

PRODUCT DATA SHEET

Sikalastic®-810

PUR-based primer for liquid applied membranes

DESCRIPTION

Sikalastic®-810 is a two part adhesion promoting primer based on polyurethane resin for several Sikalastic®-systems. Used if the max. waiting time is exceeded.

USES

- Adhesion promoting primer
- For liquid applied membranes within the Sikalastic® range.
- Used if the max. waiting time is exceeded.

FEATURES

- Good adhesion to flexible spray applied membranes and PUR-coatings
- Fast curing
- Low consumption
- Sprayable

CERTIFICATES AND TEST REPORTS

Polymer Institute Dr. Stenner, test report No. P1700, 1999, Bridgedeck Waterproofing on concrete decks according TL/ TL-BEL-B and ZTV-BEL-B, part 3

PRODUCT INFORMATION

Composition	Polyurethane	
Packaging	Part A (Poly):	9.0 kg
	Part B (Iso):	4.5 kg
	Part A + B:	13.5 kg ready to mix unit
Appearance and colour	Part A:	Yellowish-brownish liquid
	Part B:	Dark brown liquid
Shelf life	12 month from date of production	
Storage conditions	The packaging must be stored properly in original, unopened and undamaged sealed packaging, in dry conditions at temperatures between +5°C and +30°C. Protected from direct sunlight.	
Density	Part A:	~ 1.48 kg/l (+23 °C)
	Part B:	~ 1.23 kg/l (+23 °C)
	Part A + B:	~ 1.38 kg/l (+23 °C)
Viscosity		+20 °C
	Part A:	6 250 mPas
	Part B:	125 mPas

APPLICATION INFORMATION

Mixing ratio	Part A : B:	2 : 1 (by weight)	
Consumption	0.05 - 0.09 kg/m², Sikalastic®-810 with 15 % (by weight) Sika® Thinner C		
Layer thickness	~ 0.05 mm		
Ambient air temperature	Min. +8 °C, max. +40 °C The temperature must not fall below the minimum temperature during curing.		
Relative air humidity	Max. 80 %		
Dew point	Beware of condensation! The substrate and uncured membrane must be at least 3°C above dew point to reduce the risk of condensation or blooming of the membrane finish.		
Substrate temperature	Min. +8 °C, max. +40 °C The temperature must not fall below the minimum temperature during curing.		
Pot Life	Temperature	Time	
	+10 °C	~ 45 minutes	
	+20 °C	~ 30 minutes	
	+30 °C	~ 15 minutes	
	+40 °C	~ 10 minutes	
Waiting time to overcoating	Overcoating of Sikalastic®-810		
	Temperature	Minimum ¹	Maximum ²
	+10 °C	~ 3 hours	~ 6 hours
	+20 °C	~ 2 hours	~ 4 hours
	+30 °C	~ 1 hour	~ 2 hours
	+40 °C	~ 40 minutes	~ 1 hour
	1. Sikalastic®-810 may be overcoatet as soon as a skin has formed which is still slightly sticky.		
	2. If the maximum waiting time is exceeded again, Sikalastic®-810 must be revised with itself and with a maximum of 20 wt.-% Sika® Thinner C again.		
	Times are approximate and will be affected by changing ambient conditions particularly temperature and relative humidity.		

SYSTEM INFORMATION

Systems

System on concrete

Coating System	Product	Consumption
Coating:	Sikalastic® liquid applied membrane ^{1.}	^{2.}
Primer:	1 part Sikalastic®-810 + 0.15 parts Sika® Thinner C	~ 0.05 - 0.09 kg/m ²
Coating:	Sikalastic® liquid applied membrane	^{2.}

1. If the max. waiting time is exceeded.

2. Please refer to the product data sheet of the respective coating.

These figures are theoretical and do not allow for any additional material due to surface porosity, surface profile, variations in level and wastage etc.

BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

IMPORTANT CONSIDERATIONS

- Freshly applied Sikalastic®-810 must be protected from damp, condensation and water until overcoating.
- Avoid puddles.
- The already mixed and diluted must be applied not exceeding the recommended material consumption and thickness. Higher consumption may lead to the formation of blisters on the surface.

ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

Regulation (EC) No 1907/2006 (REACH) - Mandatory training

As from 24 August 2023 adequate training is required before industrial or professional use of this product.

For more information and a link to the training visit

www.sika.com/pu-training.



DIRECTIVE 2004/42/CE LIMITATION OF EMISSIONS OF VOC

According to the EU-Directive 2004/42, the maximum allowed content of VOC (Product category IIA/j type sb) is 550/500 g/l (Limits 2007/2010) for the ready to use product. The maximum content of Sikalastic®-810 is < 500 g/l VOC for the ready to use product.

APPLICATION INSTRUCTIONS

SUBSTRATE PREPARATION

The substrate must be clean, dry and free of all contaminants such as dirt, oil, grease, coatings and surface treatments, etc.

In doubt: Apply a test area first.

Sikalastic®-810 is always applied to a Sikalastic®-LAM, in which the intermediate waiting time was exceeded. Please refer to the product data sheet of the respective product.

MIXING

Prior to mixing, stir part A mechanically. When all of part B has been added to part A, mix continuously for 2 minutes until a uniform mix has been achieved. When parts A and B have been mixed, add Sika® Thinner C and mix for a further 2 minutes until a uniform mix has been achieved. To ensure thorough mixing pour materials into another container and mix again to achieve a consistent mix. Over mixing must be avoided to minimise air entrainment.

Mixing Tools

Sikalastic®-810 must be thoroughly mixed using a low speed electric stirrer (300 - 400 rpm) or other suitable equipment.

APPLICATION

Prior to application, confirm substrate moisture content, relative air humidity and dew point.

Sikalastic®-810 is poured out and spread evenly with a

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short-pile nylon roller

CLEANING OF EQUIPMENT

Clean all tools and application equipment with Thinner C immediately after use. Hardened and/or cured material can only be removed mechanically.

LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the declared data for this product may vary from country to country. Please consult the local Product Data Sheet for the exact product data.

LEGAL NOTES

Any information or suggestions for use concerning Sika's products, which we either in writing or orally have given buyers or end-users of the product, have been given in good faith based on our own experiences and based on approved praxis and the technological and scientific knowledge on the time of giving such suggestions and information, which are given without any type of guarantees, and which do not lead to any further responsibility from Sika Danmark A/S, besides what is stated in the sales agreement in question. The buyer or end-user should themselves investigate or otherwise make sure, that our products are suitable for the use in question and further make sure that the products are kept and used correct and in agreement with the published rules and considering the actual conditions in order to avoid damages or less satisfactory results. Any order is accepted and any deliverance is affected according to the general terms of sales and delivery from Sika Danmark A/S, which are considered known and accepted, and which could be handed out when asked for. Our catalogues are not up-dated automatically. The present product data sheet is only for use in Denmark. Values stated in the present product data sheet should be seen as recommended, unless stated otherwise.

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