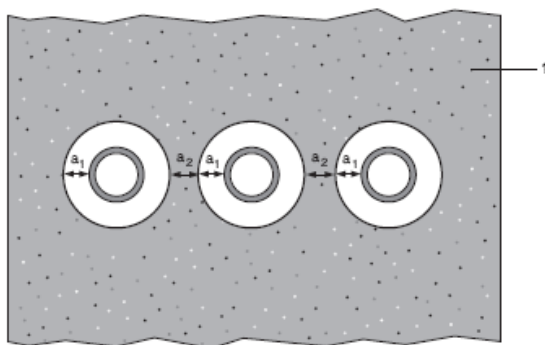
##### A.4.1 Penetration seals, surface mounted in concrete floors

**Penetration Seal:** Combustible pipes sealed with SikaSeal-623 Fire+, to both sides of the floor backed with Stonewool (minimum 35kg/m<sup>3</sup> density), minimum 25 mm deep. Minimum separation between penetration seals of 30 mm.

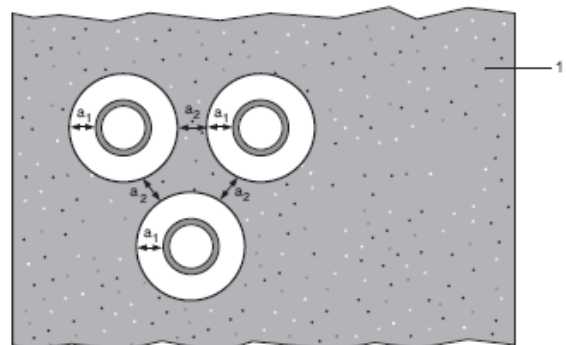
Construction details:



##### Configuration 1



##### Configuration 2



**Key**

- 1 Supporting construction
- a<sub>1</sub> Pipe / edge of seal separation (annular space)
- a<sub>2</sub> Separation between penetration seals

