

## PRODUCT DATA SHEET

## Sikagard®-950

UV resistant coloured polyurethane coating for Sikaplan® and Sarnafil® roof waterproofing membranes

## **DESCRIPTION**

Sikagard®-950 is a 2-part, water-based, UV resistant, coloured polyurethane coating for Sikaplan® and Sarnafil® roof waterproofing membranes.

## **USES**

Sikagard®-950 may only be used by experienced professionals.

Decorative coating for Sikaplan® and Sarnafil® PVC or FPO roof waterproofing membranes for:

- Flat and sloping fully exposed roof structures
- New roofs
- Roof refurbishment
- Roof graphics
- Architectural detailing
- Marking out safety zones

## **FEATURES**

- Good opacity
- Resistant to UV exposure
- High flexibility
- Available in many colours
- Good mechanical properties
- PVC plasticiser blocking properties
- Easily cleanable
- Low surface soiling
- Easy application by brush, roller or airless spray

## PRODUCT INFORMATION

Composition	Aliphatic polyurethane		
Packaging	10 kg combi-unit		
	Part A	7 kg	
	Part B	3 kg	

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Appearance and colour	Semigloss finish				
	RAL 1***	RAL 2***	RAL 3***	RAL 4****	RAL 5***
	1000		3009	4009	5000
	1001		3011		5001
	1002		3012		5002
	1011		3017		5005
	1013 1014				5007 5009
	1014				5012
	1019				5012
	1024				5015
					5017
					5018
					5019
					5023
					5024
	RAL 6***	RAL 7***	RAL 8***	RAL 9***	Others
	6000	7000 7001	8000	9001	specific col-
	6003 6004	7001 7002	8001 8004	9002 9003	ours on re-
	6005	7002 7004	8004 8007	9010	quest
	6006 6011 6013 6014 6017 6018 6019 6020 6021 6027 6028	5006       7005         5011       7006         5013       7008         5014       7009         5017       7010         5018       7011         5019       7012         5020       7013         5021       7016         5027       7022         5028       7023	8007 8008 8011 8012 8014 8015 8016 8017 8024 8025 8028	9016 9018	
	6033	7030			
	6034	7031			
		7032 7033			
		7033 7034			
		7034			
		7036			
		7037			
		7038			
		7039			
		7040			
		7042 7044 7047			
Shelf life	12 months from date of production				
Storage conditions	Product must be stored in original, unopened and undamaged packaging i				
	dry conditio packaging.	ns at temperat	ures between	+5 °C and +30 °C.	Always refer to
Density	Part A		~1, oui	07 kg/l (+23 °C) d	lepending on co
	Part B		~1,	06 kg/l (+23 °C)	
Solid content	~50 % depending on colour				
Volatile organic compound (VOC) content	~5 %				

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Viscosity	Part A	~300 mPa·s to 600 mPa·s	
	Part B	~300 mPa·s to 450 mPa·s	
	Mixed A +B	~400 mPa·s to 800 mPa·s	
Consistency	Liquid		

## **APPLICATION INFORMATION**

Mixing ratio	Part A: Part B = 7:3 (by weight)		
Consumption	~0,15 to 0,25 kg/m² per coat This figure is theoretical, dependent on colour and is does not allow for any additional material due to surface porosity, surface profile, variations in level or wastage etc.		
Layer thickness	~100 μm (with a consumption of 0,20 kg/m²)		
Ambient air temperature	+10 °C min. / +35 °C max.		
Relative air humidity	~70 % max.		
Dew point	Beware of condensation.  The substrate and uncured coating must be at least +3 °C above dew point to reduce the risk of condensation or blooming on the finish.		
Substrate temperature	+10 °C min. / +35 °C max.		
Substrate moisture content	Dry surface without conde	Dry surface without condensation	
Pot Life	Temperature +10 °C +20 °C +30 °C  The times are approximate ditions. Do not use product beyone	Time ~120 minutes ~60 minutes ~30 minutes e and will be affected by changing ambient con-	
Curing time	<u>-</u>	product for at least 3 hours after application.  ~30 minutes  < 8 hours  ~48 hours	
	Times are approximate and tions particularly temperate	d will be affected by changing ambient condi- cure and relative humidity	
Waiting time to overcoating	<ul> <li>Important: During the curing period and up to the required overcoating time, the temperature must not fall below +8 °C.</li> <li>Important: If an overcoating time of 8 hours is exceeded follow these instructions:</li> <li>1. Lightly abrade the surface with an abrasive pad to completely remove all the surface sheen. The final prepared surface must not have any sheen residue present.</li> <li>2. Remove all dust from the surface with industrial vacuuming equipment. Sikagard®-950 on Sikagard®-950</li> <li>Temperature</li> </ul>		
	+10 °C	~4 hours	
	+20 °C	~2 hours	
	+30 °C	~1 hour	
	Times are approximate and will be affected by changing ambient conditions particularly temperature and relative humidity		

## **SYSTEM INFORMATION**

Compatibility

Sikagard®-950 is compatible with the following roof waterproofing mem-

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- Sikaplan® PVC or FPO
- Sarnafil® PVC or FPO

## **BASIS OF PRODUCT DATA**

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## **IMPORTANT CONSIDERATIONS**

Installation work must only be carried out by Sika® trained and approved contractors, experienced in this type of application.

