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Authorised and notified
according to Article 29 of the
Regulation (EU)
No 305/2011 of the European
Parliament and of the Council
of 9 March 2011



European Technical Assessment ETA-21/0889 of 2021/10/20

I General Part

Technical Assessment Body issuing the ETA and designated according to Article 29 of the Regulation (EU) No 305/2011: ETA-Danmark A/S

Trade name of the construction product:

Sikacryl-621 Fire+

Product family to which the above construction product belongs:

Fire Stopping and Sealing Product:
• Linear Joint and Gap Seals

Manufacturer:

Sika Services AG
Tueffenweis 16
CH-8048 Zurich

Manufacturing plant:

A/003

This European Technical Assessment contains:

16 pages including 1 annex which form an integral part of the document

This European Technical Assessment is issued in accordance with Regulation (EU) No

EAD 350141-00-1106

This version replaces:

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I. SPECIFIC PARTS OF THE EUROPEAN TECHNICAL ASSESSMENT

1 Technical description of the product

- 1) Sikacryl-621 Fire+ is an intumescent acrylic sealant used to form linear gap seals where gaps are present in wall and floor constructions and linear joint seals where wall and floor constructions abut.
- 2) The Sikacryl-621 Fire+ is supplied in liquid form contained within 300 ml cartridges and 600 ml foil packs. The sealant is gunned into the aperture in the separating element/elements and around the service or services, to a specified depth utilising a backing material.
- 3) Sikacryl-621 Fire+ contains no carcinogenic substances or mutagenic substances, flame retardants or antimicrobiological agents.
- 4) The applicant has submitted a written declaration that Sikacryl-621 Fire+ does not contain substances which have to be classified as dangerous according to Directive 67/548/EEC and Regulation (EC) No 1272/2008 and listed in the "Indicative list on dangerous substances" of the EGDS - taking into account the installation conditions of the construction product and the release scenarios resulting from there.

In addition to the specific clauses relating to dangerous substances contained in this European technical Assessment, there may be other requirements applicable to the products falling within its scope (e.g. transposed European legislation and national laws, regulations and administrative provisions). In order to meet the provisions of the Construction Products Regulation, these requirements need also to be complied with, when and where they apply.

- 5) The use category of Sikacryl-621 Fire+ in relation to BWR 3 (Hygiene, health and environment) is IA1.

2 Specification of the intended uses of the product in accordance with the applicable European Assessment Document (Hereinafter EAD): EAD 350141-00-1106, September 2017

Detailed information and data is given in Annex A.

The intended use of system Sikacryl-621 Fire+ is to reinstate the fire resistance performance of gaps in and joints in and between flexible wall and rigid wall constructions, gaps in and joints between rigid floor constructions.

- 1) The specific elements of construction that the system Sikacryl-621 Fire+ may be used to provide a gap or joint seal in, are as follows:

Flexible walls: The wall must have a minimum thickness of 75 mm and comprise steel or wooden studs lined on both faces with minimum 1 layers of 12.5 mm thick boards. The wall is permitted with or without insulation material between the boards.

Rigid walls: The wall must have a minimum thickness of 75 mm and comprise concrete, aerated concrete or masonry, with a minimum density of 650 kg/m³.

Rigid floors: The floor must have a minimum thickness of 150 mm and comprise aerated concrete or concrete with a minimum density of 650 kg/m³.

The supporting construction must be classified in accordance with EN 13501-2 for the required fire resistance period.

- 2) The system Sikacryl-621 Fire+ may be used to provide a linear joint or gap seal with specific supporting constructions and substrates (for details see Annex A).

Sika Fire Protection Systems which involve linear seals on both sides of a flexible wall may also be used in the situation where the linear seal is on one side of the wall only and the remaining side of the wall is not punctured at the same point. All fire integrity and thermal insulation ratings for such single-sided linear seals remain the same as for the equivalent double-sided linear seal.

- 3) The maximum permitted joint/gap width for system Sikacryl-621 Fire+ is 100 mm.
- 4) The maximum movement capability of system Sikacryl-621 Fire+ is ≤ 7.5% (not tested to EAD 350141-00-1106).
- 5) The provisions made in this European Technical Assessment are based on an assumed working life of the Sikacryl-621 Fire+ of 30 years, provided that the conditions laid down in sections 4.2/5.1/5.2 for the packaging/transport/ storage/installation/use/repair are met. The indications given on the working life cannot be interpreted as a guarantee given by the producer or the Technical Assessment Body but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.
- 6) Type Z₂: Intended for uses in internal conditions with humidity lower than 85 % RH excluding temperatures below 0°C, without exposure to rain or UV.