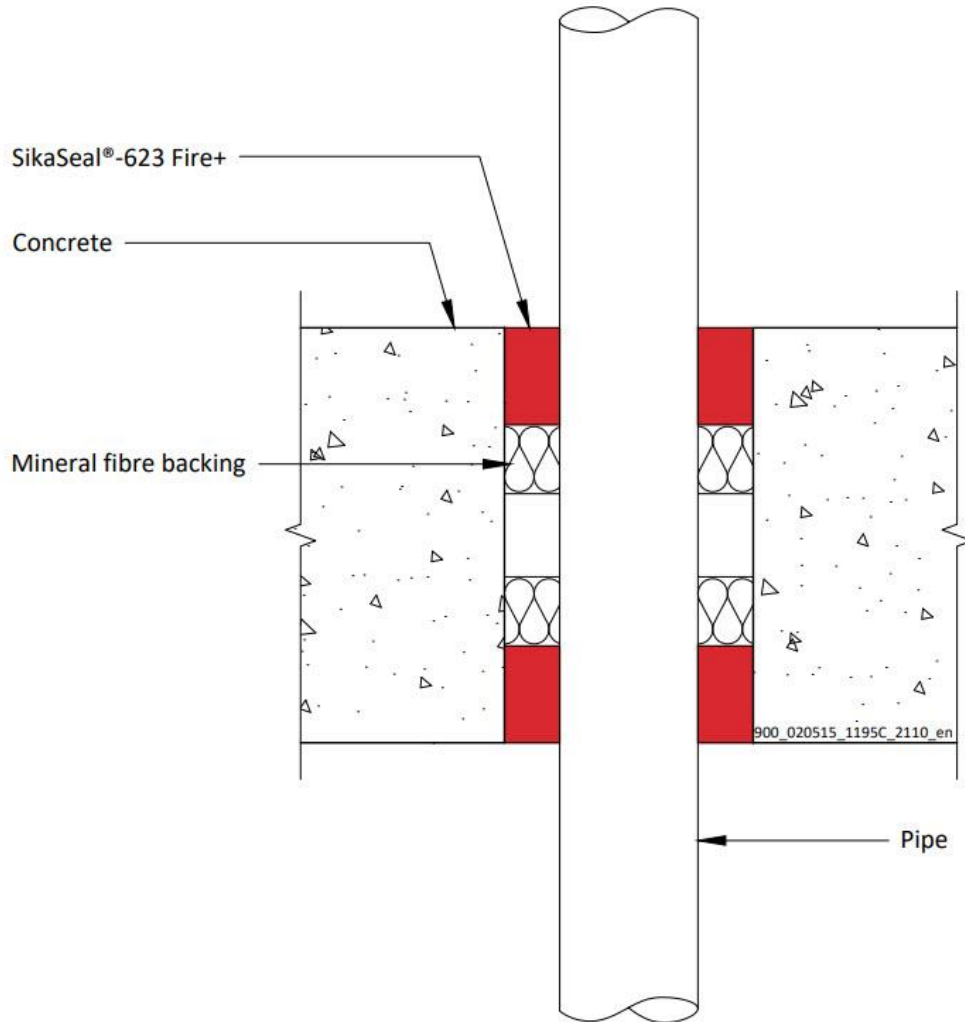
**A.4.1.1**

| <b>Services</b>  | <b>Seal &amp; Backing width</b> | <b>Permitted configuration for seal separation</b> | <b>Classification</b>                          |                      |                      |
|--|---------------------------------|--|--|----------------------|----------------------|
| PVC-U pipe according to EN 1329-1, EN 1452-2 and EN 1453-1, PVC-C according to EN 1566-1   | 10-30 mm                        | 1 & 2  | EI 240 U/U, EI 240 C/U, EI 240 U/C, EI 240 C/C |                      |                      |
| Diameter 40 mm, wall thickness 1.8 – 3.7 mm  |                                 | 1 & 2  | EI 90 C/U, EI 90 C/C                           |                      |                      |
| Diameter 40 mm, wall thickness 1.8 – 3.7 mm to diameter 110 mm, wall thickness 2.7-6.6 mm  | 10-30 mm                        | 1 & 2  | EI 60 U/U, EI 60 C/U, EI 60 U/C, EI 60 C/C     |                      |                      |
| PE pipe according to EN 1519-1, EN 12201-2 and EN 12006-1, ABS according to EN 1455-1 and pipes made from SAN+PVC according to EN 1565-1 |                                 |  |  | 1 & 2                | EI 90 U/C, EI 90 C/C |
| Diameter 40 mm, wall thickness 2.4-3.7 mm  |                                 | 1 & 2  | EI 60 U/C, EI 60 C/C                           |                      |                      |
| Diameter 40, wall thickness 2.4-3.7 mm to diameter 110 mm, wall thickness 4.3-10 mm  |                                 |  |  |                      |                      |
| Diameter 110 mm, wall thickness 4.3-10 mm  |                                 | 1 & 2  | EI 90 U/C, EI 90 C/C                           |                      |                      |
| Diameter 110 mm, wall thickness 10 mm  | 1 & 2                           |  |  | EI 60 U/C, EI 60 C/C |                      |

#### A.4.2 Penetration seals, surface mounted in concrete floors

**Penetration Seal:** Combustible pipes sealed with SikaSeal-623 Fire+, minimum 35 mm deep to both sides of the floor backed with Mineral Bio Wool (128kg/m<sup>3</sup> density), minimum 25 mm deep. Minimum separation between penetration seals of 30 mm.

Construction details:



