

EN 934-2

DECLARATION OF PERFORMANCE

Sika[®] ViscoCrete[®] HE-230

No. 20763994 Translation

| | | |
|----|---|--|
| 1 | UNIQUE IDENTIFICATION CODE OF THE PRODUCT-TYPE | 20763994 |
| 2 | INTENDED USE/ES: | EN 934-2:T2, T3.1, T3.2 High range water reducing admixtures/superplasticizing admixture for concrete |
| 3 | MANUFACTURER: | Sika Deutschland GmbH Kornwestheimer Straße 103-107 70439 Stuttgart GERMANY |
| 4 | AUTHORISED REPRESENTATIVE: | |
| 5 | SYSTEM/S OF AVCP: | System 2+ |
| 6a | HARMONISED STANDARD: | EN 934-2:2009+A1:2012 |
| | Notified body/ies: | 0921 |

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2019.02 , ver. 01

7 DECLARED PERFORMANCE/S:

| Essential Characteristics | Performance | Harmonised Technical Specification |
|----------------------------------|--|---|
| Chloride ion content | ≤ 0.01 % by mass | |
| Alkali content | ≤ 0.5 % by mass | |
| Corrosion behavior | Contains components only from EN 934-1:2008, Annex A.1 | |
| Compressive strength | passed | |
| Water reduction | passed | EN 934- |
| Air content | passed | 2:2009+A1:2012 |
| Dangerous substances | NPD | |
| Increase consistency | passed | |
| Maintain consistency | passed | |

8 APPROPRIATE TECHNICAL DOCUMENTATION AND / OR SPECIFIC TECHNICAL DOCUMENTATION

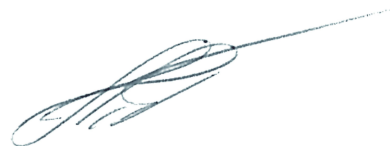
The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Signed for and on behalf of the manufacturer by:

Name : Anders Beier
Function: General Manager
Farum, February 15th 2019



Name : Henrik Trangbæk
Function: Head Concrete & Waterproofing
Farum, February 15th 2019



End of information as required by Regulation (EU) No 305/2011

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DoP No. 20763994

Sika Deutschland GmbH, 70439 Stuttgart

EN 934-2:2009+A1:2012

Notified Body 0921

High range water reducing admixtures/superplasticizing admixture for concrete

| | |
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| Chloride ion content | ≤ 0.01 % by mass |
| Alkali content | ≤ 0.5 % by mass |
| Corrosion behavior | Contains components only from EN 934-1:2008, Annex A.1 |
| Compressive strength | passed |
| Water reduction | passed |
| Air content | passed |
| Dangerous substances | NPD |
| Increase consistency | passed |
| Maintain consistency | passed |

<http://dop.sika.com>

ECOLOGY, HEALTH AND SAFETY INFORMATION (REACH)

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety related data.

LEGAL NOTE

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sikas recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the products suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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