

PRODUCT DATA SHEET

SikaRoof® Anchor 250 PVC CR

Prefabricated universal PVC roof connection point

DESCRIPTION

SikaRoof® Anchor 250 PVC CR is a manufactured, pre-formed accessory that provides a secure, watertight connection between the roof substructure or roof deck and the waterproofing membrane.



USES

SikaRoof® Anchor 250 PVC CR is used as a:

- Universal connection point for fixing roof-mounted products to exposed Sikaplan® PVC roofing membranes

Please note:

- The Product may only be used by experienced professionals.

FEATURES

- Provides a secure watertight anchor to the roof deck
- The stainless steel insert nut is equipped with an M12 internal thread on both sides
- Very good resistance to UV exposure
- Hot-air weldable without use of open flames

PRODUCT INFORMATION

Composition	Modified polyvinyl chloride (PVC) compound and machined Stainless Steel Grade 1.4401	
Packaging	10 pieces packed in a cardboard box	
Shelf life	5 years from date of production.	
Storage conditions	The Product must be stored in original, unopened and undamaged sealed packaging in dry conditions at temperatures between +5 °C and +30 °C. Always refer to the packaging.	
Appearance and colour	Appearance	Stainless steel
	Colour	Lead grey Light grey RAL 9016

Height	(42 ± 1) mm
Diameter	(250 ± 3) mm

SYSTEM INFORMATION

System structure	THERMAL INSULATION
	The compressive strength must be sufficient to carry the additional long-term load of the connection point.
	MEMBRANE
	All types of exposed Sarnafil® PVC and Sikaplan® PVC membranes.
FASTENERS	SikaRoof® Anchor Washer 140
	Sarnafast® fastener with a minimum diameter of 6.0 mm.

APPLICATION INFORMATION

Ambient air temperature	Maximum	+50 °C
	Minimum	-40 °C
Substrate temperature	Maximum	+50 °C
	Minimum	-40 °C

BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

ECOLOGY, HEALTH AND SAFETY

This product is an article as defined in article 3 of regulation (EC) No 1907/2006 (REACH). It contains no substances which are intended to be released from the article under normal or reasonably foreseeable conditions of use. A safety data sheet following article 31 of the same regulation is not needed to bring the product to the market, to transport or to use it. For safe use follow the instructions given in this product data sheet. Based on our current knowledge, this product does not contain SVHC (substances of very high concern) as listed in Annex XIV of the REACH regulation or on the candidate list published by the European Chemicals Agency in concentrations above 0.1 % (w/w)

APPLICATION INSTRUCTIONS

APPLICATION

IMPORTANT

Strictly follow installation procedures

Strictly follow installation procedures as defined in Method Statements, application manuals and working instructions which must always be adjusted to the actual site conditions.

IMPORTANT

Application by trained personnel

The application of this Product must only be carried out by an applicator that is trained or approved by Sika. The applicator must also be experienced in this type of application.

IMPORTANT

Roof slope greater than 10°

For projects with roof slopes above 10°, a suitably qualified structural engineer must determine the maximum admissible load.

When used in conjunction with SikaRoof® Anchor Washer 140 the following design parameters apply:

Number of fasteners	Admissible design load for the resistance of wind up-lift
4	2400 N

Preconditions

The M12 threaded steel section is made of stainless steel, (to prevent the risk of bimetallic corrosion). Preliminary pull-out tests confirm the suitability of the fastener installation.

1. Clean the Sarnafil® PVC or Sikaplan® PVC membrane around installation area.
2. Fix the washer to the substrate with appropriate fasteners.
3. Weld the edge of the PVC base plate to the waterproofing membrane. Note Use electric hot-air welding equipment such as manual hot-air welding guns (Leister) and pressure rollers in accordance with the relevant Sika application manual.

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Application below +5 °C

Note: Special measures may be compulsory for installation below +5 °C ambient temperature due to safety requirements in accordance with national regulations. Note: Installation of ancillary products such as contact adhesives or cleaners is limited to temperatures above +5 °C. Refer to the corresponding Product Data Sheets.

LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the declared data for this product may vary from country to country. Please consult the local Product Data Sheet for the exact product data.

LEGAL NOTES

Any information or suggestions for use concerning Sika's products, which we either in writing or orally have given buyers or end-users of the product, have been given in good faith based on our own experiences and based on approved praxis and the technological and scientific knowledge on the time of giving such suggestions and information, which are given without any type of guarantees, and which do not lead to any further responsibility from Sika Danmark A/S, besides what is stated in the sales agreement in question. The buyer or end-user should themselves investigate or otherwise make sure, that our products are suitable for the use in question and further make sure that the products are kept and used correct and in agreement with the published rules and considering the actual conditions in order to avoid damages or less satisfactory results. Any order is accepted and any deliverance is affected according to the general terms of sales and delivery from Sika Danmark A/S, which are considered known and accepted, and which could be handed out when asked for. Our catalogues are not up-dated automatically. The present product data sheet is only for use in Denmark. Values stated in the present product data sheet should be seen as recommended, unless stated otherwise.