3 Performance of the product and references to the methods used for its assessment

Product-type: Sealant	Intended use: Linear Joint & Gap Seal
Essential characteristic	Performance
BWR 2 Safety in case of fire	
Reaction to fire	Class D-s1, d1
Resistance to fire	Annex A
BWR 3 Hygiene, health and environment	
Content, emission and/or release of dangerous substances	Use categories: IA1 Declaration of manufacturer
Air permeability (material property)	No performance assessed
Water permeability (material property)	No performance assessed
BWR 4 Safety in use	
Mechanical resistance and stability	No performance assessed
Resistance to impact/movement	No performance assessed
Adhesion	No performance assessed
Durability	Z ₂
Movement capacity	No performance assessed
Cycling of perimeter seals for curtain walls	No performance assessed
Compression set	No performance assessed
Linear expansion on setting	No performance assessed
BWR 5 Protection against noise	
Airborne sound insulation	Rw(C;Ctr)= 62 (-1;-5) dB*
BWR 6 Energy economy and heat retention	
Thermal properties	No performance assessed
Water vapour permeability	No performance assessed

* At 12 mm depth

4 ASSESSMENT AND VERIFICATION OF CONSTANCY OF PERFORMANCE (HEREINAFTER AVCP) SYSTEM APPLIED, WITH REFERENCE TO ITS LEGAL BASE

According to the decision 1999/454/EC – Commission Decision of date 22nd June 1999 on the procedure for attesting the conformity of construction products pursuant to Article 20(2) of Council Directive 89/106/EEC as regards fire stopping, fire sealing and fire protective products, published in the Official Journal of the European Union (OJEU) L178/52 of 14/07/1999, see <http://eur-lex.europa.eu/JOIndex.do> of the European Commission¹, as amended, the system(s) of assessment and verification of constancy of performance (see Annex V to Regulation (EU) No 305/2011) given in the following table(s) applies (apply).

Product(s)	Intended use(s)	Level(s) or class(es)	System(s)
Fire stopping and Fire Sealing Products	For fire compartmentation and/or fire protection or fire performance	Any	1

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at ETA-Danmark A/S prior to CE marking

Issued in Copenhagen on 2021-10-20 by



Thomas Bruun

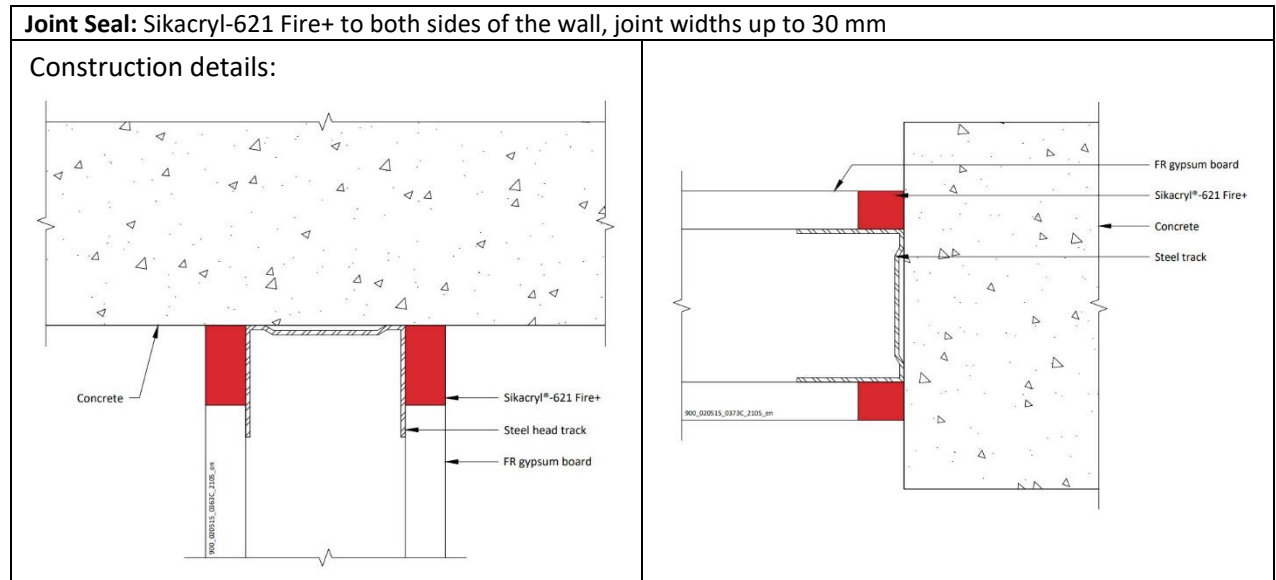
Managing Director, ETA-Danmark

¹ Official Journal of the European Communities L178/52 of 14/7/1999

ANNEX A – Resistance to Fire Classification – Sikacryl-621 Fire+

A.1 Flexible wall constructions according to 2 1) with wall thickness of minimum 75 mm and minimum 1 x layer of 12.5 mm board per side

A.1.1 Linear joint seals, between head of flexible wall and soffit of concrete floor and vertical end of flexible wall and concrete wall