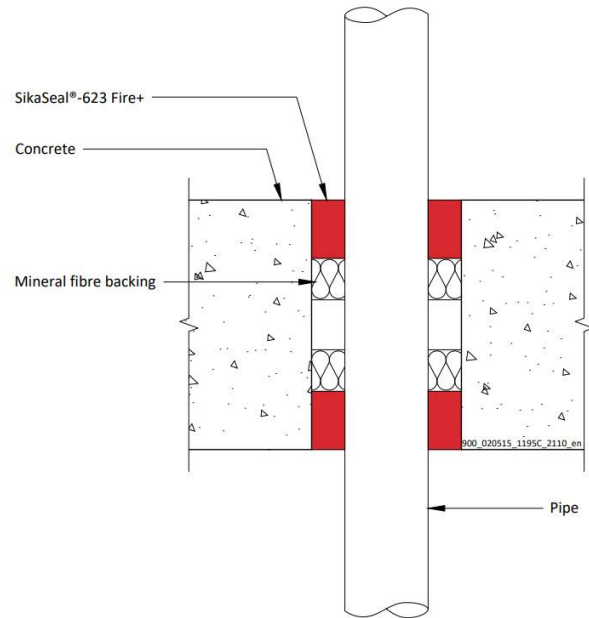
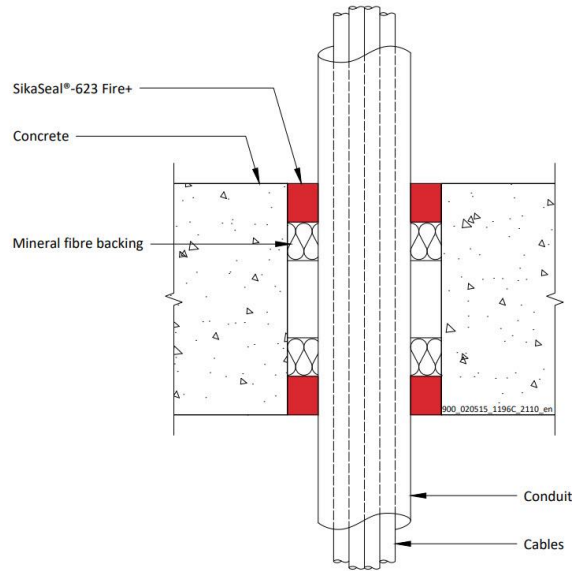
##### A.4.2.1

| Services   | Seal & Backing width (a1) | Classification   |
|--|---------------------------|------------------|
| PVC-U pipe according to EN 1329-1, EN 1452-2 and EN 1453-1, PVC-C according to EN 1566-1   |                           |                  |
| Maximum 160 mm diameter, wall thickness 4.0-9.5mm  | 10-30 mm                  | <b>EI 60 U/C</b> |
| PE pipe according to EN 1519-1, EN 12201-2 and EN 12006-1, ABS according to EN 1455-1 and pipes made from SAN+PVC according to EN 1565-1 |                           |                  |
| Maximum 160 mm diameter, wall thickness 4.9-14.6 mm  | 10-30 mm                  | <b>EI 30 U/C</b> |
| Maximum 160 mm diameter, wall thickness 14.6 mm  | 10-30 mm                  | <b>EI 60 U/C</b> |

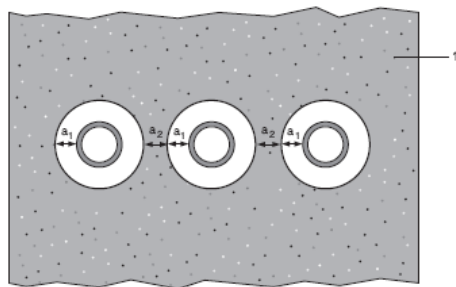
**A.4.3 Penetration seals, surfaces mounted in concrete floors**

**Penetration Seal:** Combustible pipes sealed with SikaSeal-623 Fire+, minimum 25 mm deep to both sides of the floor backed with Rock mineral wool (minimum 33kg/m<sup>3</sup> density), minimum 25 mm deep. Minimum separation between penetration seals of 30 mm (a<sub>2</sub>).

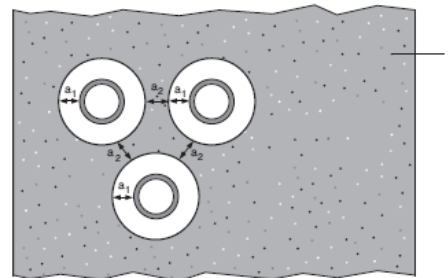
Construction details:



**Configuration 1**



**Configuration 2**



**Key**

- 1 Supporting construction
- a<sub>1</sub> Pipe / edge of seal separation (annular space)
- a<sub>2</sub> Separation between penetration seals

