

PRODUCT DATA SHEET

Sika® Primer-115

SOLVENT BASED PRIMER FOR POROUS SUBSTRATES

DESCRIPTION

Sika® Primer-115 is a 1-part solvent-based primer for porous substrates

USES

- To be applied on porous substrates (e.g. concrete) before Sikaflex® applications

CHARACTERISTICS / ADVANTAGES

- Easy to apply
- Clear finish
- Short flash-off time

PRODUCT INFORMATION

Composition	Solvent-based	
Packaging	1000 ml bottle: 4 bottles per box	
Appearance / Colour	Liquid / clear	
Colour	Colour	
Shelf life	9 months from the date of production	
Storage conditions	The product must be stored in original, unopened and undamaged packaging in dry conditions at temperatures between +5 °C and +25 °C. Always refer to packaging.	
Density	~1,0 kg/l	(CQP 006-3, ISO 2811-1)
Solid content	~36 %	
Viscosity	~10 mPa·s	(ISO 3219)

APPLICATION INFORMATION

Yield	Substrate type	Surface area	Linear metre joint
	Porous	~5 m ² / bottle	~250 m / bottle
	Metal	~8 m ² / bottle	~400 m / bottle
Substrate Temperature	+5 °C min. / +40 °C max. Application temperature of substrate must be minimum +3 °C above the dew point.		

APPLICATION INSTRUCTIONS

SUBSTRATE PREPARATION

The substrate must be clean, dry, sound and free from oils, grease, dust, cement laitance and loose or friable particles.

Note: Primers and activators are adhesion promoters and not an alternative to improve poor preparation / cleaning of the joint surface. Primers also improve the long term adhesion performance of the sealed joint.

APPLICATION METHOD / TOOLS

Apply to the prepared substrate, 1-coat only with a clean brush or roller. Tightly re-seal container immediately after each use.

Use within 1 month after opening the container. Discard any primer that has gelled or separated.

CLEANING OF EQUIPMENT

Clean all tools and application equipment immediately after use. Hardened material can only be removed mechanically.

FURTHER INFORMATION

- Sika Pre-treatment Sealing and Bonding Chart
- Sika Method Statement: Joint Sealing
- Sika Method Statement: Joint Maintenance, Cleaning and Renovation

BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the declared data for this product may vary from country to country. Please consult the local Product Data Sheet for the exact product data.

ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

LEGAL NOTES

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Sika® Primer-115
February 2020, Version 02.01
020516010000000008

SikaPrimer-115-en-DK-(02-2020)-2-1.pdf