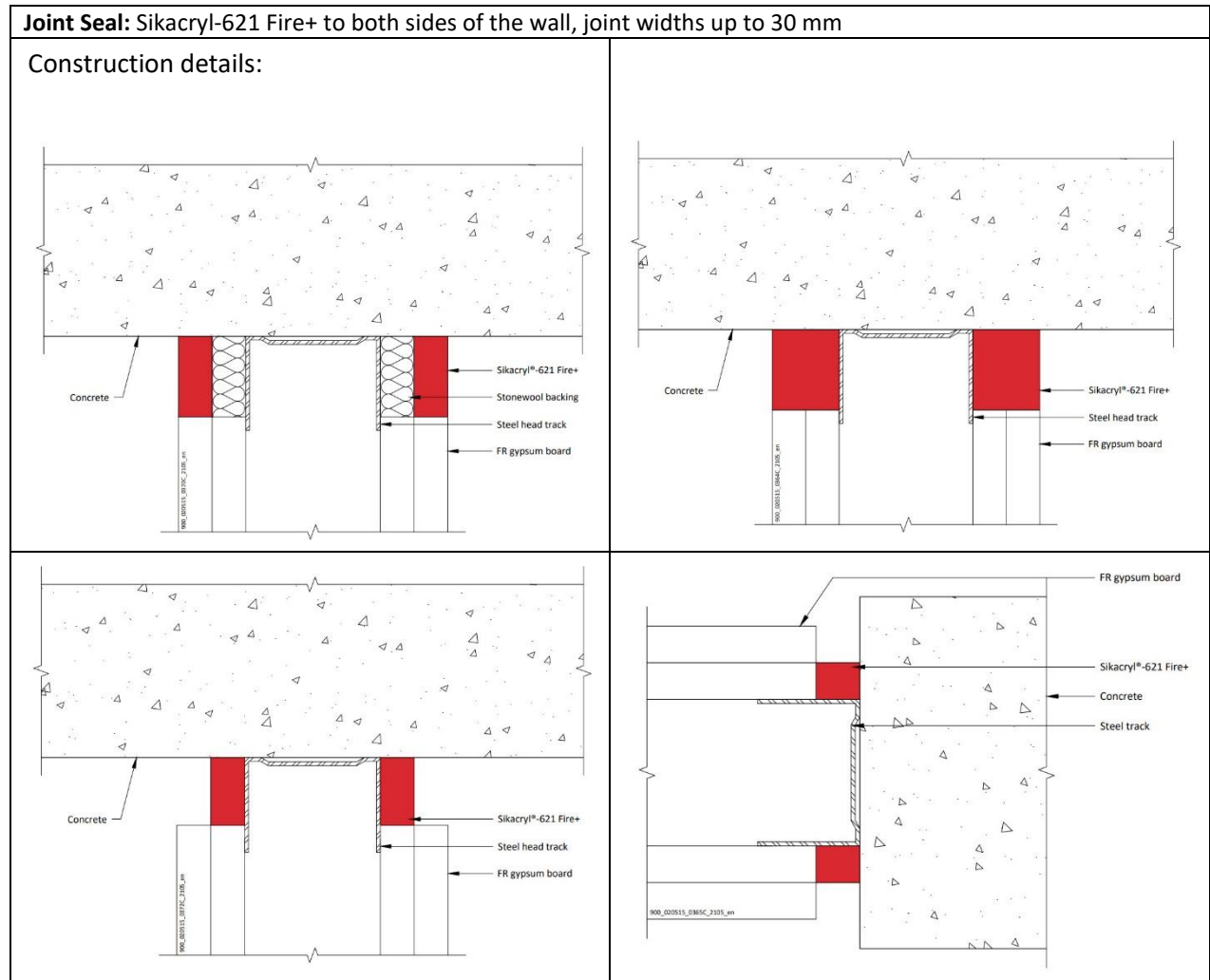


A.1.1.1

Substrate	Depth (mm)	Backing (minimum)	Classification
Plasterboard / concrete	12.5 min.	50 mm steel partition head track/ stud	E 60 – T – X – F – W 25 EI 45 – T – X – F – W 25
			E 60 – V – X – F – W 15 EI 45 – V – X – F – W 15

A.2 Flexible wall constructions according to 1.2.1 with wall thickness of minimum 100 mm and minimum 2 x layer of 12.5 mm board per side

A.2.1 Linear joint seals, between head of flexible wall and soffit of concrete floor and vertical end of flexible wall and concrete wall



A.2.1.1

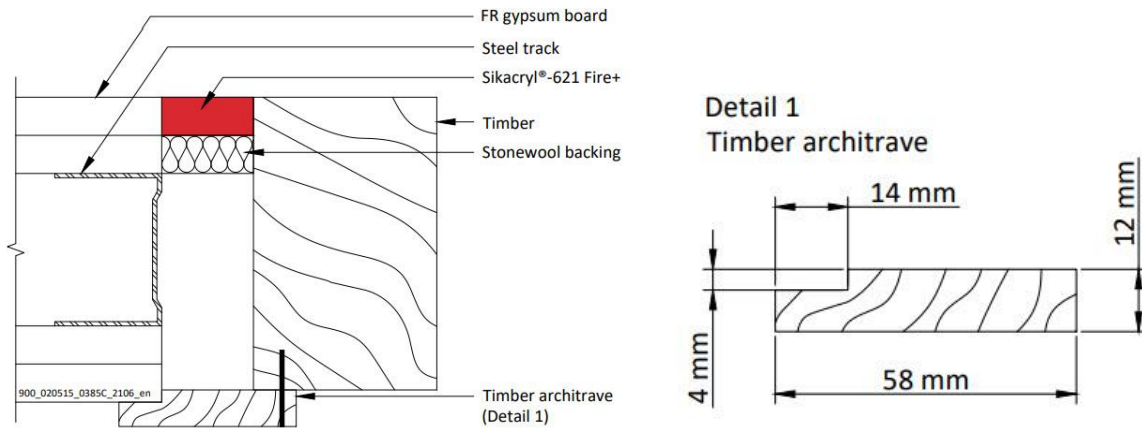
Substrate	Depth (mm)	Backing (minimum)	Classification
Plasterboard / concrete	12.5 min.	12.5 mm Stone wool 35 kg/m ³ plus 50 mm steel partition head track	EI 120 – T – X – F – W 30
		20 mm Stone wool 35 kg/m ³	EI 120 – V – X – F – W 30
	25 min.	50 mm steel partition head track /stud	EI 120 – T – X – F – W 30
	12.5 min.		EI 90 – T – X – F – W 25
			EI 90 – V – X – F – W 15