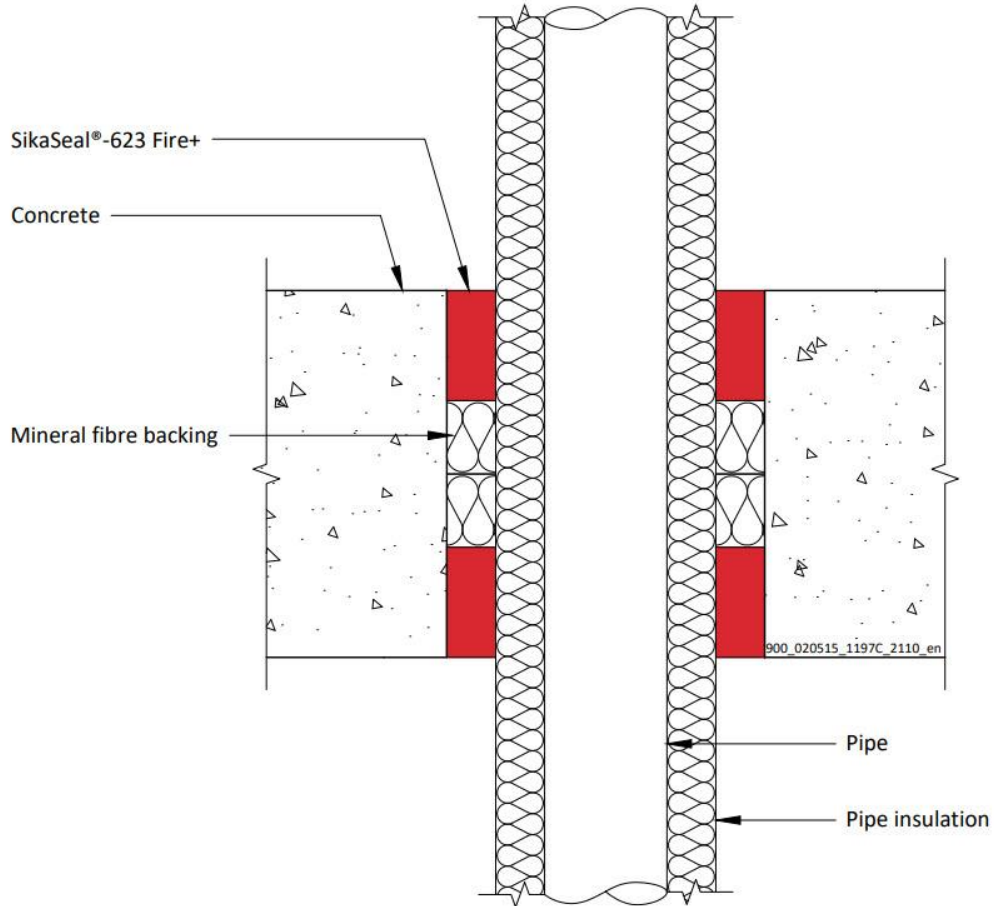
**A.4.3.1**

| <b>Services</b>  | <b>Seal width (a1)</b> | <b>Permitted configuration for seal separation</b> | <b>Classification</b> |
|--|------------------------|--|-----------------------|
| PVC-U pipe according to EN 1329-1, EN 1452-2 and EN 1453-1, PVC-C according to EN 1566-1 or PP pipe according to EN 1852-1: 2009 or DIN8077/8078 |                        |  |                       |
| Maximum diameter 110 mm, wall thickness 1.8-6.6 mm for PVC pipes, fully or partially filled conduits with cables up to 20 mm diameter            | 10-30 mm               | 1 & 2  | <b>EI 90 U/C</b>      |
| Maximum diameter 110 mm, wall thickness 2.7 mm for PP pipes, fully or partially filled conduits with cables up to 20 mm diameter                 | 10-30 mm               | 1 & 2  | <b>EI 90 U/C</b>      |
| Maximum diameter 110 mm, wall thickness 1.8-6.3 mm for PP pipes, fully or partially filled conduits with cables up to 20 mm diameter             | 10-30 mm               | 1 & 2  | <b>EI 30 U/C</b>      |
| PE pipe according to EN 1519-1, EN 12201-2 and EN 12006-1, ABS according to EN 1455-1 and pipes made from SAN+PVC according to EN 1565-1         |                        |  |                       |
| Maximum diameter 110 mm, wall thickness 2.4-10 mm, fully or partially filled conduits with cables up to 20 mm diameter                           | 10-30 mm               | 1 & 2  | <b>EI 60 U/C</b>      |
| PP pipe according to EN 1852-1: 2009 or DIN8077/8078   |                        |  |                       |
| Maximum 40 mm diameter, wall thickness 1.8 mm  | 10-30 mm               | 1 & 2  | <b>EI 120 C/C</b>     |
| Maximum 110 mm diameter, wall thickness 1.8-6.3 mm   | 10-30 mm               | 1 & 2  | <b>EI 30 U/C</b>      |

