

SYSTEM DATA SHEET

Sikafloor® MultiFlex PS-35 ESD

Smooth, low VOC emission, polyurethane ESD flooring system

DESCRIPTION

Sikafloor® MultiFlex PS-35 ESD is a polyurethane, low VOC emission, ESD flooring system. The system dissipates electrostatic charges (ESD) and protects personnel and sensitive equipment in electrostatic protected areas (EPA).

USES

Sikafloor® MultiFlex PS-35 ESD may only be used by experienced professionals.

Sikafloor® MultiFlex PS-35 ESD is used in industrial buildings such as:

- Electronic facilities and data centres
- Microbiology and microchemistry production areas
- Automotive facilities

Please note:

- The System may only be used by experienced professionals.
- The System may only be used for interior applications.

FEATURES

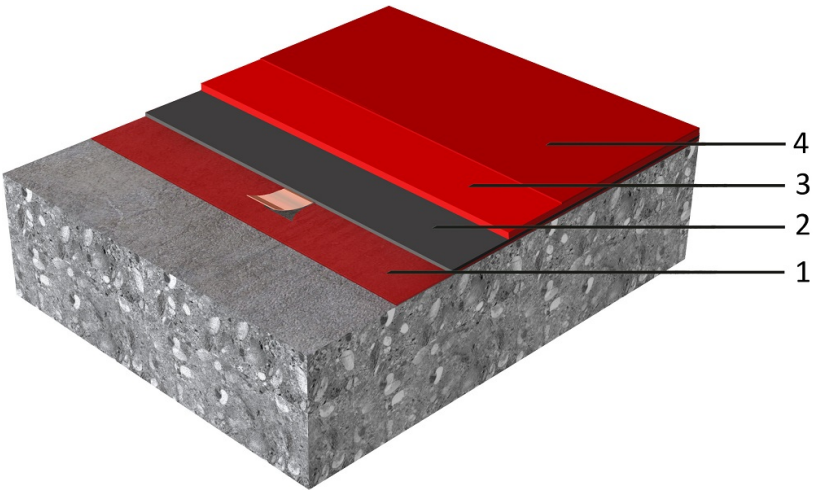
- Electrostatically conductive
- Good resistance to specific chemicals
- Good yellowing resistance
- Good resistance to UV exposure
- Easy to refurbish, can be overcoated directly with itself
- Easy to apply
- Low maintenance

CERTIFICATES AND TEST REPORTS

- Reaction to fire EN 13501-1, Sikafloor® MultiFlex PS-35 ESD, Ghent, Test report No. CR 24-0829-01

SYSTEM INFORMATION

System structure



Layer	Product
1. Primer	Sikafloor®-150 Sikafloor®-151 Sikafloor® P 922 Contact Sika Technical Service for information on choosing the right primer for your project.
2. Conductive primer	Sikafloor® Conductive Set Sikafloor®-220 W Conductive
3. Conductive wearing layer	Sikafloor® BC 375 NAS
4. Top coat	Sikafloor®-305 W ESD

IMPORTANT
System structure
The system structure as described in the table must not be changed.

Composition	Combination of epoxy and polyurethane
Appearance	Smooth matt finish
Colour	Available in various colour shades.
Nominal thickness	~1.5–2.0 mm

TECHNICAL INFORMATION

Tensile adhesion strength	> 1.5 N/mm ²	(EN 1542)
Reaction to fire	Class B _{fl} -s1	(EN 13501-1)

Electrostatic behaviour

Resistance to ground	$R_G < 10^9 \Omega$	(IEC 61340-4-1)
Typical average resistance to ground	$R_G < 10^5\text{--}10^6 \Omega$	
Body voltage generation	$< 100 \text{ V}$	(IEC 61340-4-5)
System resistance	$R_G < 10^9 \Omega$	

ESD MEASUREMENT CONDITIONS AND SPECIFICATIONS

All measurement values for the system stated in the System Data Sheet (except those referring to proof statements) were measured using the following equipment and ambient conditions:

Condition or Equipment	Specification
Size of ESD-footwear	42 (EU) (UK: 8; US: 8.5)
Test person weight	90 kg
Ambient conditions	+23 °C and 50 % relative humidity
Measuring device for measuring resistance to ground	Metriso 2000 or 3000 (Warmbier) or comparable
Surface resistance probe	Carbon Rubber electrode. Weight: 2.50 kg
Rubber pad hardness	Shore A (60 ±10)
Measuring device for measuring body voltage generation	Walking Test Kit WT 5000 (Warmbier) or comparable

IMPORTANT**ESD footwear requirements**

The ESD shoes used in the EPA must have a resistance of $< 5 \text{ MOhm}$ according to IEC 61340-4-3 at climate class 1 (12 % relative humidity and +23 °C). In order to achieve charges of < 30 volts of human body charge during the walking test (at 12 % relative humidity and +23 °C), we recommend using the following ESD shoes: Weeger ESD clog, art. 48512-30, www.schuhweeger.de.

Note: Measurement results can be affected by ESD clothing, ambient conditions, measurement equipment, cleanliness of the floor and the test personnel.