A.2.2 Flexible or rigid wall construction with wall thickness of minimum 100 mm and timber substrates and architraves

A.2.2.1 Linear joint or gap seals, vertically or horizontal orientated with backing materials

Joint Seal: Sikacryl-621 Fire+ to one side of the wall, joint widths up to 30 mm

Construction details:



A.2.2.2

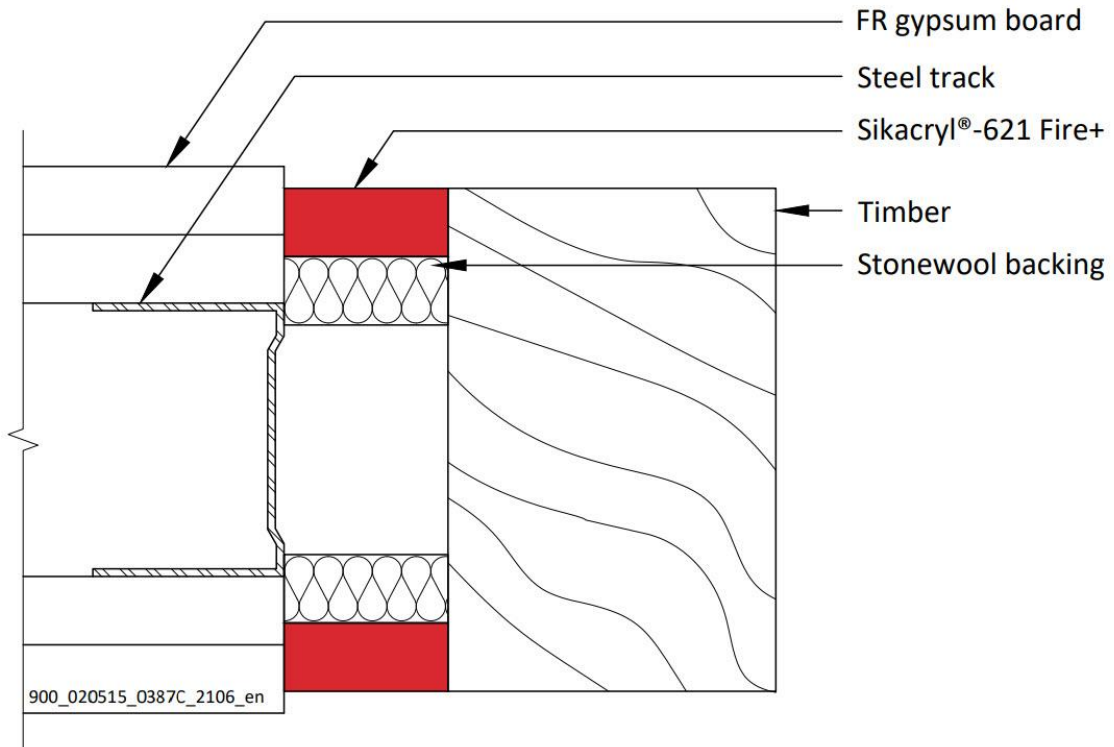
Substrate	Depth (mm)	Facing (minimum)	Backing	Classification
Flexible or rigid wall / Timber	12.5 min.	Single sided linear seals in flexible or rigid walls against wooden frames covered with architraves on the other side fixed with 25 mm steel pins at nominal 300 mm centres.	Stonewool, 12.5 mm deep min. 35 kg/m ³	EI 60 – V – X – F – W 30
				EI 60 – T – X – F – W 30

A.2.3 Flexible or rigid wall construction with wall thickness of minimum 100 mm and timber substrates

A.2.3.1 Linear joint or gap seals, vertically or horizontal orientated with backing materials

Joint Seal: Sikacryl-621 Fire+ to both sides of the wall, joint widths up to 30 mm

Construction details:



