

## PRODUCT DATA SHEET

# SikaProof® A+ 12

FPO sheet membrane for pre-applied fully bonded below ground waterproofing

### DESCRIPTION

SikaProof® A+ 12 is a polyolefin (FPO) based sheet membrane for below ground waterproofing of reinforced concrete structures. It is loose laid onto prepared substrates or formwork before fixing reinforcement and casting concrete. A special hybrid bonding layer on the membrane forms a permanent bond with the fresh concrete. Overlap joints are sealed using cold-applied tapes or thermally jointed using appropriate heating equipment. The total thickness is 1,75 mm with a membrane thickness of 1,20 mm.

### USES

SikaProof® A+ 12 may only be used by experienced professionals.

Damp-proofing, waterproofing and concrete protection for basements and other below ground concrete structures against ground water ingress. Suitable for use on:

- Reinforced concrete base slabs
- Reinforced concrete walls with single and double-faced formwork
- Extension and reconstruction works
- Prefabricated structures

### CHARACTERISTICS / ADVANTAGES

- Pre-applied: Fixed before placing reinforcement and casting concrete
- Dual bond: Mechanical and adhesive bond with fresh concrete
- High flexibility and crack-bridging capabilities
- No lateral water migration between the concrete structure and the membrane system
- High watertightness tested according to various standards
- Fully and permanently bonded to the reinforced concrete structure
- Resistant to aggressive conditions in natural ground water and soil
- Easy to install with fully adhered joints
- Temporarily resistant to weathering and UV exposure during construction
- Can be combined with other approved Sika® Waterproofing / Joint Sealing Systems

### APPROVALS / CERTIFICATES

- CE Marking and Declaration of Performance to EN 13967 - Flexible sheets for waterproofing - Damp proofing and basement tanking
- Watertightness of a Surface Sealing System SikaProof® A+ 12 / SikaProof® Tape A+, WISSBAU®, Germany, No. 2018-275-1
- Watertightness of a Surface Sealing System SikaProof® A+ 12 / SikaProof® Sandwich Tape, WISSBAU®, Germany, No. 2018-276-1
- Watertightness of a Surface Sealing System SikaProof® A+ 12 / Thermal Jointing, WISSBAU®, Germany, No. 2019-231-1

## PRODUCT INFORMATION

<b>Composition</b>	<u>Membrane Layer</u>	<u>Flexible Polyolefin (FPO)</u>	
	<u>Hybrid Layer</u>	<u>Cement modified polymer</u>	
<b>Packaging</b>	<b>Product</b>	<b>Roll width</b>	<b>Roll length</b>
	SikaProof® A+ 12	1,00 m or 2,00 m	20 m
<b>Shelf life</b>	18 months shelf life from date of production		
<b>Storage conditions</b>	Product must be stored in original unopened and undamaged sealed packaging in dry conditions and temperatures between +5 °C and +30 °C. Store in a horizontal position. Do not stack pallets of the rolls on top of each other, or under pallets of any other materials during transport or storage. Always refer to packaging.		
<b>Appearance and colour</b>	Light yellow membrane containing a light grey bonding layer		
<b>Effective thickness</b>	<u>Total Thickness (=deff)</u>	<u>1,75 mm (-5/+10 %)</u>	(EN 1849-2)
	<u>Membrane Thickness</u>	<u>1,20 mm</u>	
<b>Mass per area</b>	1,65 kg/m <sup>2</sup> (-5/+10 %)		(EN 1849-2)

## TECHNICAL INFORMATION

<b>Resistance to impact</b>	≥ 400 mm		(EN 12691)
<b>Tensile strength</b>	<u>Machine direction</u>	<u>≥ 750 N/50 mm</u>	(EN 12311-2 Method A)
	<u>Cross direction</u>	<u>≥ 750 N/50 mm</u>	
<b>Modulus of elasticity in tension</b>	≤ 35 N/mm <sup>2</sup> (-/+10 %)		(EN ISO 527-3)
<b>Elongation</b>	<u>Machine direction</u>	<u>≥ 1100 %</u>	(EN 12311-2 Method A)
	<u>Cross direction</u>	<u>≥ 1100 %</u>	
<b>Adhesion in peel</b>	≥ 2,00 N/mm	(to concrete after 28 d)	(EN 1372)
<b>Joint shear resistance</b>	≥ 100 N/50 mm		(EN 12317-2)
<b>Service temperature</b>	-10 °C min. / +35 °C max.		