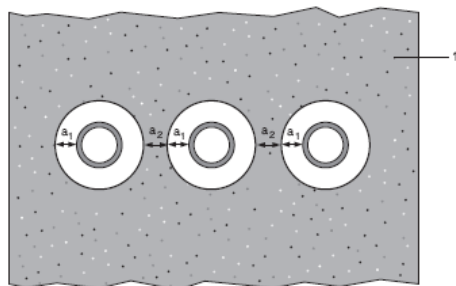
**A.4.4 Penetration seals, surface mounted in concrete floors**

**Penetration Seal:** Metallic pipes insulated with Elastomeric insulation minimum class B-s3, d0, Continuous Sustained (CS), sealed with SikaSeal-623 Fire+, minimum 45 mm deep to both sides of the floor and backed with Mineral Bio Wool (128kg/m<sup>3</sup> density), minimum 30 mm deep. Minimum separation between penetration seals of 30 mm (a2).

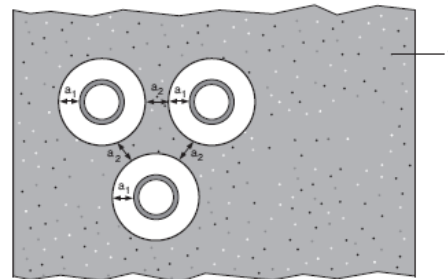
Construction details:



**Configuration 1**



**Configuration 2**



**Key**

- 1 Supporting construction
- a<sub>1</sub> Pipe / edge of seal separation (annular space)
- a<sub>2</sub> Separation between penetration seals

**A.4.4.1**

| <b>Services</b>  | <b>Seal &amp; backing material width (a1)</b> | <b>Permitted configuration for seal separation</b> | <b>Insulation CS</b>                                   | <b>Classification</b> |
|--|---|--|--|-----------------------|
| Mild or stainless steel pipe, with Elastomeric insulation minimum class B-s3, d0 |   |  |  |                       |
| Maximum 324 mm diameter, wall thickness 1.0-14.2 mm                              | 10-30 mm                                      | 1 & 2  | 25-50 mm Elastomeric insulation minimum class B-s3, d0 | <b>EI 60 C/U</b>      |
| Maximum 324 mm diameter, wall thickness 6.35-14.2 mm                             | 10-30 mm                                      | 1 & 2  | 50 mm Elastomeric insulation minimum class B-s3, d0    | <b>EI 120 C/U</b>     |

