

## PRODUCT DATA SHEET

## SikaRoof® Adhesive C-733

## CONTACT ADHESIVE FOR SIKAPLAN® PVC ROOF WATERPROOFING MEMBRANES

## DESCRIPTION

SikaRoof® Adhesive C-733 is a 1-part, nitrile rubber based solvented contact adhesive.

## USES

SikaRoof® Adhesive C-733 may only be used by experienced professionals. Bonding Sikaplan® PVC roof waterproofing membranes to substrate at roof edges and junctions

**Bonding substrates:**

- Concrete, lightweight concrete, brick, plaster
- Oriented strand boards (OSB), plywood panels
- Fibre cement boards
- Mineral fibre boards with sufficient compressive strength and appropriate surface for bonding
- Polyester, hard and soft PVC
- Galvanized steel, aluminium, PVC-coated metal sheet

## FEATURES

- Adheres to solid, rough and clean surfaces
- Application by brush or roller
- Final strength depends on climate during application

## PRODUCT INFORMATION

Composition	Solvented nitrile rubber	
Packaging	One way container:	5 kg, 20 kg
	Packing unit:	Euro pallet or single container
	Refer to current price list for packaging variations.	
Shelf life	24 months from date of production	
Storage conditions	The product must be stored in original, unopened and undamaged sealed packaging in dry conditions at temperatures between +5 °C and +30 °C. Always refer to packaging.	
Density	~0,90 kg/l (+20 °C)	
Volatile organic compound (VOC) content	VOC-CH 77,01 % VOC-EU 77,01 %	
Consistency	Liquid	
Appearance	Yellowish	

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## APPLICATION INFORMATION

Consumption	~300–500 g/m <sup>2</sup> Consumption depends on the roughness and absorbency of the substrate. These figures are theoretical and do not allow for any additional material due to surface porosity, surface profile, variations in level or wastage etc.
Ambient air temperature	+5 °C min
Substrate temperature	+5 °C min
Setting time	Full adhesion is generally achieved immediately after bonding. This can be affected by ambient conditions.

## SYSTEM INFORMATION

Compatibility	Shall not be used on substrates: ▪ EPS/XPS insulation boards ▪ Copper plate ▪ Bituminous substrates These materials could adversely affect the product properties.
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## BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## IMPORTANT CONSIDERATIONS

- Condensation on applied adhesive film will cause the membrane surfaces to separate.
- The use of some ancillary products such as adhesives, cleaners and solvents is limited to temperatures above +5 °C. Observe temperature limitations in the appropriate Product Data Sheets.
- Special measures may be compulsory for installation below +5°C ambient temperature due to safety requirements in accordance with national regulations.

## ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

## APPLICATION INSTRUCTIONS

### SUBSTRATE QUALITY

The substrate must offer sufficient strength and adhesion to resist the forces generated by wind suction.

### SUBSTRATE PREPARATION

The substrate must be resistant to solvents and must be firm, clean, dry, free from oil, grease dust, stripping agents and loose friable particles. Absorbent substrates can be primed by diluting the adhesive.

## APPLICATION

Reference must be made to further documentation of the relevant roof waterproofing membrane where applicable, such as relevant method statement, application manual and installation or working instructions.

**General adhesive information** SikaRoof® Adhesive C-733 must be stirred carefully before use. Keep adhesive container closed whenever adhesive is not being used to keep workability consistent (to reduce solvent evaporation). Viscosity of the SikaRoof® Adhesive C-733 contact adhesive can be changed and adapted by adding SikaRoof Cleaner L-100. It may be necessary to modify the viscosity after prolonged storage or if container was opened for long periods of time. Mix SikaRoof Cleaner L-100 into the adhesive by carefully stirring small quantities into the adhesive to achieve the desired viscosity.

**Bonding procedure** The adhesive is spread evenly onto the substrate using a roller. Do not apply the adhesive to an area greater than can be covered in one day. Allow the adhesive to dry completely. Apply 2 coats of adhesive on absorbent substrates (the first coat must have dried out completely before the second is applied). Apply the adhesive evenly on the underside of the roof membrane (note: welding seam overlap area must be free of adhesive). Once the adhesive has been allowed to evaporate sufficiently (finger test), apply the membrane onto the substrate adhesive. Press down firmly on the membrane using a roller.

### CLEANING OF EQUIPMENT

Clean all tools and application equipment with SikaRoof® Cleaner L-100 immediately after use. Hardened material can only be removed mechanically.

## LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the declared data for this product may vary from country to country. Please consult the local Product Data Sheet for the exact product data.

## LEGAL NOTES

Any information or suggestions for use concerning Sika's products, which we either in writing or orally have given buyers or end-users of the product, have been given in good faith based on our own experiences and based on approved praxis and the technological and scientific knowledge on the time of giving such suggestions and information, which are given without any type of guarantees, and which do not lead to any further responsibility from Sika Danmark A/S, besides what is stated in the sales agreement in question. The buyer or end-user should themselves investigate or otherwise make sure, that our products are suitable for the use in question and further make sure that the products are kept and used correct and in agreement with the published rules and considering the actual conditions in order to avoid damages or less satisfactory results. Any order is accepted and any deliverance is affected according to the general terms of sales and delivery from Sika Danmark A/S, which are considered known and accepted, and which could be handed out when asked for. Our catalogues are not up-dated automatically. The present product data sheet is only for use in Denmark. Values stated in the present product data sheet should be seen as recommended, unless stated otherwise.

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