<b>Watertightness</b>	Pass (Method B, 24 h/60 kPa)	(EN 1928)
<b>Resistance to lateral water migration</b>	Pass, up to 7 bar	(ASTM D5385 Modified)
<b>Accelerated ageing in alkaline environment</b>	Pass (28 d/+23 °C) Pass (Method B, 24 h/60 kPa)	(EN1847) (EN1928)
<b>Durability of watertightness against chemicals</b>	Pass (28 d/+23 °C) Pass (Method B, 24 h)	(EN 1847) (EN 1928)
<b>Durability of watertightness against ageing</b>	Pass (12 weeks) Pass (Method B, 24 h/60 kPa)	(EN 1847) (EN 1928)
<b>Reaction to fire</b>	Class E	(EN 13501-1)

## SYSTEM INFORMATION

<b>System structure</b>	<p>The following system products must be used:</p> <ul style="list-style-type: none"> <li>▪ SikaProof® A+ 12 sheet membrane</li> <li>▪ SikaProof® Tape A+ self-adhesive tape for internal jointing</li> <li>▪ SikaProof® Sandwich Tape for internal jointing</li> </ul> <p>Alternative products:</p> <ul style="list-style-type: none"> <li>▪ SikaProof® Tape-150 A self-adhesive tape for internal jointing</li> </ul> <p>Ancillary products:</p> <ul style="list-style-type: none"> <li>▪ Accessories and complementary products are available to provide detailing and connection solutions.</li> </ul>	
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## APPLICATION INFORMATION

<b>Ambient air temperature</b>	+5 °C min. / +45 °C max
<b>Substrate temperature</b>	+5 °C min. / +60 °C max

## BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## FURTHER INFORMATION

- Sika® Method Statement: SikaProof® A+
- Sika® Method Statement - Extension Thermal Jointing: SikaProof® A
- Sika® Application Manual: SikaProof® A+
- Sika® Application Guideline - Thermal Jointing: SikaProof® A+

## IMPORTANT CONSIDERATIONS

- Installation work must only be carried out by Sika® trained, approved or competent contractors experienced in this type of application.
- Reference must also be made to the Sika® Method Statement: SikaProof® A+ System for more detailed information.
  - Do not install SikaProof® A+ 12 membrane during continuous or prolonged rain, snowfall or sand-storm.
  - The substrate application surface must be clean with no standing water.
  - If SikaProof® A+ 12 is to be applied under wet conditions or temperatures below +5 °C. Exceptions are

possible under special circumstances with appropriate precautions. Contact Sika® Technical Services for more information.

- Additional Sika® Joint Sealing Solutions (minimum SikaSwell®) must be used for connections, around penetrations and for construction and expansion joints.
- Concrete must be placed within 90 days after membrane system installation. Alternatively, concrete must be placed within 30 days after installation when using SikaProof® Tape-150 A.
- Adequate concrete quality (mix design and workmanship) is required to achieve optimum adhesion of the membrane system to the concrete.
- SikaProof® A+ 12 membrane is not permanently UV and weather resistant. Therefore, the membrane system must not be installed on structures where it will be permanently exposed to UV light.
- After formwork removal, the membrane system (membrane side) must be protected with appropriate protection sheets as soon as possible or at the latest before backfilling or within 90 days after installation.
- To ensure the most suitable type of membrane is selected for the project, refer to section 'Project Design' of the 'Sika® Method Statement: SikaProof® A+ System' or contact Sika® Technical Services for more information.