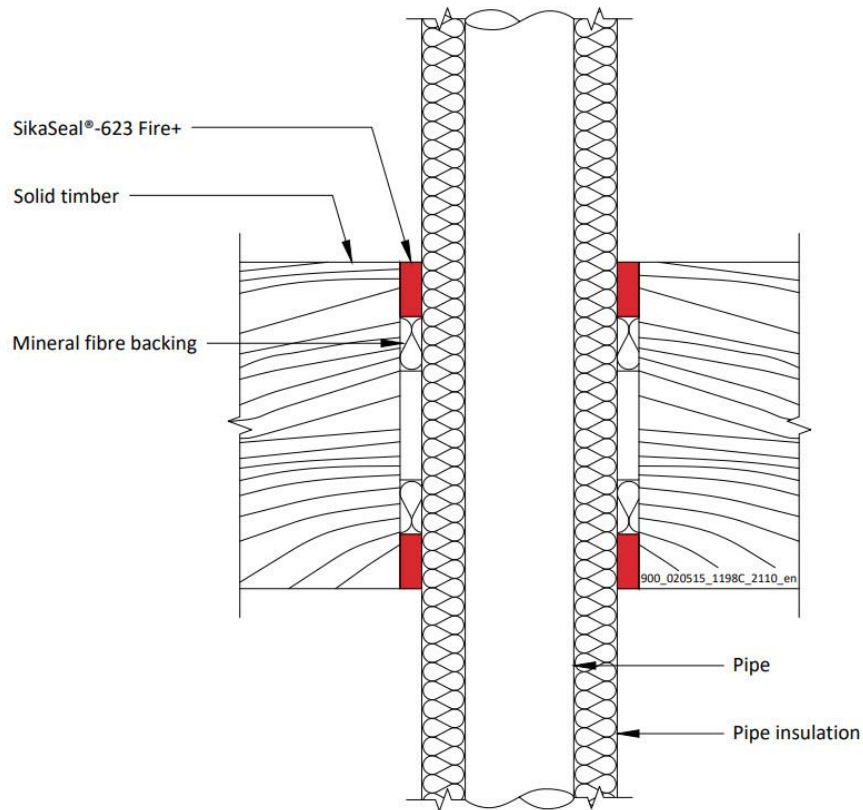


## A.5 Timber floor constructions with floor thickness of minimum 150 mm

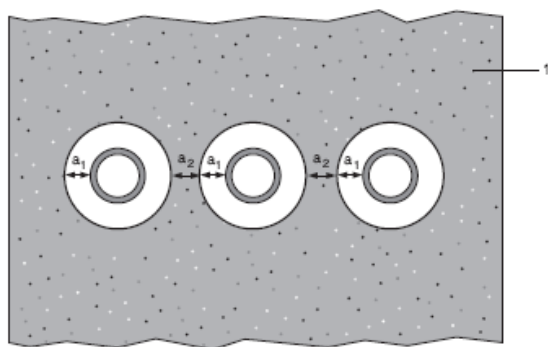
### A.5.1 Pipe penetration seals, in timber floors

**Penetration Seal:** Metallic pipes insulated with Elastomeric insulation minimum class D-s3,d0, Continuous Sustained (CS), sealed with SikaSeal-623 Fire+, minimum 25 mm deep to both sides of the floor and backed with Stonewool (minimum 33kg/m<sup>3</sup> density), minimum 25 mm deep. Minimum separation between penetration seals of 0 mm (a2).

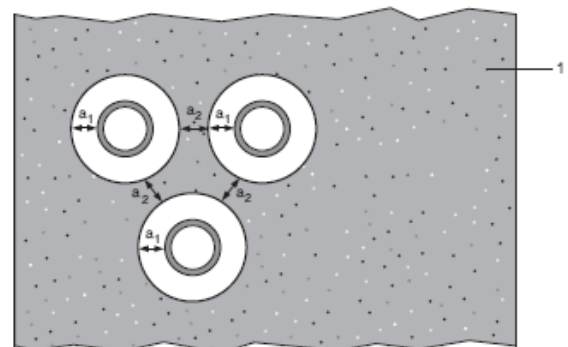
Construction details:



**Configuration 1**



**Configuration 2**



**Key**

1 Supporting construction

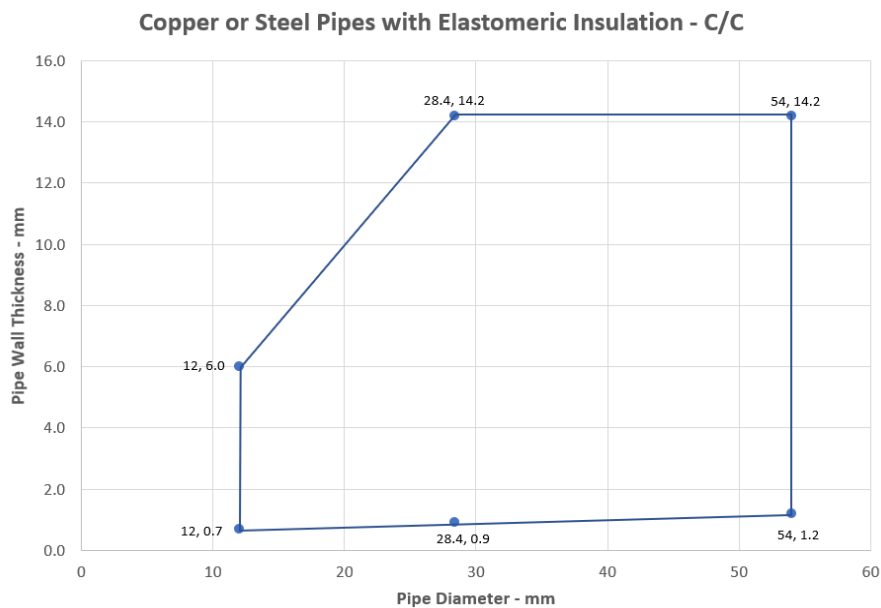
a1 Pipe / edge of seal separation (annular space)