A.2.3.2

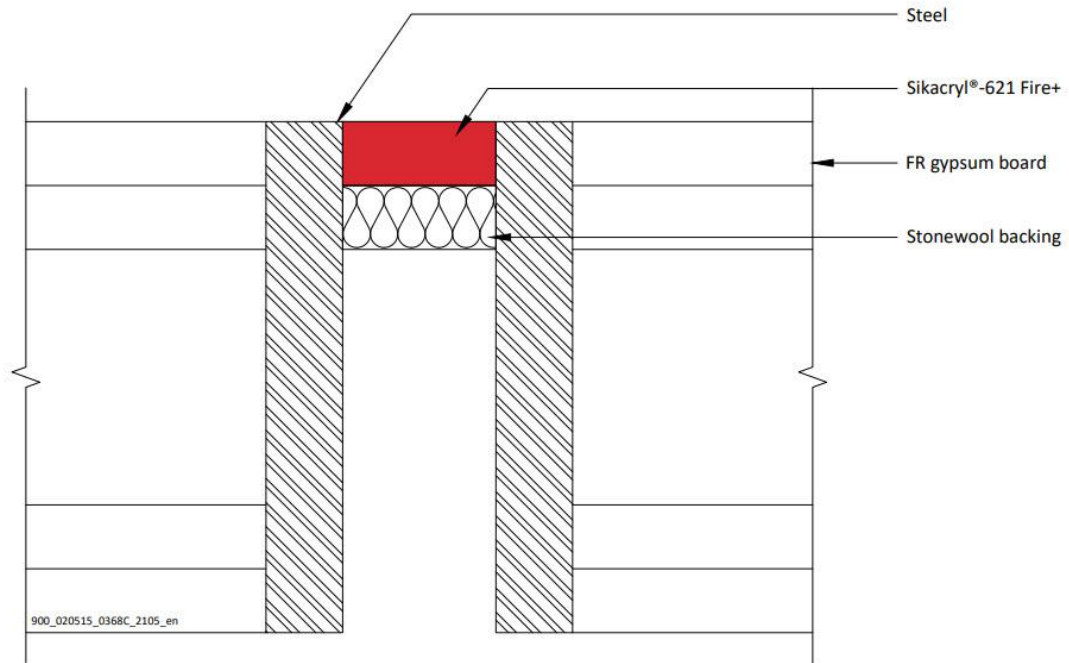
Substrate	Depth (mm)	Backing	Classification
Flexible or rigid wall / Timber	12.5 min.	Stonewool, 12.5 mm deep min. 35 kg/m ³	E 90 – V – X – F – W 30
			EI 60 – V – X – F – W 30
			E 90 – T – X – F – W 30
			EI 60 – T – X – F – W 30

A.2.4 Flexible or rigid wall construction with wall thickness of minimum 100 mm and steel substrates

A.2.4.1 Linear joint or gap seals, vertically or horizontal orientated with backing materials

Joint Seal: Sikacryl-621 Fire+ to one side of the wall, with joint widths up to 30 mm.

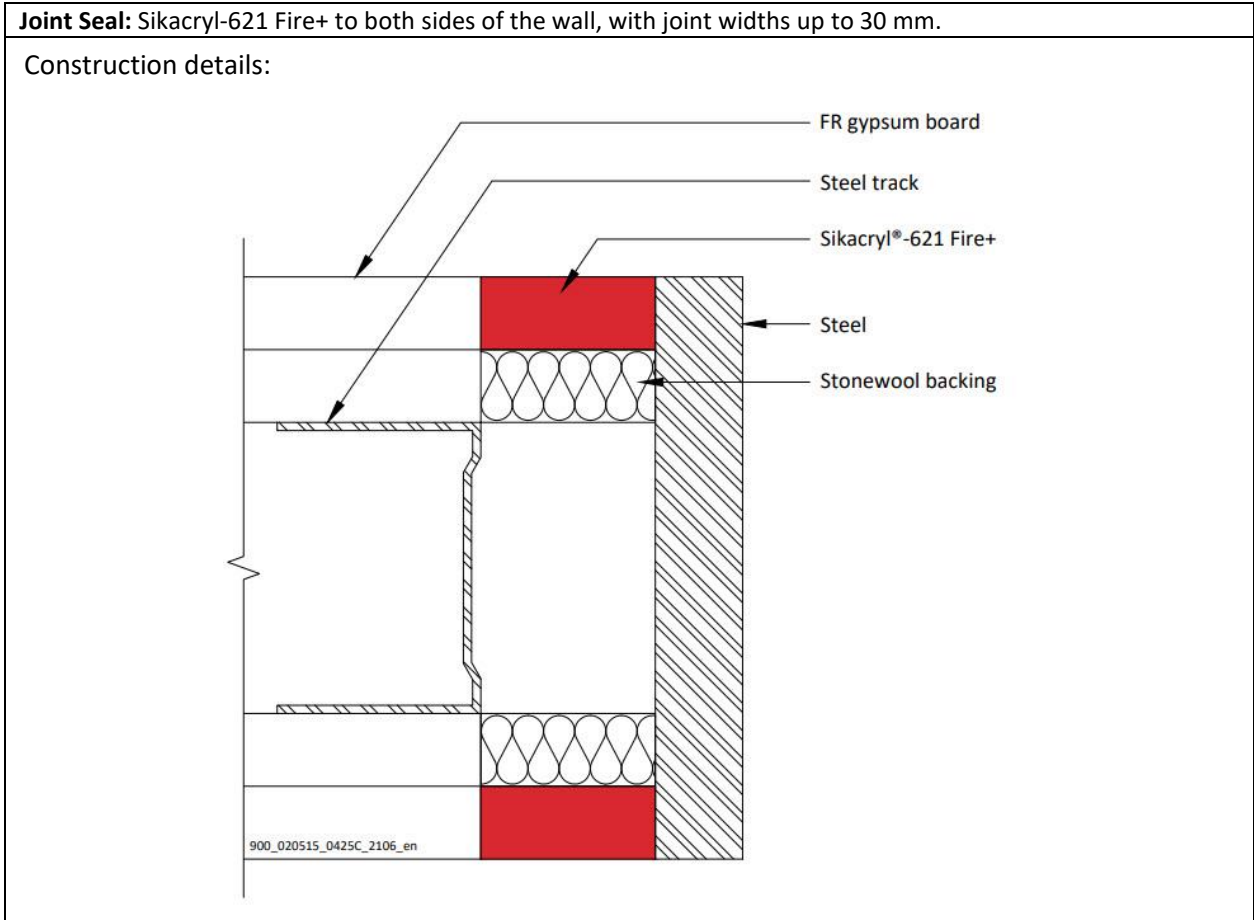
Construction details:



