

PRODUCT DATA SHEET

Sikaplan® VGWT-15

Polymeric PVC membrane for mechanically fastened roof waterproofing

DESCRIPTION

Sikaplan® VGWT-15 (thickness 1,5 mm) is a polyester reinforced, multi-layer, synthetic roof waterproofing sheet based on polyvinyl chloride (PVC) containing ultraviolet light stabilisers and enhanced flame retardant according to EN 13956. Sikaplan® VGWT-15 is a hot air weldable roof membrane formulated for direct exposure, increased flexibility for ease of installation at low temperatures and designed to use in cold climatic conditions.

USES

Sikaplan® VGWT-15 may only be used by experienced professionals.

Waterproofing membrane for:

- Mechanically fastened roofing systems

CHARACTERISTICS / ADVANTAGES

- Resistant to permanent UV exposure
- Resistant to permanent wind exposure
- High water vapour permeability
- Resistant to most common environmental influences
- Hot air welding at low temperature without use of open flames
- Textured surface for improved slip resistance

SUSTAINABILITY

- Conformity with LEED v4 MRc 2 (Option 1): Building Product Disclosure and Optimization – Environmental Product Declarations.
- Conformity with LEED v4 MRc 3 (Option 2): Building Product Disclosure and Optimization - Sourcing of Raw Materials.
- IBU Environmental Product Declaration (EPD).

APPROVALS / CERTIFICATES

- CE Marking and Declaration of Performance to EN 13956 - Polymeric sheets for roof waterproofing

PRODUCT INFORMATION

Packaging	Packing unit	Refer to price list	Refer to price list	Refer to price list	Refer to price list
	Roll length	20,00 m	20,00 m	20,00 m	20,00 m
	Roll width	0,77 m	1,00 m	1,54 m	2,00 m
	Roll weight	27,72 kg	36,00 kg	55,44 kg	72,00 kg
Please contact our customer service, for information of what packaging sizes are sold in Denmark.					
Appearance / Colour	Surface	Textured			
	Colours				
	Top surface	Light grey (~RAL 7047) Lead grey (~RAL 7011)			
	Bottom surface	Dark grey			
Top surface of sheet in other colours available on request, subject to minimum order quantities. Please contact our customer service, for information of which colors are sold in Denmark.					
Shelf life	5 years from date of production.				
Storage conditions	Product must be stored in original unopened and undamaged packaging in dry conditions and temperatures between +5 °C and +30 °C. Store in a horizontal position. Do not stack pallets of the rolls on top of each other, or under pallets of any other materials during transport or storage. Always refer to packaging.				
Product declaration	EN 13956: Polymeric sheets for roof waterproofing				
Visible defects	Pass				(EN 1850-2)
Length	20,00 m (-0 / +5 %)				(EN 1848-2)
Width	0,77 / 1,00 / 1,54 / 2,00 m (-0,5 / +1 %)				(EN 1848-2)
Effective thickness	1,5 mm (-5 / +10 %)				(EN 1849-2)
Straightness	≤ 30 mm				(EN 1848-2)
Flatness	≤ 10 mm				(EN 1848-2)
Mass per area	1,8 kg/m ² (-5 / +10 %)				(EN 1849-2)

TECHNICAL INFORMATION

Resistance to impact	hard substrate	≥ 400 mm	(EN 12691)
	soft substrate	≥ 700 mm	
Hail resistance	rigid substrate	≥ 21 m/s	(EN 13583)
	flexible substrate	≥ 26 m/s	
Tensile strength	longitudinal (md) ¹⁾	≥ 1000 N/50mm	(EN 12311-2)
	transversal (cmd) ²⁾	≥ 900 N/50mm	
¹⁾ md = machine direction ²⁾ cmd = cross machine direction			
Elongation	longitudinal (md) ¹⁾	≥ 15 %	(EN 12311-2)
	transversal (cmd) ²⁾	≥ 15 %	
¹⁾ md = machine direction ²⁾ cmd = cross machine direction			

Dimensional stability	longitudinal (md) ¹⁾	≤ 0,5 %	(EN 1107-2)
	transversal (cmd) ²⁾	≤ 0,5 %	
¹⁾ md = machine direction ²⁾ cmd = cross machine direction			
Tear strength	longitudinal (md) ¹⁾	≥ 150 N	(EN 12310-2)
	transversal (cmd) ²⁾	≥ 150 N	
¹⁾ md = machine direction ²⁾ cmd = cross machine direction			
Joint peel resistance	Failure mode: C, no failure of the joint		(EN 12316-2)
Joint shear resistance	≥ 600 N/50 mm		(EN 12317-2)
Foldability at low temperature	≤ -30 °C		(EN 495-5)
External fire performance	B _{ROOF} (t1) < 20° / > 20° B _{ROOF} (t2) B _{ROOF} (t3) < 10° / < 70°		(EN 13501-5)
Reaction to fire	Class E		(EN ISO 11925-2, classification to EN 13501-1)
Effect of liquid chemicals, including water	Resistant to many chemicals. Contact Sika Technical Services for additional information.		
Resistance to UV exposure	Pass (> 5 000 h / grade 0)		(EN 1297)
Water-vapour transmission rate	μ = 20 000		(EN 1931)
Watertightness	Pass		(EN 1928)