a2 Separation between penetration seals

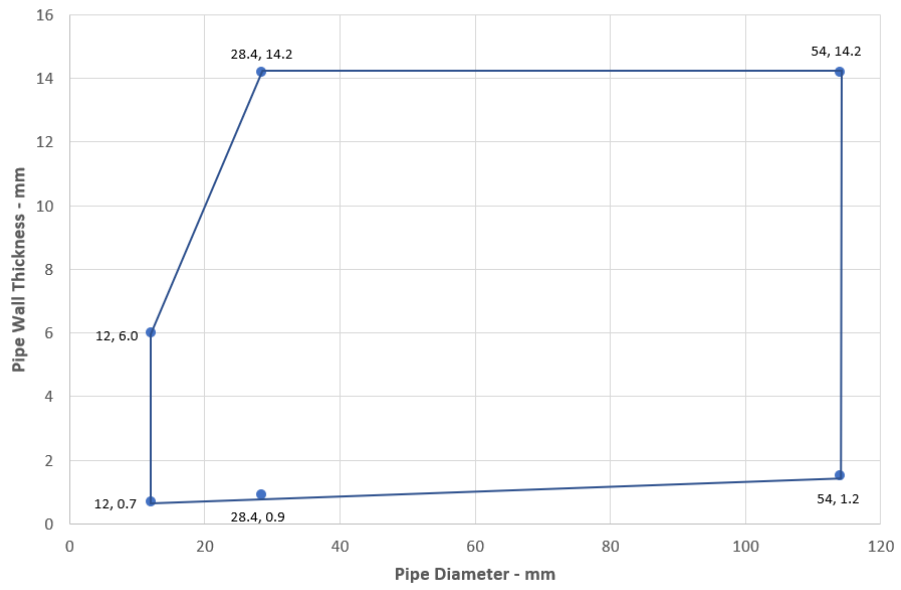
**A.5.1.1**

| Services  | Seal & backing material width (a1) | Permitted configuration for seal separation | Insulation CS  | Classification          |
|---|------------------------------------|---|--|-------------------------|
| <b>Copper, mild or stainless steel pipe</b>   |                                    |   |  |                         |
| Diameter 12 mm, wall thickness 0.7  | 10 mm                              | 1   | 9 mm Elastomeric insulation minimum class D-s3, d0     | EI 120 C/C              |
| Diameter 12-54 mm, wall thickness*  |                                    |   |  | E 120 C/C,<br>EI 45 C/C |
| Diameter 12-54 mm, wall thickness*  |                                    |   | 10-25 mm Elastomeric insulation minimum class D-s3, d0 | E 120 C/C,<br>EI 30 C/C |
| <b>Mild or stainless steel pipe, with Elastomeric insulation minimum class D-s3, d0</b> |                                    |   |  |                         |
| Diameter 12-114 mm, wall thickness*   | 10 mm                              | 1   | 9-24 mm Elastomeric insulation minimum class D-s3, d0  | E 120 C/C,<br>EI 45 C/C |
| Diameter 12-114 mm, wall thickness*   |                                    |   | 25 mm Elastomeric insulation minimum class D-s3, d0    | E 120 C/C,<br>EI 60 C/C |
| Diameter 114 mm, wall thickness 1.5-14.2  |                                    |   | 9-25 mm Elastomeric insulation minimum class D-s3, d0  | E 120 C/U,<br>EI 45 C/U |
| Diameter 114 mm, wall thickness 1.5-14.2  |                                    |   | 25 mm Elastomeric insulation minimum class D-s3, d0    | E 120 C/U,<br>EI 60 C/U |
| <b>Alupex pipe, with Elastomeric insulation minimum class D-s3, d0</b>                  |                                    |   |  |                         |
| Diameter 16 mm, wall thickness 2.25   | 10 mm                              | 1   | 9 mm Elastomeric insulation minimum class D-s3, d0     | EI 120 C/C              |
| Diameter 16-75 mm, wall thickness*  |                                    |   | 9-24 mm Elastomeric insulation minimum class D-s3, d0  | E 120 C/C,<br>EI 60 C/C |
| Diameter 16-75 mm, wall thickness*  |                                    |   | 25 mm Elastomeric insulation minimum class D-s3, d0    | E 120 C/C,<br>EI 90 C/C |