A.2.4.2

Substrate	Depth (mm)	Backing	Classification
Steel / steel	12.5 min.	Stonewool, 12.5 mm deep min. 35 kg/m ³	E 120 – V – X – F – W 30 EI 30 – V – X – F – W 30
			E 120 – T – X – F – W 30 EI 30 – T – X – F – W 30

A.2.5 Linear joint or gap seals, vertically or horizontal orientated with backing materials



A.2.5.1

Substrate	Depth (mm)	Backing	Classification
Flexible or rigid wall / Steel	12.5 min.	Stonewool, 12.5 mm deep min. 35 kg/m ³	E 120 – V – X – F – W 30 ¹ EI 30 – V – X – F – W 30 ²
			E 120 – T – X – F – W 30 ³ EI 45 – T – X – F – W 30 ⁴

*Additional and for information only.

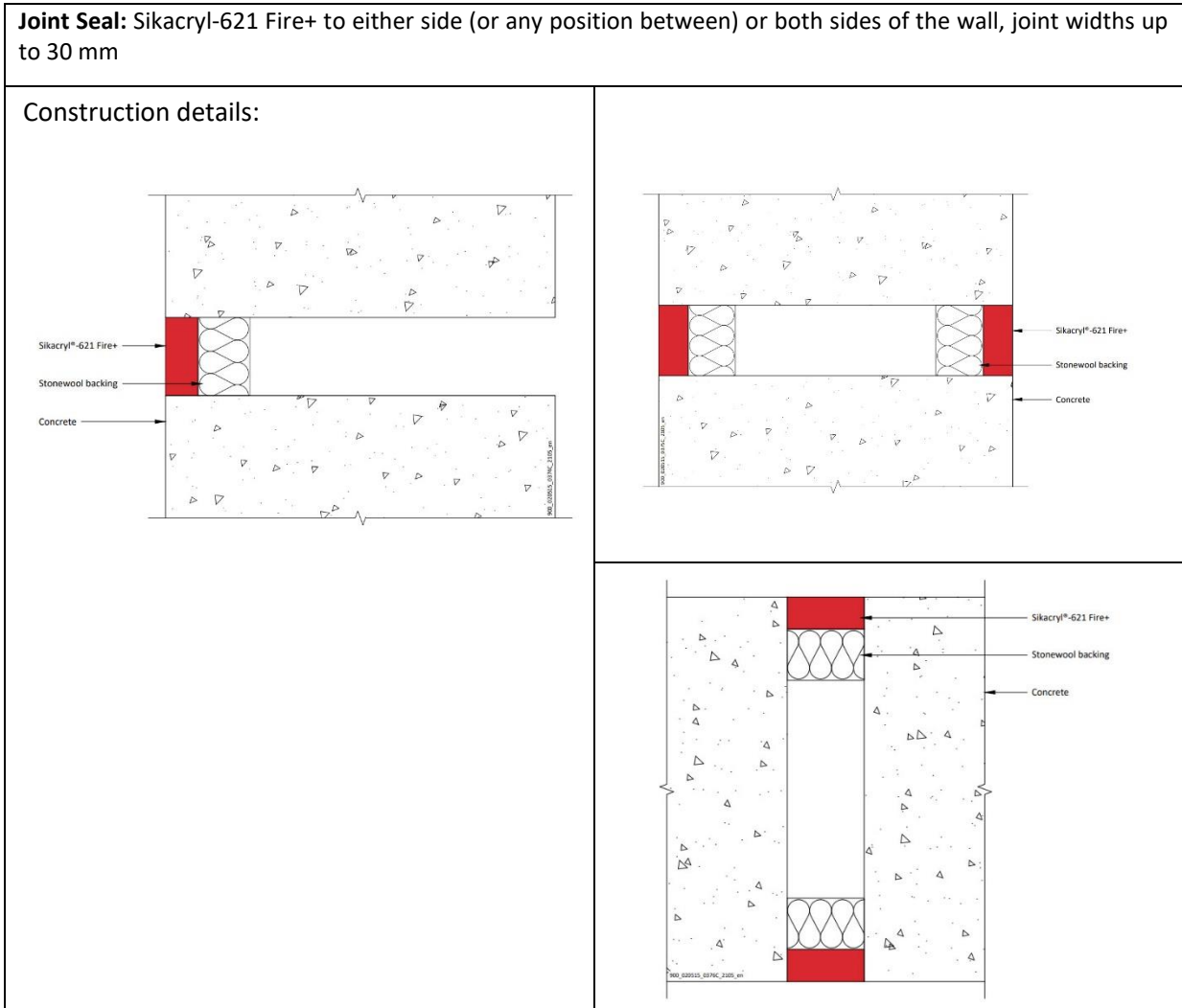
The classifications provided in Table A.2.5.1 consider the insulation performance of all components within the firestopping system as per the requirements of EN 1366-4. This includes temperature evaluation of the steel substrate.