## ECOLOGY, HEALTH AND SAFETY

## REGULATION (EC) NO 1907/2006 - REACH

This product is an article as defined in article 3 of regulation (EC) No 1907/2006 (REACH). It contains no substances which are intended to be released from the article under normal or reasonably foreseeable conditions of use. A safety data sheet following article 31 of the same regulation is not needed to bring the product to the market, to transport or to use it. For safe use follow the instructions given in this product data sheet. Based on our current knowledge, this product does not contain SVHC (substances of very high concern) as listed in Annex XIV of the REACH regulation or on the candidate list published by the European Chemicals Agency in concentrations above 0.1 % (w/w)

## APPLICATION INSTRUCTIONS

### EQUIPMENT

- Tape measure
- Marking pen
- Razor knife
- Scissors
- Pressure roller
- Clean lint-free cloth
- Metal straight edge for cutting
- Protective sheet for cutting

### SUBSTRATE QUALITY

SikaProof® A+ 12 membrane must be applied on a sufficiently stable substrate to avoid movement during the construction works. Substrate surface must be smooth, uniform and clean. Large gaps and voids ( $\geq 12$ – $15$  mm) must be filled before membrane installation. Substrate can be damp or slightly wet, ponding water must be avoided. Suitable membrane fixing substrates include:

- Concrete blinding
- Formwork
- Rigid thermal insulation
- Plywood sheets / forms

### APPLICATION METHOD / TOOLS

#### Installation procedure

Strictly follow installation procedures as defined in method statements, application manuals and working instructions which must always be adjusted to the actual site conditions.

#### Installation method - General

After substrate conditions have been fulfilled, the waterproofing membrane is installed by loose laying onto horizontal / inclined substrates or fastening onto vertical substrates. Overlap and transverse joints are sealed using self-adhesive tapes or thermally jointed using appropriate heating equipment.

#### Overlap and transverse joints

All overlap and transverse joints must be bonded and sealed either with cold applied SikaProof® Tape A+ or SikaProof® Sandwich Tape. Alternatively, all overlap and transverse joints can be bonded and sealed with SikaProof® Tape-150 A. Further, all overlap and trans-

verse joints can be thermally jointed with appropriate hot air heating equipment.

#### Installation method - Detailing

Form all details and connections using the appropriate SikaProof® ancillary products outlined in the Sika® Method Statement: SikaProof® A+.

#### Construction and expansion joints

For sealing these types of joints, use additional Sika® Joint Solutions.

#### Inspection and quality control of installation

A final inspection before placing concrete must be carried out to ensure the complete membrane system has been correctly installed, any damage repaired, and the surface of the hybrid-bonding layer is clean.

#### Concrete placement

Place concrete directly onto or against the membrane within 90 days after installation. Alternatively, concrete must be placed within 30 days after installation when using SikaProof® Tape-150 A.

#### Formwork removal

After removing the formwork, all penetrations such as shuttering anchors, any membrane damage and construction joints must be sealed using the appropriate SikaProof® A+ 12 ancillary products or complementary Sika Waterproofing Systems.

#### Backfilling protection

After formwork removal and before backfilling. SikaProof® A+ 12 system must be protected with an appropriate protection sheet as soon as possible or at the latest within 90 days.

## LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the declared data for this product may vary from country to country. Please consult the local Product Data Sheet for the exact product data.

#### PRODUCT DATA SHEET

SikaProof® A+ 12

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## LEGAL NOTES

Any information or suggestions for use concerning Sika's products, which we either in writing or orally have given buyers or end-users of the product, have been given in good faith based on our own experiences and based on approved praxis and the technological and scientific knowledge on the time of giving such suggestions and information, which are given without any type of guarantees, and which do not lead to any further responsibility from Sika Danmark A/S, besides what is stated in the sales agreement in question. The buyer or end-user should themselves investigate or otherwise make sure, that our products are suitable for the use in question and further make sure that the products are kept and used correct and in agreement with the published rules and considering the actual conditions in order to avoid damages or less satisfactory results. Any order is accepted and any deliverance is affected according to the general terms of sales and delivery from Sika Danmark A/S, which are considered known and accepted, and which could be handed out when asked for. Our catalogues are not up-dated automatically. The present product data sheet is only for use in Denmark. Values stated in the present product data sheet should be seen as recommended, unless stated otherwise.

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