 The coating is not resistant to ponding water. Make sure the area of application has sufficient falls to avoid ponding.

## **ECOLOGY, HEALTH AND SAFETY**

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

## **APPLICATION INSTRUCTIONS**

#### **SUBSTRATE QUALITY**

The membrane surface must be clean, dry and free of all contaminants such as dirt, oil, grease, and loose material.

#### SUBSTRATE PREPARATION

 Clean the membrane surface to the required quality with water using manual or pressure washing equipment.

#### Membrane primers:

Membrane type	Primer
Sarnafil® G/S PVC	Sikalastic® Primer PVC
Sarnafil® T FPO	Sikalastic® Primer FPO
Sikaplan® PVC	Sikalastic® Primer PVC
Sikaplan® FPO	Sikalastic® Primer FPO

#### **MIXING**

**Important:** Mix only the amount of Sikagard®-950 that can be applied within 15 minutes.

**Important:** Avoid over-mixing to minimise air entrainment

**Important:** Do not use any water in the mix as this will affect the performance, surface finish and cause discolouration.

Requirement: Use a low speed electric single paddle mixer and stirrer (300–400 rpm ) for mixing.

- 1. Mix Part A until the coloured pigment is dispersed and a uniform colour is achieved.
- 2. After mixing part A, gradually add Part B while continually mixing.
- 3. Mix Part A + B continuously for 3,0 minutes until a uniformly coloured mix is achieved.

#### **APPLICATION**

Strictly follow installation procedures as defined in method statements, application manuals and working instructions which must always be adjusted to the actual site conditions.

**Important:** Before application, confirm substrate moisture content, relative air humidity, dew point and ambient air temperatures.

**Important:** Confirm waiting /overcoating time is achieved before applying subsequent products or coats. (Refer to waiting / overcoating times) **Important:** After application, protect the products from damp, condensation and direct water contact (rain) for at least 8–12 hours.

#### Primer

- 1. Apply the primer with a nylon fleeced roller to the required consumption rate onto the membrane.
- 2. Back roll the surface in two directions at right angles to each other.

#### **Coating - Manual application**

Note: A seamless finish can be achieved if a 'wet' edge is maintained during application.

- 1. Apply the product with a brush or nylon fleeced roller to the required consumption rate (~0,15 to 0,25 kg/m²)
- Back roll the surface in two directions at right angles to each other.

#### **Coating - Airless spray application**

Spray apply mixed product in a continuous operation to achieve a consistent thickness and required surface finish.

For advice on suitable spraying equipment, pressure and nozzle diameter, contact Sika Technical Services.

## **CLEANING OF EQUIPMENT**

Clean all tools and application equipment with water after use. Hardened material can only be removed mechanically. or with a proprietary paint stripper.

## MAINTENANCE INSTRUCTIONS

Areas of Sikagard®-950 which need to be recoated can be maintained with additional coats of Sikagard®-950 according to the following procedure.

#### Coating surface requirements

 The existing coating surface must be clean, dry and free of all contaminants such as dirt, oil, grease, and loose material.

**Important:** To prevent damage to the waterproofing membrane, do not use any belt or angle grinder power tools to abrade the surface of the Sikagard®-950.

**Important:** The waterproofing membrane must not be damaged by surface preparation.

Note: If the coating has delaminated from the waterproofing membrane, it can be repaired as detailed in the 'Application' section.



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#### Maintenance application procedure

- 1. Clean the surface of the coating using a choice of water-based methods (Refer to 'Cleaning' section).
- 2. Lightly wet abrade the surface with suitable mechanical equipment (i.e. rotary scrubbers) using abrasive pads (i.e 3M Scotch-Brite medium grade) to completely remove any surface sheen. The final prepared surface must have a dull matt finish.
- 3. Clean the surface with water and allow to dry.
- 4. Overcoat the surface with Sikagard®-950 (Refer to 'Application' section).

#### **CLEANING**

Select the most appropriate method required for the project:

#### Pressure washing

**Important:** To prevent damage to the existing coating, only use low pressure washing equipment preferably with an adjustable pressure control and wide angled spray nozzle.

**Important:** The wand must be used between 400 mmto 600 mm above the coating.

- 1. Set up the washer equipment to the appropriate pressure
- 2. Clean the coating surface to the required quality.
- 3. Remove water from the coating and allow to completely dry before applying product.

#### **Rotary scrubbers / cleaners**

**Important:** To prevent damage to the existing coating, only use 30 cm to 40 cm diameter synthetic scrubbing pads. Do not use stripping pads.

- 1. Remove any loose debris from the coating surface before using equipment
- 2. Select and add the appropriate pad to the base of the equipment and if required, cleaning solution to the water tank.
- 3. Clean the coating surface to the required quality.
- Remove water from the coating and allow to completely dry before applying product.

### Manual cleaning (small areas)

Equipment: Sponge, mop, or brush.

- Remove any loose debris from the coating surface before using equipment
- 2. Wet the coating with water and use a sponge, mop, or brush with a non-abrasive cleaner to clean the coating surface to the required quality.
- Remove water from the coating and allow to completely dry before applying product.

## **LOCAL RESTRICTIONS**

Please note that as a result of specific local regulations the declared data for this product may vary from country to country. Please consult the local Product Data Sheet for the exact product data.

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### **LEGAL NOTES**

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