

PRODUCT DATA SHEET

Sika® Aktivator-317

New generation adhesion promoter for Automotive Glass Replacement

TYPICAL PRODUCT DATA (FURTHER VALUES SEE SAFETY DATA SHEET)

| | | |
|--------------------------------|------------------------------------|------------|
| Chemical base | Solvent-based adhesion promoter | |
| Color (CQP001-1) | Colorless clear | |
| Application temperature | -5 – 45 °C | |
| Application method | Wipe on with lint-free paper towel | |
| Consumption | 20 ml/m ² | |
| Flash-off time | -5 to 45 °C | 3 minutes |
| | -20 to -5 °C | 10 minutes |
| | maximum | 8 hours |
| Shelf life | 12 months ^A | |

CQP = Corporate Quality Procedure

^{A)} Stored in sealed container in a dry place at ≤ 25 °C

DESCRIPTION

Sika® Aktivator-317 is a dedicated pre-treatment for automotive glass replacement. The wide approved application temperature range allows year-round use with one standardized pre-treatment for mobile and in-house processes.

Application is performed using a single wipe, reducing process complexity and application time.

PRODUCT BENEFITS

- All season, no cold weather procedures required
- Residue-free removable from glass and paint
- Short flash-off time
- Wipe on only process
- Quick, clean and easy to apply

AREAS OF APPLICATION

Sika® Aktivator-317 is a pre-treatment developed for automotive glass replacement in the aftermarket. It can be applied at temperatures down to -5 °C without additional processing requirements.

The wide specified application temperature range, combined with the short flash-off time, allows use in both mobile and in-house installation processes.

This product is suitable for experienced professional users only.

Sika® Aktivator-317 is only suitable for Automotive Glass Replacement applications.

METHOD OF APPLICATION

Surfaces must be clean, dry and free from grease, oil, dust and contaminants.

Adhesion on substrates may be improved by adding and/or combining pre-treatment processes such as scuffing and cleaning prior the activator application.

Application

Apply Sika® Aktivator-317 sparingly without wipe-off process.

Moisten a clean and lint free cloth or paper towel with Sika® Aktivator-317 and wipe bonding surfaces once ensuring the bond face has been treated.

Apply the Sika® Aktivator-317 to the glass in one direction while maintaining continuous contact. Finish just beyond the beginning point to ensure complete coverage of bond area.

Ideal application and surface temperature is between 15 °C and 25 °C.

Consumption and method of application depends on the specific nature of the substrates.

IMPORTANT NOTE

Sika® Aktivator-317 reacts with moisture. In order to maintain product quality it is important to reseal the container with the inner plastic liner after use. Once the surface pre-treatment operation is completed the cap has to be screwed on.

Dispose of product approx. one month after opening.

Never dilute or mix Sika® Aktivator-317 with any other substances.

It must not be used for tooling/smoothing of products or as cleaning agent.

If used on transparent or translucent substrates such as float glass, plastics, etc., an adequate UV protection is mandatory.

FURTHER INFORMATION

The information herein is offered for general guidance only. Advice on specific applications is available on request from the Technical Department of Sika Industry.

Copies of the following publications are available on request:

- Safety Data Sheets
- Clear Aktivator Process Auto Glass Replacement Installation Guideline

PACKAGING INFORMATION

| | |
|-----|---------|
| Can | 100 ml |
| | 250 ml |
| | 1000 ml |

Please contact our customer service, for information of what packaging sizes are sold in Denmark.

BASIS OF PRODUCT DATA

All technical data stated in this document are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

HEALTH AND SAFETY INFORMATION

For information and advice regarding transportation, handling, storage and disposal of chemical products, users shall refer to the actual Safety Data Sheets containing physical, ecological, toxicological and other safety-related data.

DISCLAIMER

Any information or suggestions for use concerning Sika's products, which we either in writing or orally have given buyers or end-users of the product, have been given in good faith based on our own experiences and based on approved praxis and the technological and scientific knowledge on the time of giving such suggestions and information, which are given without any type of guarantees, and which do not lead to any further responsibility from Sika Danmark A/S, besides what is stated in the sales agreement in question. The buyer or end-user should themselves investigate or otherwise make sure, that our products are suitable for the use in question and further make sure that the products are kept and used correct and in agreement with the published rules and considering the actual conditions in order to avoid damages or less satisfactory results. Any order is accepted and any deliverance is affected according to the general terms of sales and delivery from Sika Danmark A/S, which are considered known and accepted, and which could be handed out when asked for. Our catalogues are not up-dated automatically. The present product data sheet is only for use in Denmark. Values stated in the present product data sheet should be seen as recommended, unless stated otherwise.

PRODUCT DATA SHEET

Sika® Aktivator-317
Version 02.01 (06 - 2026), en_DK
014560013330242184

Sika Danmark A/S

Hirsemarken 5
3520 Farum
Tlf. +45 48 18 85 85
www.sika.dk

