

PRODUCT DATA SHEET

Sikafloor®-392

(formerly MTop BC 378)

Two-part, solvent-free (total solid), self-smoothing epoxy floor coating with high resistance to chemicals and crack bridging properties

DESCRIPTION

Sikafloor®-392 is a two-part, solvent-free epoxy resin based coating with high resistance to chemicals and crack bridging properties. Sikafloor®-392 fulfills the requirements of the German regulations for the protection of ground water (WHG, Wasserhaushaltsgesetz).

USES

Sikafloor®-392 may only be used by experienced professionals.

Sikafloor®-392 is designed for indoor and exterior use as coating for medium duty industrial floors in areas where ground water contaminating chemicals are produced, handled, stored and applied and in secondary containment applications.

FEATURES

- high resistance to chemicals
- exhibits excellent mechanical strength
- abrasion resistant
- static crackbridging
- good adhesion to non-porous substrates
- easy to clean and maintain
- easy to apply
- extremely resistant to water, sea and waste water, as well as resistant to a variety of alkalis, diluted acids, brine, mineral oils, lubricants and fuels.
- yellowing, when used in UV-exposed areas, does not impair the technical properties of the body coat

CERTIFICATES AND TEST REPORTS

CE marking and declaration of performance based on EN 13813:2002 Screed material and floor screeds — Screed material — Properties and requirements — Synthetic resin screed material
Water protection system Sikafloor®-392, DIBt, Approval No. Z-59.12-194

PRODUCT INFORMATION

Packaging	Sikafloor®-392 is supplied in 30 kg working packs.
Colour	RAL7030 RAL7032, RAL7016, RAL7023, RAL7035, RAL7037, RAL7038, RAL7040, RAL7042 RAL6011, RAL9002ca, RAL3009, RAL7015, RAL7004, RAL7012, RAL7011, RAL7031, RAL7009 RAL1001, RAL7024
Shelf life	Under the specified storage conditions the material has a shelf life of 18 months. For maximum shelf life under these conditions, see „Best before“ label.
Storage conditions	Store in original drums under dry conditions and a temperature between 15-25°C. Do not expose to direct sunlight and prevent the temperature from falling below the above mentioned range (crystallisation).

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Density	Part A at 20°C	1,80 g/cm ³
	Part B at 20°C	1,06 g/cm ³
	Mixed product at 20°C	1,55 g/cm ³

TECHNICAL INFORMATION

Shore D Hardness	After 28 days at +23°C	65	(EN ISO 868)
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APPLICATION INFORMATION

Mixing ratio	4 : 1		
Consumption	min. 2.5 kg/m ²		
Ambient air temperature	Min.	8°C	
	Max.	30°C	
Relative air humidity	at any temperature	80%	
Substrate temperature	Min.	8°C	
	Max.	30°C	
Pot Life	At 23°C	15 min	
Curing time	At 20°C	7 d	
Waiting time to overcoating	Temperature	Minimum	Maximum
	At 10°C	12 h	3 d
	At 23°C	6 h	2 d
	At 30°C	3 h	1 d

BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

APPLICATION INSTRUCTIONS

SUBSTRATE PREPARATION

Sikafloor®-392 must be applied to primed or scratch primed substrate. The substrate must be load bearing, free of loose and brittle particles as well as substances, which impair adhesion such as oil, grease, rubber skid marks, paint or other contaminants. Mechanical surface profiling by grit or shot blasting, high-pressure water jetting, grinding or scabbling (including the necessary post-treatment) are the preferred floor preparation methods and are normally required. Pre-treatment is only necessary when the re-coating interval has been exceeded. After surface preparation the tensile strength of the substrate should exceed 1.5 N/mm² (check with an approved pull-off tester i.e. "Herion" at a load rate of 100 N/s). the residual moisture content of the substrate must not exceed 4% (check with e.g. CM device). The temperature of the substrate must be at least 3K above the current dew point temperature. A damp proof cause must have been properly installed and intact. In addition to this, the respective guidelines for the application of reactive resins on substrates must be observed.

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BUILDING TRUST



MIXING

Sikafloor®-392 is supplied in working packs which are pre-packaged in the exact ratio. Before mixing, pre-condition both A and B components to a temperature of approximately 15 to 25 °C.

Pour the entire contents of part B into the container of part A.

DO NOT MIX BY HAND. Mix with a mechanical drill and paddle at a very low speed (ca. 300 rpm) for at least 3 minutes. Scrape the sides and the bottom of the container several times to ensure complete mixing. Keep the mixer blades submerged in the coating to avoid introducing air bubbles.

DO NOT WORK OUT OF THE ORIGINAL CONTAINER.

APPLICATION

After proper mixing to a homogeneous consistency pour the mixed parts A and B into a fresh container and mix for another minute.

After mixing, Sikafloor®-392 is applied to the prepared substrate, using a notched trowel or scraper. The teeth size should be selected according to the thickness of layer required (take care not to exceed max. recommend coverage rate). To remove air bubbles, spike roll 5-10min. after application.

The curing time of the material is influenced by the ambient, material and substrate temperatures. At low temperatures, the chemical reactions are slowed down; this lengthens the pot life, open time and curing times. High temperatures speed up the chemical reactions thus the time frames mentioned above are shortened accordingly. To fully cure, the material, substrate and application temperature should not fall below the minimum. After application, the material should be protected from direct contact with water for approx. 24h (at 15°C). Within this period, contact with water can cause a surface bloom and/or surface tackiness, both of which must be removed. Carbamate has a marked effect of the coating and has to be removed.

CLEANING OF EQUIPMENT

Clean all tools and application equipment with Sika® Thinner C immediately after use. Hardened material can only be removed mechanically.

LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the declared data for this product may vary from country to country. Please consult the local Product Data Sheet for the exact product data.

LEGAL NOTES

Any information or suggestions for use concerning Sika's products, which we either in writing or orally have given buyers or end-users of the product, have been given in good faith based on our own experiences and based on approved praxis and the technological and scientific knowledge on the time of giving such suggestions and information, which are given without any type of guarantees, and which do not lead to any further responsibility from Sika Danmark A/S, besides what is stated in the sales agreement in question. The buyer or end-user should themselves investigate or otherwise make sure, that our products are suitable for the use in question and further make sure that the products are kept and used correct and in agreement with the published rules and considering the actual conditions in order to avoid damages or less satisfactory results. Any order is accepted and any deliverance is affected according to the general terms of sales and delivery from Sika Danmark A/S, which are considered known and accepted, and which could be handed out when asked for. Our catalogues are not up-dated automatically. The present product data sheet is only for use in Denmark. Values stated in the present product data sheet should be seen as recommended, unless stated otherwise.

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