In relation to each of the above classifications, temperatures recorded on the seal (exclusive of the supporting construction) exceeded the maximum allowable after the following times (rounded down):

¹ 120, ² 90, ³ 120, ⁴ 60

A.3 Rigid wall constructions according to 1.2.1 with wall thickness of minimum 150 mm

A.3.1 Linear joint or gap seal, between head of rigid wall and soffit of concrete floor / between rigid walls

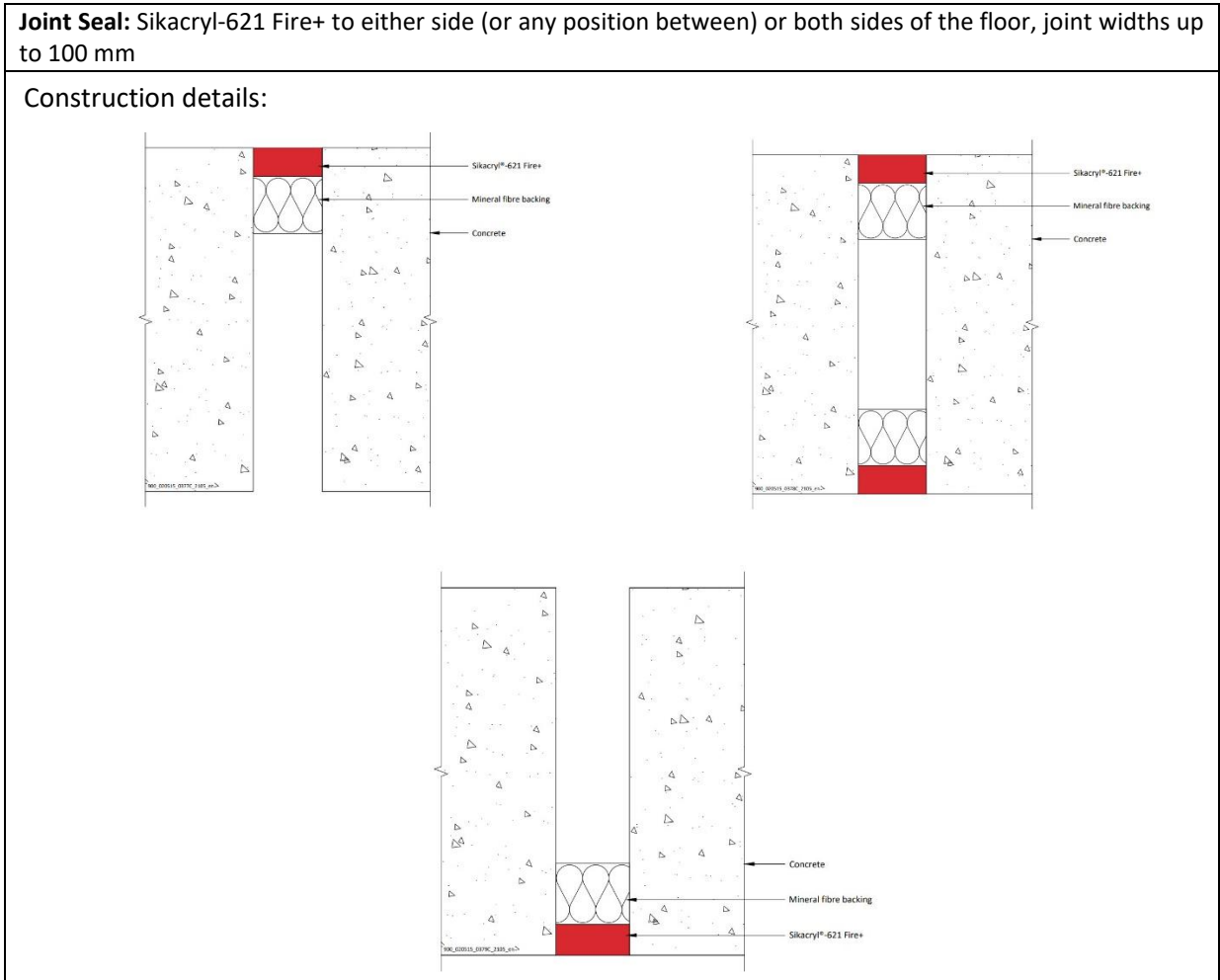


A.3.1.1

Substrate	Depth (mm)	Backing (minimum)	Classification
masonry/ concrete	25 min. (one side)	20 mm Stone wool 40 kg/m ³	E 240 – T – X – F – W 30 EI 60 – T – X – F – W 30
	15 min. (both sides)		EI 240 – V – X – F – W 30 EI 240 – T – X – F – W 30
	10 min. (one side)	60 mm Stone wool 33 kg/m ³	E 240 – T – X – F – W 50 EI 60 – T – X – F – W 50 EI 120 – V – X – F – W 50
	25 min. (one side)	48 mm AES mineral fibre	E 240 – T – X – F – W 30 EI 120 – T – X – F – W 30