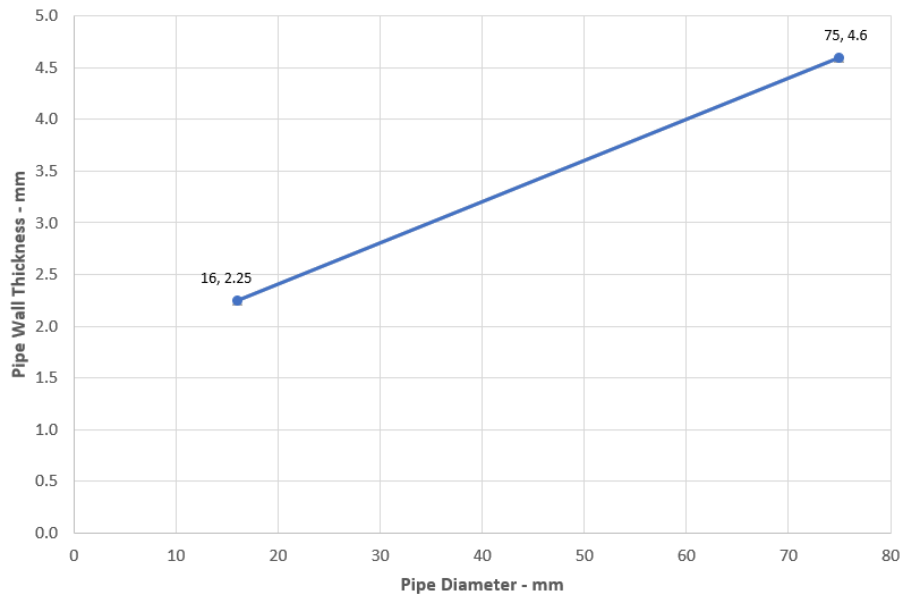
\*See below graph for interpolation pipe sizes



### Steel Pipes with Elastomeric Insulation - C/C



### Alupex Pipes with Elastomeric Insulation - C/C



## ANNEX B – Air Permeability – SikaSeal-623 Fire+

| Product tested                          | 25mm deep x 30mm wide SikaSeal-623 Fire+ |                             |   |
|---|--|-----------------------------|---|
|   | Summary of testing procedure             |                             | Result                                      |
|   | Pressure (Pa)                            | Leakage (m <sup>3</sup> /h) | Leakage (m <sup>3</sup> /m <sup>2</sup> /h) |
| Results under negative chamber pressure | 25                                       | 0.00                        | 0.00  |
|   | 50                                       | 0.00                        | 0.00  |
|   | 100                                      | 0.00                        | 0.00  |
|   | 200                                      | 0.00                        | 0.00  |
|   | 300                                      | 0.02                        | 0.56  |
|   | 450                                      | 0.06                        | 1.67  |
|   | 600                                      | 0.12                        | 3.33  |
| Results under positive chamber pressure | 25                                       | 0.00                        | 0.00  |
|   | 50                                       | 0.00                        | 0.00  |
|   | 100                                      | 0.00                        | 0.00  |
|   | 200                                      | 0.00                        | 0.00  |
|   | 300                                      | 0.00                        | 0.00  |
|   | 450                                      | 0.03                        | 0.83  |
|   | 600                                      | 0.13                        | 3.61  |

