

ADDITION PRODUCT INFORMATION

SikaForce®-800 Series (formerly SikaForce®-7800 series)

Mixing instruction

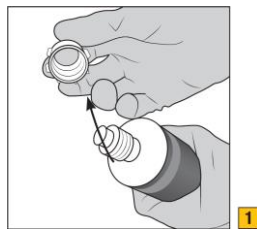
1 APPLICATION THROUGH STATIC MIXER

SikaForce®-800 RED and SikaForce®-800 BLUE can be directly applied from coaxial cartridges through a static mixer of type Sulzer MixPac® Quadro MGQ 08-20T or Sulzer MixPac® Quadro MGQ 08-24T.

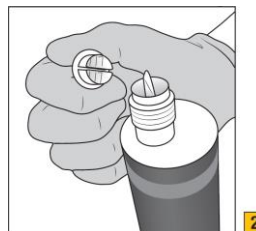
Typical application properties at 23 °C / 50 % r.h.	SikaForce®-800 RED	SikaForce®-800 BLUE
Mixer open time	1 min	
Tooling time (including mixing)	3 min	2 min



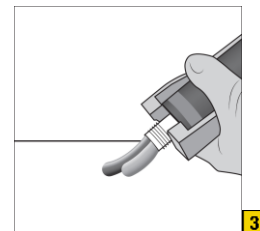
Equipment required



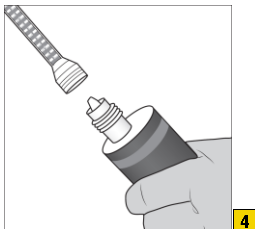
Unscrew and remove plastic retaining nut



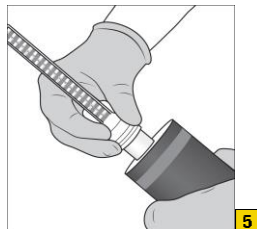
Pull out blanking plug



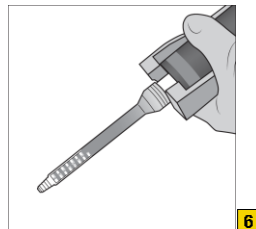
Squeeze out approx. 10-20 mm of filler



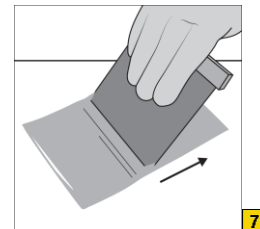
Place static mixer over and...



tighten by hand only



Start application and discard the first 10 cm,...



...use spatula to tool filler and let material cure

Additional Product Information

SikaForce®800 Series
July 2022, Version 02
API-SikaForce-800-Series-Mixing-instruction-CORP-en-07-2022-V2-0
Validity until July 2027, unless superseded

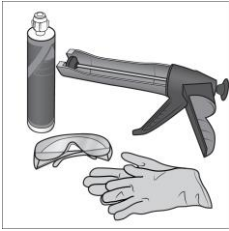
Sika Services AG
Tueffenwies 16
CH-8048 Zurich
www.sika.com/industry

2 HAND MIXING BY SPATULA

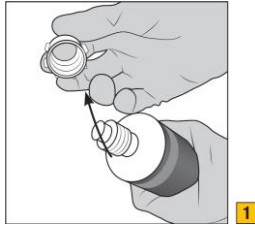
The SikaForce®-800 Series can be mixed by hand using a spatula.

LIMITATION

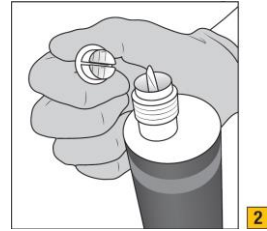
Mixing by hand increases the risk of inhomogeneous mixture and may affect the material performance.



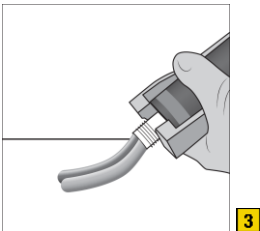
Equipment required



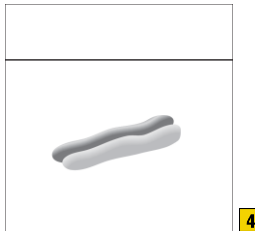
Unscrew and remove plastic retaining nut



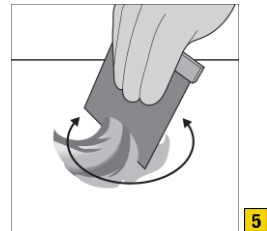
Pull out blanking plug



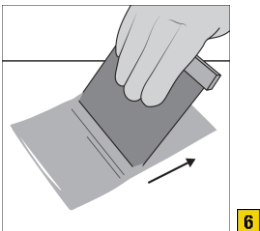
Squeeze out...



...the required amount of filler



Homogeneously mix both components until streaks fully disappear (approx. 30 s)



Tool filler by spatula and let material cure

3 FURTHER INFORMATION

Copies of the following publications are available on request:

- Product Data Sheet
- Safety Data Sheet
- Additional Product Information: SikaForce®-800 Series - Application and curing properties

Additional Product Information

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CH-8048 Zurich
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Videos of mixing and application are available on Sika video platform:



Figure 5 QR-Code of [SikaForce®-800 RED](#)



Figure 6 QR-Code of [SikaForce®-800 BLUE](#)

4 HEALTH AND SAFETY INFORMATION

For information and advice regarding transportation, handling, storage and disposal of chemical products, users shall refer to the actual Safety Data Sheets containing physical, ecological, toxicological and other safety-related data.

Disclaimer

The information contained herein and any other advice are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. The information only applies to the application(s) and product(s) expressly referred to herein. In case of changes in the parameters of the application, such as changes in substrates etc., or in case of a different application, consult Sika's Technical Service prior to using Sika products. The information contained herein does not relieve the user of the products from testing them for the intended application and purpose. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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