APPLICATION INFORMATION

Consumption	Layer	Product	Consumption
	Primer	Sikafloor®-150 Sikafloor®-151 Sikafloor® P 922	1-2 × 0.3–0.5 kg/m ²
	Conductive primer	Sikafloor® Conductive Set Sikafloor®-220 W Conductive	1 earthing point per 200–300 m ² , minimum 2 per room. 0.08–0.10 kg/m ²
	Conductive wearing layer	Sikafloor® BC 375 NAS	1 × 2.0–2.5 kg/m ²
	Top coat	Sikafloor®-305 W ESD	1–2 × 0.18–0.2 kg/m ² per layer

Note: Consumption data is theoretical and does not allow for any additional material due to surface porosity, surface profile, variations in level, wastage or any other variations. Apply the Product to a test area to calculate the exact consumption for the specific substrate conditions and proposed application equipment.

Ambient air temperature	Maximum	+30 °C
	Minimum	+10 °C
Relative air humidity	Maximum	80 % r.h.
Dew point	Refer to the individual Product Data Sheet.	

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Substrate temperature	Maximum	+30 °C		
	Minimum	+10 °C		
Substrate moisture content	Refer to the individual Product Data Sheet.			
Waiting time to overcoating	Before applying Sikafloor®-220 W Conductive on the primer layer allow:			
	Temperature	Minimum	Maximum	
	+10 °C	24 hours	4 days	
	+20 °C	12 hours	48 hours	
	+30 °C	8 hours	24 hours	
	Before applying Sikafloor® BC 375 NAS on Sikafloor®-220 W Conductive allow:			
	Temperature	Minimum	Maximum	
	+10 °C	26 hours	7 days	
	+20 °C	17 hours	5 days	
	+30 °C	12 hours	4 days	
	Before applying Sikafloor®-305 W ESD on Sikafloor® BC 375 NAS allow:			
	Temperature	Minimum	Maximum	
	+10 °C	24 hours	3 days	
	+20 °C	16 hours	48 hours	
	+30 °C	8 hours	36 hours	
	Before applying Sikafloor®-305 W ESD on Sikafloor®-305 W ESD allow:			
	Temperature	Minimum	Maximum	
	+10 °C	48 hours	10 days	
	+20 °C	24 hours	8 days	
	+30 °C	16 hours	7 days	
Note: Times are approximate and will be affected by changing ambient conditions, particularly temperature and relative humidity.				
Applied product ready for use	Temperature	Foot traffic	Light traffic	Full cure
	+10 °C	48 hours	5 days	10 days
	+20 °C	24 hours	3 days	8 days
	+30 °C	16 hours	2 days	7 days
	Note: Times are approximate and will be affected by changing ambient conditions, particularly temperature and relative humidity.			

BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

FURTHER DOCUMENTATION

Refer to the following method statements:

- Sika Method Statement — Evaluation and preparation of surfaces for flooring systems
- Sika Method Statement — Sikafloor® mixing and application

ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

APPLICATION INSTRUCTIONS

APPLICATION

ESD CONDUCTIVITY MEASUREMENTS

Recommended number of conductivity measurements is specified in the following table:

Ready applied area	Number of measurements
< 10 m ²	6
≥ 10 m ² and < 100 m ²	10 to 20
≥ 100 m ² and < 1000 m ²	50
≥ 1000 m ² and < 5000 m ²	100

If the measurements yield values that are outside of the agreed specification, follow these steps:

1. Carry out one additional measurement within a radius of approximately 30 cm around the original measuring point.

If the value of the new measurement meets the agreed specification, the original measurement can be disregarded.

If the value of the new measurement does not meet the agreed specification, repeat the measurement described above until the fulfilment of the requirements have been verified.

If the requirements cannot be verified, contact Sika Technical Services.

INSTALLATION OF EARTHING POINTS

Refer to Sika Method Statement: Sika Method Statement — Sikafloor® mixing and application

Number of earthing connections per room: Minimum of 2 earthing connections. The optimum number of earthing connections depends on the local conditions and must be specified on drawings or other contract documentation.

LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the declared data for this product may vary from country to country. Please consult the local Product Data Sheet for the exact product data.

LEGAL NOTES

Any information or suggestions for use concerning Sika's products, which we either in writing or orally have given buyers or end-users of the product, have been given in good faith based on our own experiences and based on approved praxis and the technological and scientific knowledge on the time of giving such suggestions and information, which are given without any type of guarantees, and which do not lead to any further responsibility from Sika Danmark A/S, besides what is stated in the sales agreement in question. The buyer or end-user should themselves investigate or otherwise make sure, that our products are suitable for the use in question and further make sure that the products are kept and used correct and in agreement with the published rules and considering the actual conditions in order to avoid damages or less satisfactory results. Any order is accepted and any deliverance is affected according to the general terms of sales and delivery from Sika Danmark A/S, which are considered known and accepted, and which could be handed out when asked for. Our catalogues are not up-dated automatically. The present product data sheet is only for use in Denmark. Values stated in the present product data sheet should be seen as recommended, unless stated otherwise.

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