

## PRODUCT DATA SHEET

# SikaSeal<sup>®</sup>-623 Fire+

Fire resistant intumescent sealant

### DESCRIPTION

SikaSeal<sup>®</sup>-623 Fire+ is a fire resistant, intumescent graphite sealant. It is used for penetration seals around combustible services in fire compartment walls and floors. In case of fire, SikaSeal<sup>®</sup>-623 Fire+ closes gaps due to volume expansion of up to 25 times.

### USES

- Restores the fire resistance performance of a wall or a floor which incorporates combustible pipes, combustible pipe insulations or conduits.

### CHARACTERISTICS / ADVANTAGES

- Up to 4 hours fire resistance
- Highly intumescent - volume expansion up to 25 times original size
- 1-part ready to use, easy to apply
- Provides acoustic insulation
- Tested for a large variety of relevant wall and floor types

### PRODUCT INFORMATION

<b>Composition</b>	Graphite	
<b>Packaging</b>	300 ml cartridge	12 cartridges per box
	600 ml foil pack	12 foil packs per box
	Refer to current price list for packaging variations.	
<b>Shelf life</b>	12 months from the date of production	
<b>Storage conditions</b>	The product must be stored in original, unopened and undamaged sealed packaging in dry conditions at temperatures between +5 °C and +25 °C. Always refer to packaging.	
<b>Colour</b>	Anthracite	
<b>Density</b>	~1.5 kg/l	(ISO 1183-1)

### SUSTAINABILITY

- Conformity with LEED v4 EQc 2: Low-Emitting Materials
- VOC emission classification GEV-EMICODE EC 1<sup>PLUS</sup>

### APPROVALS / CERTIFICATES

- CE Marking and Declaration of Performance based on European Technical Assessment ETA 21/1030, ETA issued on the basis of EAD 350454-00-1104:2017 - Fire stopping and fire sealing products, penetration seals
- Fire Resistance EN 13501-2, UL-EU, Certificate No.UL-EU-01213-CPR

## TECHNICAL INFORMATION

Service temperature	-20 °C min. / +70 °C max.
Resistance to fire	Refer to 'Approvals / Certificates', Sika digitale håndbog for gennemføringer <a href="#">Digital håndbog for passiv brandsikring (sika.com)</a> or contact Sika Technical Services for additional information.

## APPLICATION INFORMATION

Ambient air temperature	+5 °C min. / +30 °C max.
Substrate temperature	+5 °C min. / +30 °C max., min. +3 °C above dew point temperature

## BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## FURTHER INFORMATION

- Sika Application Manual: SikaSeal®-623 Fire+
- Sika digitale håndbog for gennemføringer [Digital håndbog for passiv brandsikring \(sika.com\)](#)

## IMPORTANT CONSIDERATIONS

- Do not use SikaSeal®-623 Fire+ as glass sealer, for floor joints, sanitary joints, on natural stone.
- Do not use SikaSeal®-623 Fire+ on bituminous substrates, natural rubber, EPDM rubber or on any building materials which might leach oils, plasticizers or solvents that could degrade the sealant.
- Do not use SikaSeal®-623 Fire+ for joints under water pressure or for permanent water immersion.
- Bare metal in contact with SikaSeal®-623 Fire+ must be protected against corrosion using a suitable primer / protection.
- SikaSeal®-623 Fire+ may only be used for applications and in combination with products it was tested for.

## ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

## APPLICATION INSTRUCTIONS

### SUBSTRATE PREPARATION

The substrate must be clean, dry, sound and homogeneous, free from oils, grease, dust and loose or friable particles.

SikaSeal®-623 Fire+ adheres without primers and/or activators.

### APPLICATION METHOD / TOOLS

Reference must be made to the relevant Sika Application Manual, Sika digitale håndbog for gennemføringer [Digital håndbog for passiv brandsikring \(sika.com\)](#) or contact Sika Technical Services for additional information.

### CLEANING OF EQUIPMENT

Clean all tools and application equipment with water immediately after use. Hardened material can only be removed mechanically.

## LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the declared data for this product may vary from country to country. Please consult the local Product Data Sheet for the exact product data.

## LEGAL NOTES

Any information or suggestions for use concerning Sika's products, which we either in writing or orally have given buyers or end-users of the product, have been given in good faith based on our own experiences and based on approved praxis and the technological and scientific knowledge on the time of giving such suggestions and information, which are given without any type of guarantees, and which do not lead to any further responsibility from Sika Danmark A/S, besides what is stated in the sales agreement in question. The buyer or end-user should themselves investigate or otherwise make sure, that our products are suitable for the use in question and further make sure that the products are kept and used correct and in agreement with the published rules and considering the actual conditions in order to avoid damages or less satisfactory results. Any order is accepted and any de-

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SikaSeal®-623 Fire+  
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