

# PRODUCT DATA SHEET

# Sika® Igolflex® P-10+

1-part solvent-based fast drying bituminous primer

# **DESCRIPTION**

Sika® Igolflex® P-10+ is a 1-part solvent-based ready to use bituminous primer.

# **USES**

Primer for bitumen bituminous sheet membranes to improve the adhesion and substrate consolidation of:

- Concrete
- Mortar
- Masonry

Improves the adhesion to:

- Wood
- Metal

# **FEATURES**

- Quick drying time
- Good adhesion
- Good penetrating ability into porous substrates
- Dries to a tack free surface
- Applied by brush, roller or airless spray
- Can be applied on slightly damp surfaces
- Ready to use

# **PRODUCT INFORMATION**

20 L containers Refer to current price list for packaging variations	
Black	
24 months from date of production, if stored properly in unopened and undamaged original sealed packaging.	
The product must be stored in original, unopened and undamaged packaging in dry conditions at temperatures between +5 °C and +30 °C. Always refer to packaging.	
(EN ISO 2811-1)	
(ASTM D3828-87)	
(DIN 53211)	

**PRODUCT DATA SHEET Sika® Igolflex® P-10+**August 2025, Version 01.01
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Solid content by mass  $62\% \pm 3\%$  (EN ISO 3251)

#### **TECHNICAL INFORMATION**

Tensile adhesion strength	≥ 1 N/mm²	(EN 1542)

# APPLICATION INFORMATION

Consumption	0.10–0.20 kg/m <sup>2</sup> These figures are theoretical and does not allow for any additional material due to surface porosity, surface profile, variations in level or wastage etc.	
Ambient air temperature	+0 °C min. / +35 °C max.	
Drying time	≤ 30 minutes  Measures have been recorded with a temperature of 23 °C and a moisture of 50 %. Declared data can change depending on the thickness of applied product and on the specific conditions of the construction site: temperature, humidity, ventilation, absorption capacity of surfaces.	

#### **BASIS OF PRODUCT DATA**

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

#### IMPORTANT CONSIDERATIONS

- Do not use inside residential properties or in nonventilated environments.
- Do not apply on wet or very damp surfaces.
- Do not mix with cement or water.
- Do not use to waterproof tanks, cellars or drains subject to water pressure
- Do not use to waterproof surfaces or containers in contact with liquids for human consumption i.e. drinking water.
- Do not use in contact with solvent or mineral oils.
- Do not expose to temperature above +30°C, direct sunlight, heat sources, open flames or other sources of ignition.

# **ECOLOGY, HEALTH AND SAFETY**

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

#### **APPLICATION INSTRUCTIONS**

#### **EQUIPMENT**

Select the most appropriate equipment for all applications required for the project:

- Brush
- Broom
- Roller
- Air less spray equipment

#### SUBSTRATE QUALITY

Substrate must be uniform, dry or slightly damp, free from dust, loose material, surface contamination, existing coatings, oil, grease, rust and other materials, which could reduce adhesion of the coating. Surface defects (>5 mm) such as blowholes, voids, honeycombing, etc. must be filled / repaired with suitable Sika® repair products.

#### **CLEANING OF EQUIPMENT**

Clean all tools and application equipment with Sika® Colma Cleaner immediately after use. Hardened material can only be removed mechanically.

#### LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the declared data for this product may vary from country to country. Please consult the local Product Data Sheet for the exact product data.



#### **LEGAL NOTES**

Any information or suggestions for use concerning Sika's products, which we either in writing or orally have given buyers or end-users of the product, have been given in good faith based on our own experiences and based on approved praxis and the technological and scientific knowledge on the time of giving such suggestions and information, which are given without any type of guarantees, and which do not lead to any further responsibility from Sika Danmark A/S, besides what is stated in the sales agreement in question. The buyer or end-user should themselves investigate or otherwise make sure, that our products are suitable for the use in question and further make sure that the products are kept and used correct and in agreement with the published rules and considering the actual conditions in order to avoid damages or less satisfactory results. Any order is accepted and any deliverance is affected according to the general terms of sales and delivery from Sika Danmark A/S, which are considered known and accepted, and which could be handed out when asked for. Our catalogues are not up-dated automatically. The present product data sheet is only for use in Denmark. Values stated in the present product data sheet should be seen as recommended, unless stated otherwise.

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