A.4 Rigid floor constructions according to 1.2.1 with floor thickness of minimum 150 mm

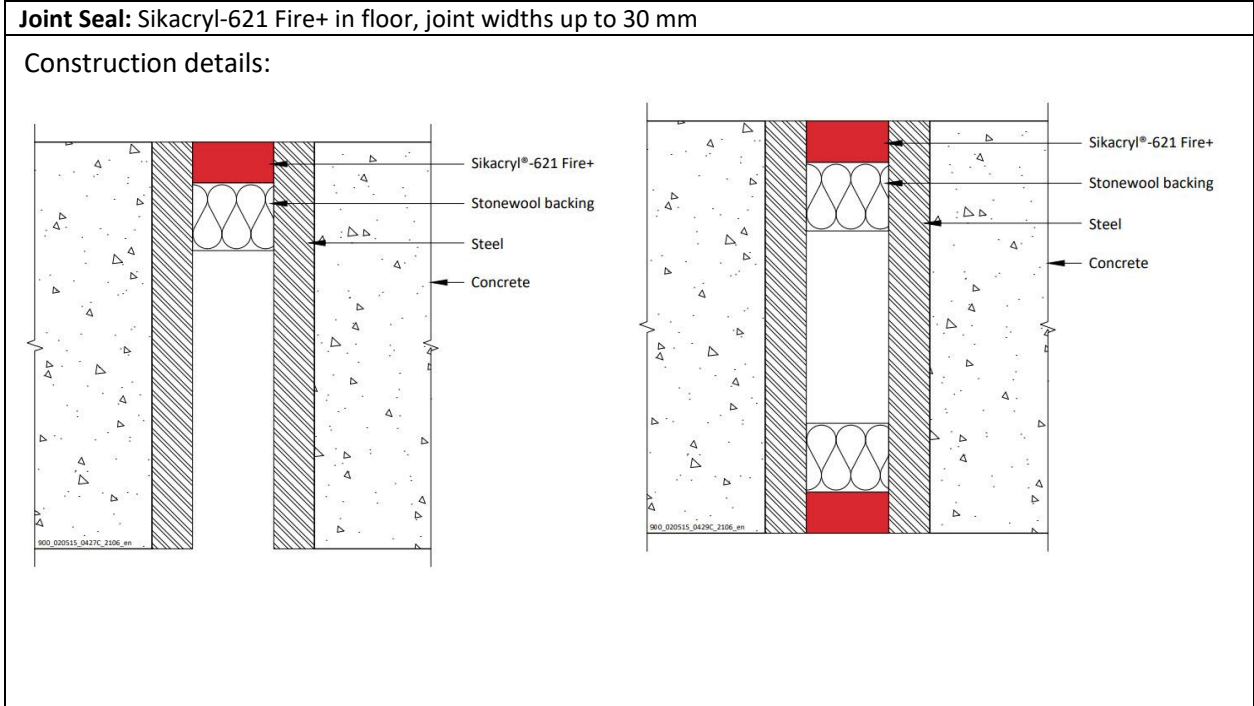
A.4.1 Linear joint or gap seal, between floor slabs or between floor slab and wall with sealant to the top face of the floor only



A.4.1.1

Substrate	Depth (mm)	Backing (minimum)	Classification
masonry/ concrete	25 min. (any position)	25 mm AES mineral fibre	E 120 – H – X – F – W 100 EI 60 – H – X – F – W 100
	25 min (top face)		EI 180 – H – X – F – W 100
	15 min. (both sides)	25 mm Stone wool 40 kg/m ³	EI 120 – H – X – F – W 100
		25 mm Stone wool 140 kg/m ³	EI 180 – H – X – F – W 100
	15 min. (both sides)	25 mm stone wool 35 kg/m ³ insulation	EI 240 – H – X – F – W 30
	10 min. (top face)	90 mm Stone wool 33 kg/m ³	EI 240 – H – X – F – W 100

A.4.2 Linear joint or gap seals, in or between rigid floors



A.4.2.1

Substrate	Depth (mm)	Backing	Position	Classification
Steel/ steel or Steel/ concrete	25 min.	Stonewool, 50 mm deep min. 35 kg/m ³	Top	E 240 – H – X – F – W 30¹ EI 30 – H – X – F – W 30²
	15 min.	Stonewool, 25 mm deep min. 35 kg/m ³	Both	E 240 – H – X – F – W 30³ EI 45 – H – X – F – W 30⁴
Aluminium / concrete	25 min.	Stonewool, 50 mm deep min. 35 kg/m ³	Top	E 180 – H – X – F – W 30⁵ EI 20 – H – X – F – W 30⁶

*Additional and for information only.

The classifications provided in Table A.4.2.1 consider the insulation performance of all components within the firestopping system as per the requirements of EN 1366-4. This includes temperature evaluation of the steel substrate.

In relation to each of the above classifications, temperatures recorded on the seal (exclusive of the supporting construction) exceeded the maximum allowable after the following times (rounded down):

¹ 240, ² 60, ³ 240, ⁴ 120, ⁵ 180, ⁶ 60