SYSTEM INFORMATION

System structure	<p>The following products must be considered for use depending on roof design:</p> <ul style="list-style-type: none"> ▪ Sikaplan®-18 D, un-reinforced sheet for detailing ▪ Moulded corner pieces, prefabricated corners and pipe flashings ▪ Sika® Trocal® Metal Sheet Type S ▪ Sika® Trocal Cleaner-2000 ▪ Sika® Trocal Cleaner L-100 ▪ Sika® Trocal C-733 (Contact adhesive) <p>Wide range of accessories is available e.g. prefabricated parts, roof drains, scuppers, walkway pads and decor profiles. Above products available on request, please contact our customer service.</p>
Compatibility	<p>Not compatible in direct contact with bitumen, tar, fat, oil, solvent containing materials and other plastic materials, e.g. expanded polystyrene (EPS), extruded polystyrene (XPS), polyurethane (PUR), polyisocyanurate (PIR) or phenolic foam (PF). These materials could adversely affect the product properties.</p>

APPLICATION INFORMATION

Ambient air temperature	-20 °C min. / +50 °C max.
Substrate temperature	-30 °C min. / +50 °C max.

BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

FURTHER INFORMATION

Installation

- Application Manual

IMPORTANT CONSIDERATIONS

Installation work must only be carried out by Sika® trained and approved contractors, experienced in this type of application.

- Ensure Sikaplan® VGWT-15 is prevented from direct contact with incompatible materials (refer to compatibility section).
- The use of Sikaplan® VGWT-15 membrane is limited to geographical locations with average monthly minimum temperatures of -30 °C. Permanent ambient temperature during use is limited to +40 °C.
- The use of some ancillary products such as adhesives, cleaners and solvents is limited to temperatures above +5 °C. Observe temperature limitations in the appropriate Product Data Sheets.
- Special measures may be compulsory for installation below +5 °C ambient temperature due to safety requirements in accordance with national regulations.
- Sikaplan® VGWT-15 must be installed by loose laying and without stretching or installing under tension.

ECOLOGY, HEALTH AND SAFETY

Fresh air ventilation must be ensured, when working (welding) in closed rooms.

REGULATION (EC) NO 1907/2006 - REACH

This product is an article as defined in article 3 of regulation (EC) No 1907/2006 (REACH). It contains no substances which are intended to be released from the article under normal or reasonably foreseeable conditions of use. A safety data sheet following article 31 of the same regulation is not needed to bring the product to the market, to transport or to use it. For safe use follow the instructions given in this product data sheet. Based on our current knowledge, this product does not contain SVHC (substances of very high concern) as listed in Annex XIV of the REACH regulation or on the candidate list published by the European Chemicals Agency in concentrations above 0.1 % (w/w)

APPLICATION INSTRUCTIONS

EQUIPMENT

Hot welding overlap seams

Electric hot air welding equipment, such as hand held manual hot air welding equipment and pressure rollers or automatic hot air welding machines with controlled hot air temperature capability of a minimum +600 °C.

Recommended type of equipment:

- Manual: Leister Triac
- Automatic: Leister Varimat or similar

SUBSTRATE QUALITY

The substrate surface must be uniform, smooth and free of any sharp protrusions or burrs, etc. Sikaplan® VGWT-15 must be separated from any incompatible substrates / materials by an effective separation layer to prevent accelerated ageing. The supporting layer must be compatible to the membrane, solvent resist-

ant, clean, dry and free of grease and dust. Metal sheets must be degreased with Sika® Trocal Cleaner-2000 before adhesive is applied.

APPLICATION

Installation procedure

Strictly follow installation procedures as defined in method statements, application manuals and working instructions which must always be adjusted to the actual site conditions.

Fixing method – General

The waterproofing membrane is installed by loose laying (without stretching membrane or installing under tension) with mechanical fastening in seam overlaps or independent from overlaps. Overlap seams are hot welded using specialised hot air equipment.

Fixing method-Spot fastening

Sikaplan® VGWT-15 must always be installed at right angles to the deck direction. Sikaplan® VGWT-15 is fixed by fasteners and washers/tubes along the marked line, 10 mm from the edge of the membrane. Sikaplan® VGWT-15 is overlapped by 100 mm. The spacing of the fasteners is in accordance with the project specific Sika calculations. At upstands and at all penetrations, the membrane must be secured by additional fasteners and washers/tubes. The fasteners and washers/tubes protect the Sikaplan® VGWT-15 roof covering against tearing and peeling off by wind uplift.

Hot welding method

Overlap seams must be welded by electric hot welding equipment. Welding parameters including temperature, machine speed, air flow, pressure and machine settings must be evaluated, adapted and checked on site according to the type of equipment and the climatic conditions prior to welding.

Testing overlap seams

The seams must be mechanically tested with screw driver (rounded edges) to ensure the integrity/completion of the weld. Any imperfections must be rectified by hot air welding.

LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the declared data for this product may vary from country to country. Please consult the local Product Data Sheet for the exact product data.

LEGAL NOTES

Any information or suggestions for use concerning Sika's products, which we either in writing or orally have given buyers or end-users of the product, have been given in good faith based on our own experiences and based on approved praxis and the technological and scientific knowledge on the time of giving such suggestions and information, which are given without any type of guarantees, and which do not lead to any further responsibility from Sika Danmark A/S,

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